

Lloyd's Register of Shipping.

(Report on Vessel No. 9708 Port Gothenburg)

No. 2465 SHIP ~~FORGINGS~~ CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Castings~~ Castings, manufactured by Messrs. A/B Lindholmen-Motala of Motala Verkstad for the Vessel No. 461, being built by Messrs. A/B Götaverken of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

1 boss casting.

on ~~Iron~~ Castings.

Lloyd's
No. 770
EB 16.3.31

Gothenburg, 21st March, 1931,

E. Bernelius

	STEEL FRAME	RUDDER FRAME.	STEM.	
Material	<u>S.M. Steel</u>	/		
How made	<u>Cast</u>			
Annealed	<u>Yes</u>			
Dimensions	<u>As per plan.</u>			
Process on Inspection	<u>Finished.</u>			
When Inspected	<u>16.3.31</u>			
CASTINGS.				
Tests on Standard Test Pieces.				
Tensile Test—	<u>47.0</u>			
Wt per square inch	<u>37.0</u>			
Extension per cent. ...	<u>120° good.</u>			
1 Bending Test—	<u>10 feet.</u>			
Angle before fracture	<u>Good.</u>			
Drop Test—				
Height from ground ...				
Numbering Test—				
If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ — : :

To be paid at GOTHENBURG.



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Lloyd's Register
Foundation

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.