

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

Liverpool

No.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by *Wm J. S. Forster & Sons Ltd* of *Sunderland* for the Vessel No. *448*, being built by *J. Crichton & Co Ltd* of *Chester* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*

Mark on Forgings or Castings.

Lloyd's

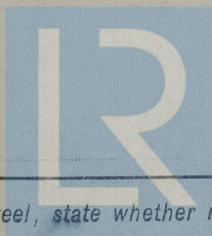
No. *4455**13-8-27**Two Fillers**D. D. Williamson**Sunderland. 13-8-27*

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<i>Scrap Iron</i>	<i>Scrap Iron</i>	<i>Steel Scrap</i>
How made ...	<i>Forged</i>	<i>Forged</i>	<i>Forged</i>
If annealed ...	<i>✓</i>	<i>✓</i>	<i>✓</i>
Dimensions ...	<i>✓</i>	<i>4 1/2" dia & 3 1/2" dia</i>	<i>5 1/2" x 1"</i>
Progress on Inspection ...	<i>Finished</i>	<i>Forged & Finished</i>	<i>Finished</i>
Date when Inspected	<i>13-8-27</i>	<i>3-8-27 to 13-8-27</i>	<i>21-7-27</i>
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at



© 2021

Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.