

Lloyd's Register of Shipping.

(Report on Vessel No. 9708 Port Gothenburg)

No. 2487 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. A/B Lindholmen-Motala of Motala Verkstad for the Vessel No. 461, being built by Messrs. A.-B. Götaverken of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on ~~Forgings~~ Castings.

Lloyd's
No. 8733
VB 20.5.31

Gothenburg, 28th May, 1931,

V. Paulow

	Lower part of STERN FRAME.	RUDDER FRAME.	STEM.	
Material* ...	<u>S.M. Steel</u>	/		
How made ...	<u>Cast</u>			
If annealed ...	<u>Yes</u>			
Dimensions ...	<u>As per plan.</u>			
Progress on Inspection ...	<u>Cast.</u>			
Date when Inspected ...	<u>20.5.31</u>			
CASTINGS.				
Tests on Standard Test Pieces.				
Tensile Test— <u>Kgs per square mm.</u>	<u>45.5</u>			
Extension per cent. ...	<u>41.0</u>			
Cold Bending Test— Angle before fracture	<u>180° good.</u>			
Drop Test— Height from ground ...	<u>12' good.</u>			
Hammering Test— If made according to Rules and found satisfactory ...	<u>Good.</u>			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ — : :

To be paid at GOTHENBURG.



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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

The words FORGINGS OF CASTINGS, IRON OR STEEL, should be struck out as may be required.