

Rpt. 1.

STEEL STEAMER ~~OR~~ MOTORSHIP.

Received at London Office

30 JAN 1942

State if Report has been sent on the Freeboard of the Vessel *No*State if Report is sent on the Machinery of the Vessel *Yes*

Date of completion of report

14th JANUARY 1942.

Port of

HULL.

No.

51483

Survey held at

THORNE.

Date First Survey

26. 3. 41

Last Survey

12th JANUARY

1942

On the (State Machinery fitted Aft and
(if Single, Twin or Triple Screw)

STEEL STEAM LIGHTER.

" Vic-2 "

State Type (Full Scantling, Complete Superstructure
with or without Tonnage Openings)

FULL SCANTLING

CONSTRUCTED UNDER LAWS

AS CLASSES.

State if with freeboard
as condition of Class

No

State Type of Erections

POOP

TONNAGE under
Tonnage Deck...

79.69

Do. of space or spaces
between Tonnage Dk.
and Upper Dk.

✓

Total

79.69

Gross Tonnage

95.67

Register Tonnage

40.82

REGISTERED DIMENSIONS.
FEET.

Length

66.8

Breadth

18.5

Depth

8.8

Length from fore part of stem to after part of stern
post on summer L.W.L. See Sec. 3 (1a)

L 66.75

Breadth (greatest moulded)

B 18.41

Depth, at middle of length from top of keel to top
of beam at side of uppermost continuous
deck. See Sec. 3 (1c)

D 9.5

1st Longitudinal Number (L × D)

= ✓

2nd Numeral L × (B + D)

= ✓

Framing Depth "d," at middle of length. See
Sec. 3 (1d)

✓

Proportions—Depth to Length—Uppermost con-
tinuous deck to top of keel

✓

Do. Long Bridge to top
of keel

✓

Draught Moulded

✓

Built at

THORNE.

Launched 23rd OCTOBER 1941.

Yard No. 370.

Builders

RICHARD JONSTAD LTD

Owners

MINISTRY of WAR TRANSPORT.

Managers

(Where necessary to be entered in Reg. Book.)

Residence

LONDON.

Port of Registry

GOOLE.

If surveyed while building, afloat, or in dry dock

DURING CONSTRUCTION.

FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	20 $\frac{1}{2}$		Bracket Floors, Frame		
" " from $\frac{3}{4}$ length amidships to Collision bulkhead	20 $\frac{1}{2}$		" " Reversed Frame		
" " in peaks	20 $\frac{1}{2}$		" " Vertical Struts		
SIDE FRAMING.			Centre Girder, depth and thickness amidships		
Frame Amidships, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	4 2 $\frac{1}{2}$ 38 BA.		" " top Angles		
" " Extends up to	DECK		" " bottom Angles		
Reversed Frame Amidships, Angle	2 $\frac{1}{2}$ 2 $\frac{1}{2}$ 38		Side Girders, No. each side and thickness		
" " Extends up to	ACROSS FLOORS		Margin Plate depth (excl. of flange) and thickness		
Depth of Framing Girder	4		" " Vertical Angle to Tank side Bracket abaft $\frac{1}{4}$ len. from stem		
Frames in Uppermost Continuous 'tween Decks, Angle, $\frac{1}{2}$ or $\frac{3}{4}$			" " Vertical Angle to Tank side Bracket from forward $\frac{1}{4}$ len. from stem to Panting Area		
" " Second 'tween Decks, Angle, $\frac{1}{2}$ or $\frac{3}{4}$			" " Gussets, spacing and scantling abaft $\frac{1}{4}$ len. from stem		
" " Third " " " "			" " Gussets, spacing and scantling from forward $\frac{1}{4}$ len. from stem to Panting Area		
" " from $\frac{1}{4}$ len. for'd. to 15% len. from Stem			Tank Side Brackets, height above base line at toe of Frame and thickness		
" " in Peaks, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	4 2 $\frac{1}{2}$ 38 BA.		INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amid- ships	5/8 - 4 $\frac{1}{2}$		Breadth and thickness of Middle Line Strake		
State if Frame Joggled	No		Thickness of remainder in Holds		
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	AS APPROVED		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?		
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	AS APPROVED		BEAMS.		
INGLE BOTTOM.			Uppermost Continuous Deck, amidships in Wells, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	4 2 $\frac{1}{2}$ 38 BA.	
Floors, Depth and thickness at mid-line in Holds	12' × 31' AT CENTRE 13 $\frac{1}{2}$ × 31' SIDE		" " in way of Bridge, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
Height of Brackets at side above base line at toe of frame	✓		Spacing	20 $\frac{1}{2}$	
Middle Line Keelson, on Floors, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	6 3 $\frac{1}{2}$ 44 BA. DOUBLE.		Second Deck, amidships, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
" " Through Plate or Intercostal Plate	✓		Spacing	✓	
" " Foundation Plate on Floors	✓		Third Deck, amidships, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
" " Flat Plate Keel Angles	✓		Spacing	✓	
Side Keelsons, No. each side	2		Fourth Deck, amidships, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
" " thickness of Intercostal Plate	✓		Spacing	✓	
" " Angles	TEE ADZ 6' 4' 3/8		Poop Deck, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	4 2 $\frac{1}{2}$ 38 BA.	
DOUBLE BOTTOM.			Spacing	20 $\frac{1}{2}$	
Solid Floors, thickness and spacing			Bridge Deck, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
" " Are Frame and Reversed Frame joggled?			Spacing	✓	
Bracket Floors, breadth and thickness at middle line			Forecastle Deck, Angle, $\frac{1}{2}$ or $\frac{3}{4}$	✓	
" " breadth and thickness at margin plate			Spacing	✓	

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PILLARS AND DECKS.			
	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.	
PILLARS, No. of Rows.....	<i>246</i>		
" in 'tween Decks, Size and Spacing.....	<i>1 Pillar 2 1/2 DIA and 36.7cm.</i>		
" " " " " "			
" in Holds " " " "			
" " " " " "			
Centre Line Bulkhead.			
Stiffeners and Spacing.....			
Plating, thickness of			
STRINGERS AND DECKS.			
Uppermost Continuous Deck.			
Stringer Plate, breadth and thickness in Wells	<i>29" x 31"</i>		
" " " " in way of Bridge	<i>✓</i>		
" Angle in Wells	<i>2 1/2 2 1/2 31</i>		
Thickness of Plating abreast Deck openings) in way of Wells	<i>31</i>		
Thickness of Plating abreast Deck openings) in way of Bridge	<i>✓</i>		
Thickness of Plating within line of openings...	<i>31</i>		
If Sheathed, material and thickness	<i>PLATES UNDER STEEL DECK. (IN RECONSTRUCTION)</i>		
Second Deck.			
Stringer Plate, breadth and thickness in Wells...	<i>✓</i>		
Stringer Plate, breadth and thickness in way of Bridge			
Thickness of Plating abreast Deck openings) in way of Bridge			
Thickness of Plating within line of openings...			
If Sheathed, material and thickness			
Third Deck.			
Stringer Plate, breadth and thickness.....			
If Plated, state thickness.....			
Fourth Deck.			
Stringer Plate, breadth and thickness.....			
If Plated, state thickness			
Poop Deck.			
Stringer Plate, breadth and thickness	<i>59" x 25"</i>		
Plating, Sheathing, material and thickness	<i>STEEL 25</i>		
Bridge Deck.			
Stringer Plate, breadth and thickness.....	<i>✓</i>		
Plating, Sheathing, material and thickness	<i>✓</i>		
Forecastle Deck.			
Stringer Plate, breadth and thickness.....	<i>✓</i>		
Plating, Sheathing, material and thickness	<i>✓</i>		

[illegible]

Total No. of W.T. BULKHEADS in Vessel—		Casting or Forging.		Scantlings.	Makers Name.	Any Departure from Approved Plans to be Noted.	
Extending to Upper Deck (Sec. 3 c)	2						
" Deck next below	✓						
As per Rule	2						
		Plating Thickness.		STIFFENERS.			
				VERTICAL.		HORIZONTAL.	
				Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULKH'D, Upper and lower decks							
" " Second "							
" " Third "							
" " Holds							
COLLISION	(in Hold)						
AFTER PEAK							
Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)		OPEN HEARTH PROCESS.					
STEEL.		APPLEY FROTHINGHAM STEEL, DORRAN LONG & CO, SKINNINGROVE IRON CO. LTD.					
Has the Steel been tested as required by the Rules?		Yes.					

Number of Certificate.	Anchors.	WEIGHT, EX. STOCK			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 53.		Description of Anchor.	Makers.	Where and when tested and Superintended.
		cwts.	qrs.	lbs.	cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	cwts.			
54264	1st Bower ...	5	0	2	1	1	6	7	7	2	0	6	ORDINARY FORGED WROUGHT IRON ANCHOR.	NONE NOT GIVEN	CADLEY HEATH 18-7-11 S.C. PAUL
"	2nd " ...	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	3rd " ...	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	Collector weight.	5	0	2	1	1	6	"	"	"	"	6	"	"	"
54269	1st Bower ...	1	1	0	-	1	11	3	13	0	14	1 1/2	ORDINARY FORGED WROUGHT IRON ANCHOR	NONE NOT GIVEN	CADLEY HEATH 18-7-11 S.C. PAUL

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and size per Table 33.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire.	Length and Size per Table 33.	
	Length.	Diam.	Sizes.	Break- ing.	Supplied.	Per Rule.	Length.	Diam.					Fathoms.	Chr.		Fathoms.	Chr.
63697	75 $\frac{1}{2}$	3 $\frac{1}{2}$	6 $\frac{1}{2}$	13 $\frac{1}{2}$	24-2-11	23 $\frac{3}{4}$	75	3 $\frac{1}{4}$	SHORT LINK GALVANIZED STEEL RIVETED HEAD 18-7-11				TOWLINE...	-	-	-	-
													HAWSERS & WARPS	40 of 15 ft 4" Manila.			
		Chr.						Chr.					"				
Iron-Pressure Cable-very Steel Wire	75	2	FOR KEYS RUCKER.														
													"				

Steering Gear, Type (~~Donner~~ ^{and} hand) *Hand Gear By FISHER L^D PAISLEY* Alternative Means of Steering *Tiller With Blocks and Tackle*

Steering Chains (Size and Test) *1/2" DIA SHORT LINK CHAIN, 3 TONS TEST.* ~~Windlass~~ *DOUBLE CYLINDER VERTICAL STEAM WIND.* *ONE WOOD LIFEBOOT ON HATCH TOP*

Ceiling in Holds, thickness and material *10' x 2 1/2" COUNBROOK PINE* Cargo Battsens, thickness, material and spacing *NONE FITTER*

Cargo Hatchways.—(Upper Deck) *STEEL PLATES AND ANGLES.* Thickness of Hatches *3" WHITE PINE.*

Size of Hatchways No. 1 (Fwd.) *29' 0 1/2" x 13' 7"* No. 2 ✓ No. 3 ✓ No. 4 ✓ No. 5 ✓ No. 6 ✓

Number of Shifting Beams and/or Fore and Afters *2 SHIFTING BEAMS AND ONE FORE AND AFTER (CENTRE).*

Builder's Signature *W. PRO* RICHARD DUNSTON, LTD.

Builder's Signature PER PRO RICHARD DUNSTON, LTD.

GENERAL DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel *No*
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo *No* The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).

The vessel has been built in accordance with the approved plan and specification
The materials and workmanship are good.
You peak tank has been tested in accordance with Rule requirements and found satisfactory. Shell plating and W. T. bulkheads have tested,
and bottom flooded and found satisfactory.
Deck, casing, winch, hand steering gear and hand pumps have been tested and found satisfactory.
The fuel-burner of this vessel has been assigned by the Ministry of Shipping.

The amount of Entry Fee £ ✓ : Fees applied for,
27 JAN 1942
Special Survey Fee.... £ 20-0-0
Surveys of Specification £ 5-0-0
Travelling Expenses, if any £ 5-3-2.
Received by me,
19
State whether the Vessel has been built under Special Survey *Yes.*
Certificate to be sent to _____ Date of issue _____
Signature *W. Engledow*
Surveyor to Lloyd's Register of Shipping.

Committee's Minute
Character assigned

15E 17 FEB 1942

no action

Route 101 (Nash)

1

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Lloyd's Re
Foundatio

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

This vessel is a sister ship to VICT. Hull F.E. Report No. 1503

PARTICULARS OF ELECTRIC WELDING (if employed)

FORE PEAK TANK TOP WELDED TO SHELL.

AFTER CHAIN PLAT TACK WELDED TO SHELL.

STERN FRAME AND RUDDER OF WELDED CONSTRUCTION.

KNUCKLE AROUND COUNTER WELDED.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower
2nd "
3rd "

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 21-1" ft., R.Q.D. " ft., Bridge " ft., Forecastle " ft.

(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. 168778

Signal Letters

Extreme Breadth over Beams 18-11 1/8" (Circ. 1611)

Over-all Length 66-8 7/8" (Circ. 1703)

No. and Material of Decks 174 STEEL

Parts of Bottom of Vessel coated with cement or approved composition HOLD AND MACHINERY SPACE COATED WITH BITUMASTIC SOLUTION.

Particulars of composition (if fitted) and of approval BITUMASTIC SOLUTION.

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,	11	10.5
Double bottom, under Engines and Boilers,			After peak tank,	"	"
Double bottom, if under Engines only,			Deep tank, aft,	"	"
Double bottom, if under Boilers only,			Deep tank, forward,	"	"
Double bottom, forward,			Other tanks, if fitted,	"	"
Total length (if continuous) and Capacity			(If necessary, furnish further information by sketch.)		

Order for Special Survey No. 1

Date

Dates of Surveys held while building

1941.
Mar. 26. Apr. 1. 7. 16. 23. 28. May. 5. 13. 20. 26. 29. June 5. 20. July 8. 18. 24. 30. Aug. 19. 25. Sep. 1. 8. 15. 22. 26.
Oct. 1. 8. 16. 23. 31. Nov. 4. 6. 13. 21. Dec. 3. 12. 17. 22. 29. 1942. Jan. 5. 7. 12.

Total No. of Visits 40.