

Lloyd's Register of Shipping.

(Report on Vessel No. 9708 Port Gothenburg)

No. 2460 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Forgings~~ Castings, manufactured by Messrs. A/B Lindholmen-Motala of Motala Verkstad for the Vessel No. 461, being built by Messrs. A/B Götaverken of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on ~~Castings~~ Castings.

Lloyd's
No. 763
EB 25.2.31

Gothenburg, 9th March, 1931.

S. Bernheim

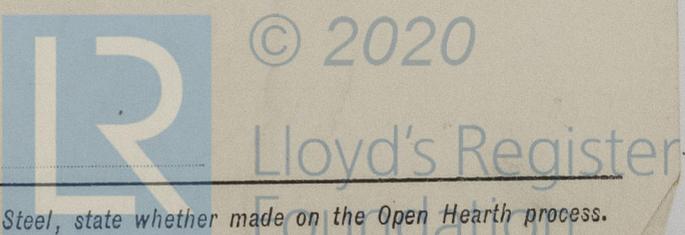
One boss casting.

	STEEL	RUDDER FRAME.	STEM.
Material*	<u>S.M. Steel</u>	/	/
How made	<u>Cast</u>		
Is annealed	<u>Yes</u>		
Dimensions	<u>As per plan</u>		
Progress on Inspection ...	<u>Unmachined</u>		
Date when Inspected ...	<u>25.2.31</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test— Kilograms per square in mm	<u>49.2</u>		
Extension per cent. ...	<u>30.0</u>		
Cold Bending Test— Angle before fracture	<u>120° good.</u>		
Drop Test— Height from ground ...	<u>12 feet</u>		
Hammering Test— If made according to Rules and found satisfactory ...	<u>Good.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ -- : :

To be paid at GOTHENBURG.



* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.