

THIS DETAIL SUBJECT  
TO CHANGE

ELEVATION OF  
SCARPH

SECTION AT B-B

DETAIL OF UPPER PART OF  
THREE PIECE STERN FRAME  
LOWER PART SAME AS  
FOUR PIECE STERN FRAME

DETAIL OF FOUR PIECE STERN FRAME

SECTION THRU STERN FRAME LOOKING FORD

DIA. OF RUDDER STOCK = 12"

UPPER GUDGEONS  
SCALE 1 1/2" = 1 FT.

LOWER GUDGEON  
SCALE 1 1/2" = 1 FT.

REVISIONS	
NUMBER	DESCRIPTION
1	SCARPH ADDED BRASS BOTTOM
2	CHANGED TO SUIT
3	ITEMS 3 & 4 ADDED BRASS MATERIAL ALT.
4	HARD OVER STOP ADDED
5	GUDGEON LINES CORRECTED
6	SKETCH ADDED COVERING
7	STERN FRAME AND GUDGEON FOR
8	THREE PIECE STERN FRAME
9	BEING STRIPPED CHANGED
10	REVEALING ADDED

REFERENCE PLANS	
DRAWING NO.	

GENERAL NOTES  
One Contract calls for a Four Piece  
Stern Frame and the other for a  
Three Piece Frame.

Bill of Material for				
Three Piece Frame				
6	2100x8x1/2"	rolled zinc	4	
7	Stern Frame Cast Steel		1	
8	Stern Frame Cast Steel		1	
9	Stern Frame Cast Steel		1	
ITEM	NAME OF PART	MATERIAL	NO. Pcs.	REMARKS
FOR ONE SHIP				

Bill of Material for  
Four Piece Frame

Bill of Material for				
Four Piece Frame				
4	STERN FRAME	CAST STEEL	1	
3	STERN FRAME	CAST STEEL	1	
2	STERN FRAME	CAST STEEL	1	
1	"	"	1	
ITEM	NAME OF PART	MATERIAL	NO. Pcs.	REMARKS
FOR ONE SHIP				

APPROVED  
JAN 3 1918  
J. M. S.

7500 TON OIL TANKER  
U. S. SHIPPING BOARD  
EMERGENCY FLEET CORPORATION  
DIVISION OF WOOD SHIP CONSTRUCTION  
DEPARTMENT OF COMMERCE SHIP CONSTRUCTION

TITLE OF DRAWING  
DETAIL OF STERN FRAME

SCALE 1 1/2" = 1 FT. DATE MAY 25th 1918

DESIGNED BY  
DRAWN BY D.E.H.  
TRACED BY D.E.H.  
CHECKED BY A.K.  
APPROVED J. M. S.

APPROVED J. M. S.  
CHIEF ENGINEER

DRAWING NUMBER  
EF 41 531-3



DETAIL OF STERNFRAME

S.S. "DINSMORE"

S.S. "MOFFITT" \*

*Built by A. Bentley Sons Co., Jacksonville, Fla.*

YARD N<sup>os</sup> 1707 & 1708.

JACKSONVILLE REPORT N<sup>os</sup> 349 & 353.

M/M 5923



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005914-005928-0211



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