

REPORT ON MACHINERY.

No. 22977

Port of *Hull*

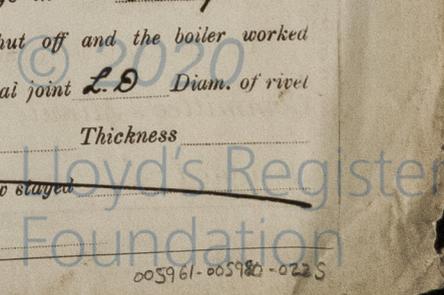
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No. in Survey held at *Hull & Gool* Date, first Survey *Apr 22nd* Last Survey *12th Sept 1910*
 Reg. Book. *13* on the *Steel S. K. Tanager* (Number of Visits *28*)
 Master *Gool* Built at *Gool* By whom built *Gool S. B. & R. Coy* Tons { Gross *192* Net *71*
 Engines made at } *Hull* By whom made } *Messrs Charles C^o Ltd* when made *1910*
 Boilers made at } *Hull* By whom made } *Charles C^o Ltd* when made *1910*
 Registered Horse Power *55* Owners *Kelsall Bros & Buching Ltd* Port belonging to *Hull*
 Nom. Horse Power as per Section 28 *55* Is Refrigerating Machinery fitted for cargo purposes *No* Is Electric Light fitted *No*

ENGINES, &c.—Description of Engines *Triple Expansion* No. of Cylinders *3* No. of Cranks *3*
 Dia. of Cylinders *12" - 21" - 33"* Length of Stroke *21"* Revs. per minute *130* Dia. of Screw shaft as per rule *7.38"* Material of screw shaft *Iron*
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube *No* Is the after end of the liner made water tight in the propeller boss *Yes* If the liner is in more than one length are the joints burned *Two separate liners* If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *—* If two liners are fitted, is the shaft lapped or protected between the liners *No* Length of stern bush *36"*
 Dia. of Turret shaft as per rule *5.74"* Dia. of Crank shaft journals as per rule *6.03"* Dia. of Crank pin *6 1/2"* Size of Crank webs *12 1/2" x 4 1/2"* Dia. of thrust shaft under collars *6 1/2"* Dia. of screw *9'-6"* Pitch of Screw *7'-0"* No. of Blades *4* State whether moveable *No* Total surface *34 sq ft*
 No. of Feed pumps *1* Diameter of ditto *2 1/2"* Stroke *10"* Can one be overhauled while the other is at work *—*
 No. of Bilge pumps *1* Diameter of ditto *2 1/2"* Stroke *10"* Can one be overhauled while the other is at work *—*
 No. of Donkey Engines *One* Sizes of Pumps *4 1/2" x 2 3/4" x 4"* No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room *One 2", One 2 1/2"* In Holds, &c. *One 2" to hold, Two 2" to tanks and ejector suction from these parts*
 No. of Bilge Injections *1* sizes *3 1/2"* Connected to condenser, or to circulating pump *pump* Is a separate Donkey Suction fitted in Engine room & size *Yes 2 1/2"*
 Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *None*
 Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *both*
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the Discharge Pipes above or below the deep water line *above*
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*
 What pipes are carried through the bunkers *tank and hold suction* How are they protected *Iron casing*
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*
 Dates of examination of completion of fitting of Sea Connections *26.8.10* of Stern Tube *26.8.10* Screw shaft and Propeller *26.8.10*
 Is the Screw Shaft Tunnel watertight *None* Is it fitted with a watertight door *—* worked from *—*

BOILERS, &c.—(Letter for record *S*) Manufacturers of Steel *Phoenix C^o Hoerde Westfalen*
 Total Heating Surface of Boilers *900 sq ft* Is Forced Draft fitted *No* No. and Description of Boilers *1 cyl. Multi. Single Ended*
 Working Pressure *160 lbs* Tested by hydraulic pressure to *320 lbs* Date of test *8.4.10* No. of Certificate *1758*
 Can each boiler be worked separately *—* Area of fire grate in each boiler *24.5 sq ft* No. and Description of Safety Valves to each boiler *Two Spring* Area of each valve *3.14 sq ft* Pressure to which they are adjusted *163 lbs* Are they fitted with easing gear *Yes*
 Smallest distance between boilers or uptakes and bunkers or woodwork *11"* Mean dia. of boilers *10'-6"* Length *9'-6"* Material of shell plates *S*
 Thickness *3/32"* Range of tensile strength *28-32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *L. D.*
 long. seams *D. B. S. D. R.* Diameter of rivet holes in long. seams *1 1/16"* Pitch of rivets *5 3/8"* Lap of plates or width of butt straps *1 1/2"*
 Per centages of strength of longitudinal joint rivets *86.7* plate *80.2* Working pressure of shell by rules *161 lbs* Size of manhole in shell *16" x 12"*
 Size of compensating ring *4' x 3 1/2"* No. and Description of Furnaces in each boiler *Two plain* Material *S* Outside diameter *34"*
 Length of plain part top *6'-4 1/2"* Thickness of plates crown *2 1/2"* Description of longitudinal joint *Welded* No. of strengthening rings *0*
 bottom *—* Working pressure of furnace by the rules *176 lbs* Combustion chamber plates: Material *S* Thickness: Sides *5/8"* Back *2 1/2"* Top *5/8"* Bottom *5/8"*
 Pitch of stays to ditto: Sides *8 1/2" x 9"* Back *9" x 10"* Top *9" x 7 1/2"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *165 lbs*
 Material of stays *S* Diameter at smallest part *1 1/2"* Area supported by each stay *72 sq in* Working pressure by rules *196 lbs* End plates in steam space
 Material *S* Thickness *7/8"* Pitch of stays *15" x 15"* How are stays secured *D. N.* Working pressure by rules *161 lbs* Material of stays *S*
 Diameter at smallest part *2 5/16"* Area supported by each stay *225 sq in* Working pressure by rules *194 lbs* Material of Front plates at bottom *S*
 Thickness *7/8"* Material of Lower back plate *S* Thickness *7/8"* Greatest pitch of stays *14" x 9"* Working pressure of plate by rules *191 lbs*
 Diameter of tubes *3"* Pitch of tubes *4 5/8" x 4 3/8"* Material of tube plates *S* Thickness: Front *7/8"* Back *13/16"* Mean pitch of stays *9"*
 Pitch across wide water spaces *14"* Working pressures by rules *160 lbs* Girders to Chamber tops: Material *S* Depth and thickness of girder at centre *4 1/2" x 1 1/2"* Length as per rule *2'-3 1/2"* Distance apart *7 1/2"* Number and pitch of stays in each *Two 9"*
 Working pressure by rules *226 lbs* Superheater or Steam chest; how connected to boiler *rivet* Can the superheater be shut off and the boiler worked separately *No* Diameter *2'-6"* Length *2'-6"* Thickness of shell plates *5/8"* Material *S* Description of longitudinal joint *L. D.* Diam. of rivet holes *1* Pitch of rivets *3 1/4"* Working pressure of shell by rules *270 lbs* Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear



VERTICAL DONKEY BOILER— Manufacturers of Steel

No.	Description			When made	Where fixed
Made at	By whom made				
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler		Dia. of donkey boiler	Length	
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates		Stayed by		
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied:—Two each top and bottom end connecting rod bolts and nuts, two main bearing bolts and nuts, one set coupling bolts and nuts, one set each air circulating, feed & bilge pump valves, and a quantity of assorted bolts, nuts etc
 The foregoing is a correct description,
H. L. Barclay

Manufacturer.

Dates of Survey while building: During progress of work in shops— 1910:— May 10, 23, 28, Jun 2, 7, 9, 13, 16, July 4, 5, 8, 11, 15, 18, 19, 20, 21, Aug 3, 6, 22, 24, 25
 During erection on board vessel— Aug 26, 29, Sep 1, 2, 7, 12.
 Total No. of visits 28—

Is the approved plan of main boiler forwarded herewith **Yes**
 " " " donkey " " "

Dates of Examination of principal parts—Cylinders 20.7.10 Slides 20.7.10 Covers 20.7.10 Pistons 20.7.10 Rods 20.7.10
 Connecting rods 20.7.10 Crank shaft 5.7.10 Thrust shaft 24.8.10 Tunnel shafts Screw shaft 24.8.10 Propeller 24.8.10
 Stern tube 24.8.10 Steam pipes tested 1.9.10 Engine and boiler seatings 24.8.10 Engines holding down bolts 2.9.10
 Completion of pumping arrangements 12.9.10 Boilers fixed 2.9.10 Engines tried under steam 12.9.10
 Main boiler safety valves adjusted 12.9.10 Thickness of adjusting washers 3/8" bare

Material of Crank shaft 5 Identification Mark on Do. 2523YD Material of Thrust shaft 5 Identification Mark on Do. 3722YR
 Material of Tunnel shafts Identification Marks on Do. Material of Screw shafts 5 Identification Marks on Do. 3722YR

Material of Steam Pipes Solid drawn copper Test pressure 400 lbs per sq inch

General Remarks (State quality of workmanship, opinions as to class, &c. The engines and boiler of this vessel have been constructed under special survey in accordance with the Rules, the materials & workmanship are good. The boiler tested by hydraulic pressure, and with the engines secured on board and tested under steam, they are now in good order and safe working condition and respectfully submitted as being eligible in my opinion to be classed with the notation of L.M.C. 9.10 in the Register Book.

It is submitted that this vessel is eligible for THE RECORD, + LMC 9.10.

JMB *JWB*
 16/9/10
James Barclay
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

The amount of Entry Fee.. £ 1 : : When applied for.
 Special .. £ 8 : 5 : 15.9.10
 Donkey Boiler Fee .. £ : :
 Travelling Expenses (if any) £ : 9 : 1 : 26.9.10
 27.9

Committee's Minute **TUES. 20 SEP 1910**
 Assigned **LMC 9.10**
 MACHINERY CERTIFICATE
 WRITTEN.



Certificate (if required) to be sent to the Registrar (The Surveyors are requested not to write on or below the space for Committee's Minute.)