

REPORT ON STEAM RECIPROCATING ENGINE MACHINERY.

Received at London Office 9-FEB 1942

Date of writing Report 31-1-1942 When handed in at Local Office 9-FEB 1942 Port of *Sp. Swich.*
 No. in Survey held at *Yarmouth.* Date, First Survey *24-11-41* Last Survey 31-1-1942
 Reg. Book. *WIC 41.* (Number of Visits *2*)
 on the *Thorn* Built at *Thorn* By whom built *R. Dunston Ltd.* Yard No. *372* Tons *Gross* ☒
 Engines made at *Sp. Yarmouth.* By whom made *Cablin (1931) Ltd.* Engine No. *629* When made *1942*
 Boilers made at *✓* By whom made *✓* Boiler No. *✓* When made *✓*
 Registered Horse Power *✓* Owners *✓* Port belonging to *✓*
 Nom. Horse Power as per Rule *6-9.14* Is Refrigerating Machinery fitted for cargo purposes *✓* Is Electric Light fitted *✓*
 Trade for which Vessel is intended *✓*

42. **ENGINES, &c.**—Description of Engines *Compound Reciprocating* Revs. per minute *150*
 Dia. of Cylinders *10 1/2 - 22"* Length of Stroke *14"* No. of Cylinders *Two* No. of Cranks *Two*
 Crank shaft, dia. of journals *as per Rule 4 3/8"* Crank pin dia. *4 3/8"* Crank webs *Mid. length breadth* *✓* Thickness parallel to axis *2 7/8"*
 Intermediate Shafts, diameter *as per Rule 3.93* Thrust shaft, diameter at collars *as per Rule 4.26* 4.13
 Tube Shafts, diameter *as per Rule* Screw Shaft, diameter *as per Rule 4 7/8"* Is the *tube* shaft fitted with a continuous liner *✓*
 Bronze Liners, thickness in way of bushes *as per Rule* Thickness between bushes *as per Rule* Is the after end of the liner made watertight in the propeller boss *✓*
 If the liner is in more than one length are the junctions made by fusion through the whole thickness of the liner *✓*
 If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *✓*
 If two liners are fitted, is the shaft lapped or protected between the liners *✓* Is an approved Oil Gland or other appliance fitted at the after end of the tube *✓*
 a t *✓* If so, state type *✓* Length of Bearing in Stern Bush next to and supporting propeller *20"*
 Propeller, dia. *66"* Pitch *86"* No. of Blades *4* Material *C.I.* whether Moveable *no* Total Developed Surface *11.6* sq. feet
 Feed Pumps worked from the Main Engines, No. *on* Diameter *2 1/8"* Stroke *6"* Can one be overhauled while the other is at work *✓*
 Bilge Pumps worked from the Main Engines, No. *✓* Diameter *2 1/8"* Stroke *6"* Can one be overhauled while the other is at work *✓*
 Feed Pumps { No. and size *✓* Pumps connected to the { No. and size *✓*
 How driven *✓* Main Bilge Line { How driven *✓*
 Ballast Pumps, No. and size *✓* Lubricating Oil Pumps, including Spare Pump, No. and size *✓*
 Are two independent means arranged for circulating water through the Oil Cooler *✓* Suctions, connec. d to both Main Bilge Pumps and Auxiliary
 Bilge Pumps;—In Engine and Boiler Room *✓* In Holds, &c. *✓*
 In Pump Room *✓*

Main Water Circulating Pump Direct Bilge Suctions, No. and size *Independent Power Pump Direct Suctions to the Engine Room Bilges,*
 No. and size *Are all the Bilge Suction Pipes in holds and tunnel well fitted with strum-boxes*
 Are the Bilge Suctions in the Machinery Space led from easily accessible mud-boxes, placed above the level of the working floor, with straight tail pipes to the bilges
 Are all Sea Connections fitted direct on the skin of the ship *Are they fitted with Valves or Cocks*
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stowhold plates *Are the Overboard Discharges above or below the deep water line*
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Are the Blow Off Cocks fitted with a spigot and brass covering plate*
 What Pipes pass through the bunkers *How are they protected*
 What pipes pass through the deep tanks *Have they been tested as per Rule*
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times
 Is the arrangement of Valves and their connections such as to prevent the possibility of water passing from the sea or from water tanks into the cargo or machinery spaces, or from one compartment to another *Is the Shaft Tunnel watertight* *Is it fitted with a watertight door* *worked from*

MAIN BOILERS, &c.—(Letter for record *✓*) Total Heating Surface of Boilers *✓*
 Which Boilers are fitted with Forced Draft *✓* Which Boilers are fitted with Superheaters *✓*
 No. and Description of Boilers *✓* Working Pressure *✓*
 IS A REPORT ON MAIN BOILERS NOW FORWARDED? *✓*
 IS A DONKEY BOILER FITTED? *✓* If so, is a report now forwarded? *✓*
 Can the donkey boiler be used for domestic purposes only *✓*

PLANS. Are approved plans forwarded herewith for Shafting *20-10-41* Main Boilers *✓* Auxiliary Boilers *✓* Donkey Boilers *✓*
 (If not state date of approval)
 Superheaters *✓* General Pumping Arrangements *✓* Oil fuel Burning Piping Arrangements *✓*

SPARE GEAR.

Has the spare gear required by the Rules been supplied *✓*
 State the principal additional spare gear supplied *✓*

The foregoing is a correct description.
 FOR CRABTREE (1931) LTD.

Manufacturer.

Director & Works Manager.



CRABTREE
 (1931) LTD.
 Shipbuilders & Engineers
 GREAT YARMOUTH.

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5.8.41, 10.11.41
24-11-41, 9-12-41, 15-12-41, 1-1-42, 13-1-42, 31-1-42.

Dates of Survey while building

During progress of work in shops - - -

During erection on board vessel - - -

Total No. of visits 8. (In shops)

Dates of Examination of principal parts—Cylinders 15-12-41 Slides 15-12-41 Covers 15-12-41

Pistons 15-12-41 Piston Rods 15-12-41 Connecting rods 15-12-41

Crank shaft 9-12-41 Thrust shaft 9-12-41 Intermediate shafts ✓

Tube shaft ✓ Screw shaft 15-12-41 Propeller 15-12-41

Stern tube 15-12-41 Engine and boiler seatings ✓ Engines holding down bolts ✓

Completion of fitting sea connections ✓

Completion of pumping arrangements ✓ Boilers fixed Engines tried under steam

Main boiler safety valves adjusted ✓ Thickness of adjusting washers

Crank shaft material *Steel* Identification Mark ✓ Thrust shaft material *Steel* Identification Mark ✓

Intermediate shafts, material ✓ Identification Marks ✓ Tube shaft, material ✓ Identification Mark ✓

Screw shaft, material *Steel* Identification Mark ✓ Steam Pipes, material ✓ Test pressure ✓ Date of Test ✓

Is an installation fitted for burning oil fuel ✓ Is the flash point of the oil to be used over 150°F. ✓

Have the requirements of the Rules for the use of oil as fuel been complied with ✓

Is the vessel (not being an oil tanker) fitted for carrying oil as cargo ✓ If so, have the requirements of the Rules been complied with ✓

If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with ✓

Is this machinery duplicate of a previous case *In* If so, state name of vessel *R. Dunston Ltd. hⁿ 369, 370, 371.*

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery has not been constructed in accordance with the requirements of the Society's Rules but has been constructed under the supervision of the Society. The scantlings are in accordance with the Society's Rules. The workmanship is of good description.

Certificate to be sent to The Surveyors are requested not to write on or below the space for Committee's Minute.)

The amount of Entry Fee ... £	:	:	When applied for,
Special ... £	8	0	9 - FEB 1942
Donkey Boiler Fee ... £	:	:	When received,
Travelling Expenses (if any) £	1	3	19

Committee's Minute

Assigned

See Incl 2C. 57526

FRI 12 MAR 1942

Joywell
Engineer Surveyor to Lloyd's Register of Shipping.



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