

# SECTIONAL ELEVATION AND DECK PLAN

## STEAM COASTING VESSELS.

DIMS: 80'-3" B.P. x 20'-0" M.D. x 9'-6" M.D. DEPTH.

SCALE:  $\frac{1}{4}$ " = 1 FOOT.

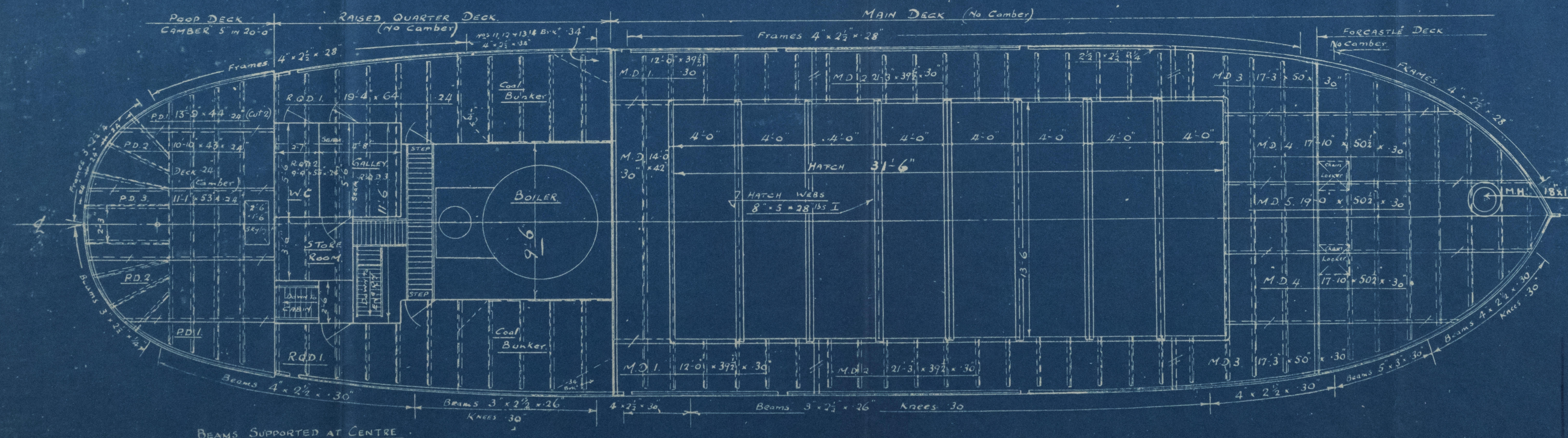
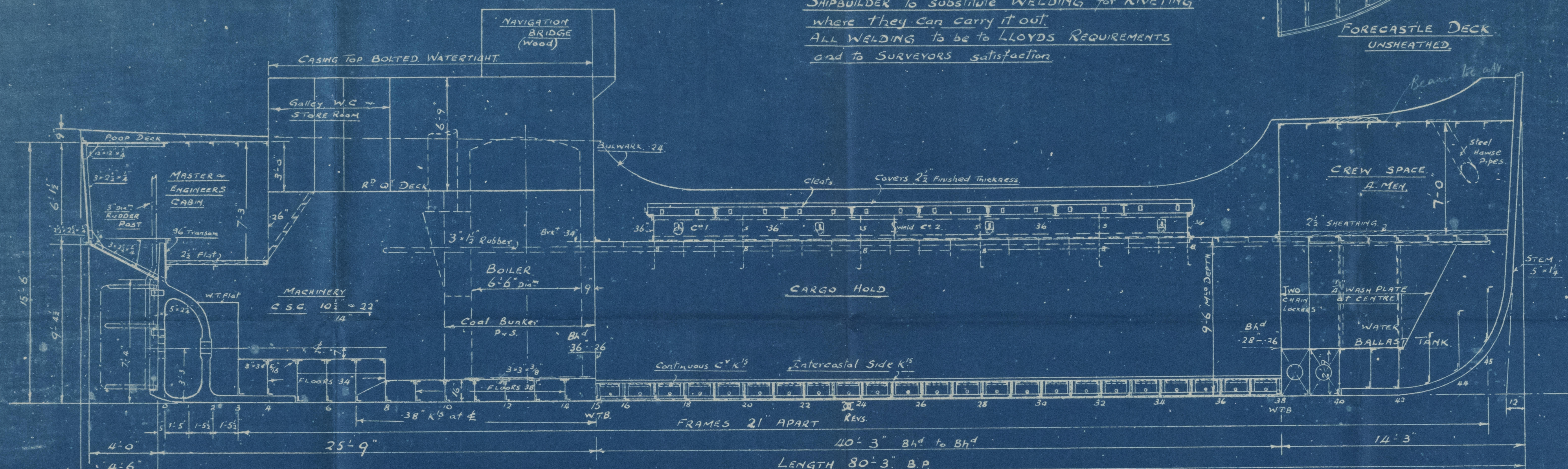
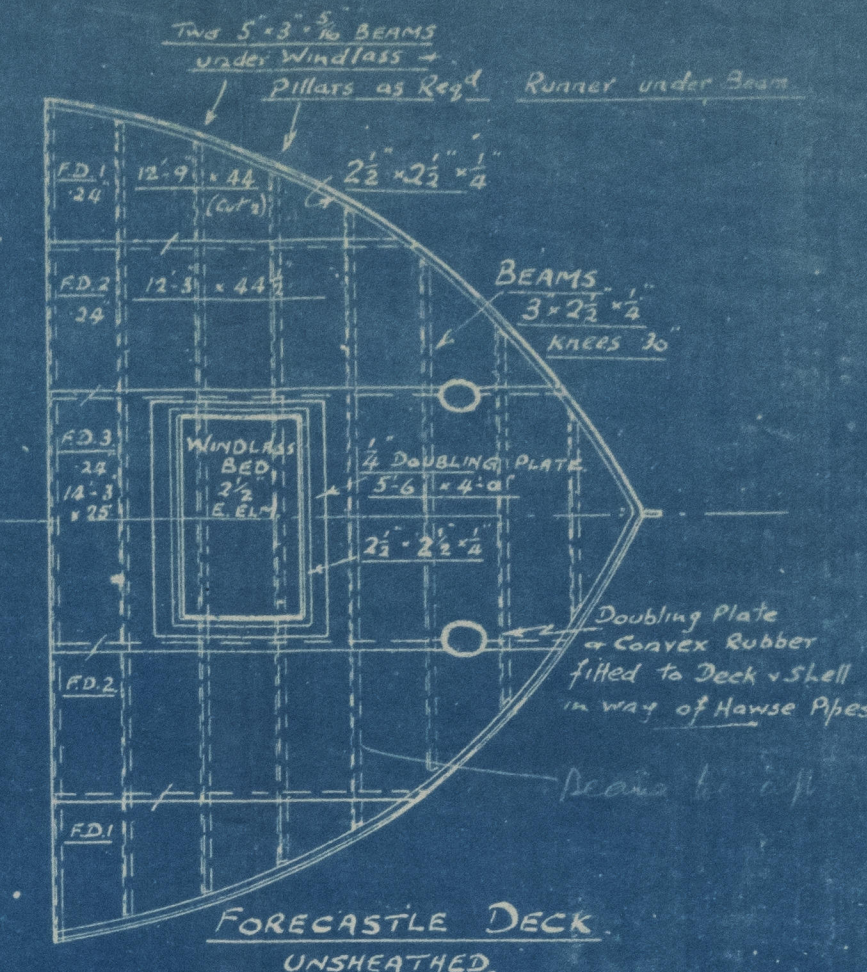
V.I.C. 79.

YARD N<sup>o</sup>. 342. A/MS 988.

RIVETING 5" DIA.	
SHELL SEAMS.	S.R. = 2 $\frac{5}{8}$ " PITCH.
" BUTTS.	D.R. = 2 $\frac{1}{4}$ "
FRAMING ETC.	S.R. = 4 $\frac{1}{2}$ "
FRAMING TO SHELL. For <sup>wd</sup> of $\frac{1}{2}$ L.	S.R. = 3 $\frac{1}{2}$ "
GUNWALE ANGLE. (Both Flanges)	S.R. = 2 $\frac{5}{8}$ "
DECK SEAMS.	S.R. = 2 $\frac{1}{2}$ "
" BUTTS.	D.R. = 2 $\frac{1}{2}$ "
END BEAMS.	S.R. = 4 $\frac{1}{2}$ "
BULKHEAD SEAMS.	S.R. = 2 $\frac{3}{4}$ "
" FRAME TO SHELL.	S.R. = 3 $\frac{1}{8}$ "
" " " B.H.	S.R. = 2 $\frac{1}{4}$ "
" STIFFENERS.	S.R. = 4 $\frac{1}{2}$ " - 3 $\frac{3}{4}$ " at Ballast Tank
BULKHEAD RAIL.	S.R. = 4 $\frac{1}{2}$ "

PLATE SEAMS JOGGED EXCEPT END DECKS.

SHIPBUILDER to substitute WELDING for RIVETING where they can carry it out.  
ALL WELDING to be to LLOYDS REQUIREMENTS and to SURVEYORS satisfaction.



SCALE:  $\frac{1}{4}$ " = ONE FOOT

RICHARDS BROTHERS LIMITED  
MARINE ENGINEERS  
100, FLEET STREET  
LONDON, E.C. 4  
SHIP NO. 342  
Dwg. No. 101  
Job No. 22-2-45



1552/53

005756-005718-0292



V.I.C. 79

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YARD NO. 342 A/M.S 988

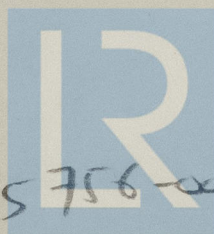
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PROFILE & DECKS

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"As Built"

London Report No. 112569



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Lloyd's Register  
Foundation

005756-05778-0282