

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Liverpool)

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. 40496 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Wm Shaw & Co. Ltd of Middlesbrough for the Vessel No. 7487-S, being built by Messrs. J. E. Crichton & Co. of Chester have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on ~~Forgings~~ or Castings.

Lloyd's
No. 8012
FWR. 26.7.27

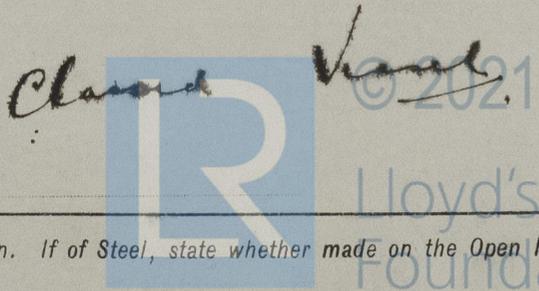
J. R. Quadoch
Middlesbrough. July 26. 27.
and 2 Rudder Pin Brackets.

	1- STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>6.H.</u>	/	/
How made † ...	<u>Cast</u>		
Dimensions ...	<u>To Pattern</u>		
Progress on Inspection ...	<u>Cast.</u>		
Dates when Inspected	<u>25.7.27. 26.7.27.</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch	<u>27.6</u>		
Extension per cent. ...	<u>22</u>		
Cold Bending Test— Angle before fracture	<u>120°</u>		
Drop Test— Height from ground ...	<u>7 ft</u>		
Hammering Test— If made according to Rules (and found satisfactory ...)	<u>Yes.</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Total Weight
11-1-14

Fee (if any chargeable) £ : :
To be paid at



* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

†.State if annealed. Yes.

005635-005643-0004