

Lloyd's Register of Shipping.

Order: 1420/St

Post: 92/2

Best: 448/49/51/61

(Report on Vessel No.

Port

No. 3247 SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~XX~~
~~Castings~~ manufactured by Messrs. Witkowitz Bergbau & Eisenh. Gew.
of Witkowitz for the Vessel No. 461, being built
by Messrs. A.B. Götawerken of Göteborg
have been inspected by me as set forth below and found to be, so far as can
be seen, 1 rudder pintle, sound and free from defects.

Mark on Forgings ~~XXXXXX~~

Lloyd's

No. 4525 11162

HK.15.10.31

Vienna, 17th October 1931

Hans Kolbow.

1 rudder pintle

~~XXXXXX~~

RUDDER FRAME.

STEM.

Material* ...

S.M. Ing. Steel

How made ...

forged

annealed ...

annealed

Dimensions ...

289 Ø

Progress on Inspection ...

almost finished

Date when Inspected

15.10.1931

~~CASTINGS~~

Tests on Standard Test Pieces.

Tensile Test—

30.4

Tons per square inch

36.8

Extension per cent. ...

Cold Bending Test—

180 degrees good

Angle before fracture

Drop Test—

Height from ground ...

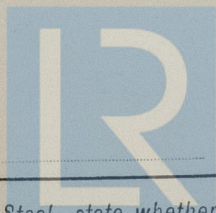
Hammering Test—

If made according to Rules and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at VIENNA



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Lloyd's Register

Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.