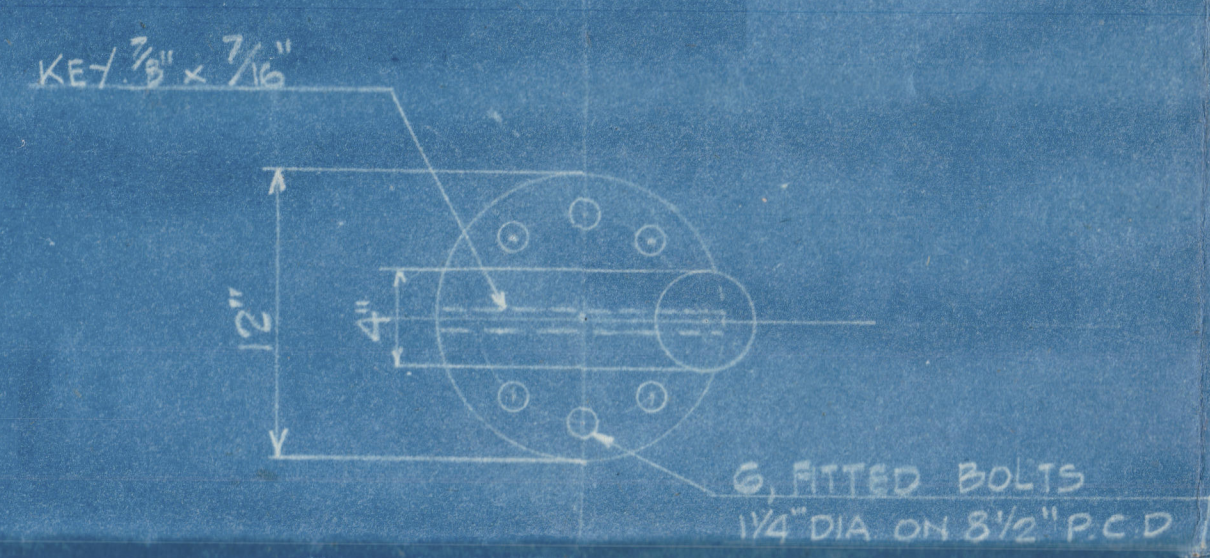


55 "ULSTER HERO" PLAN OF FORGED RUDDER.

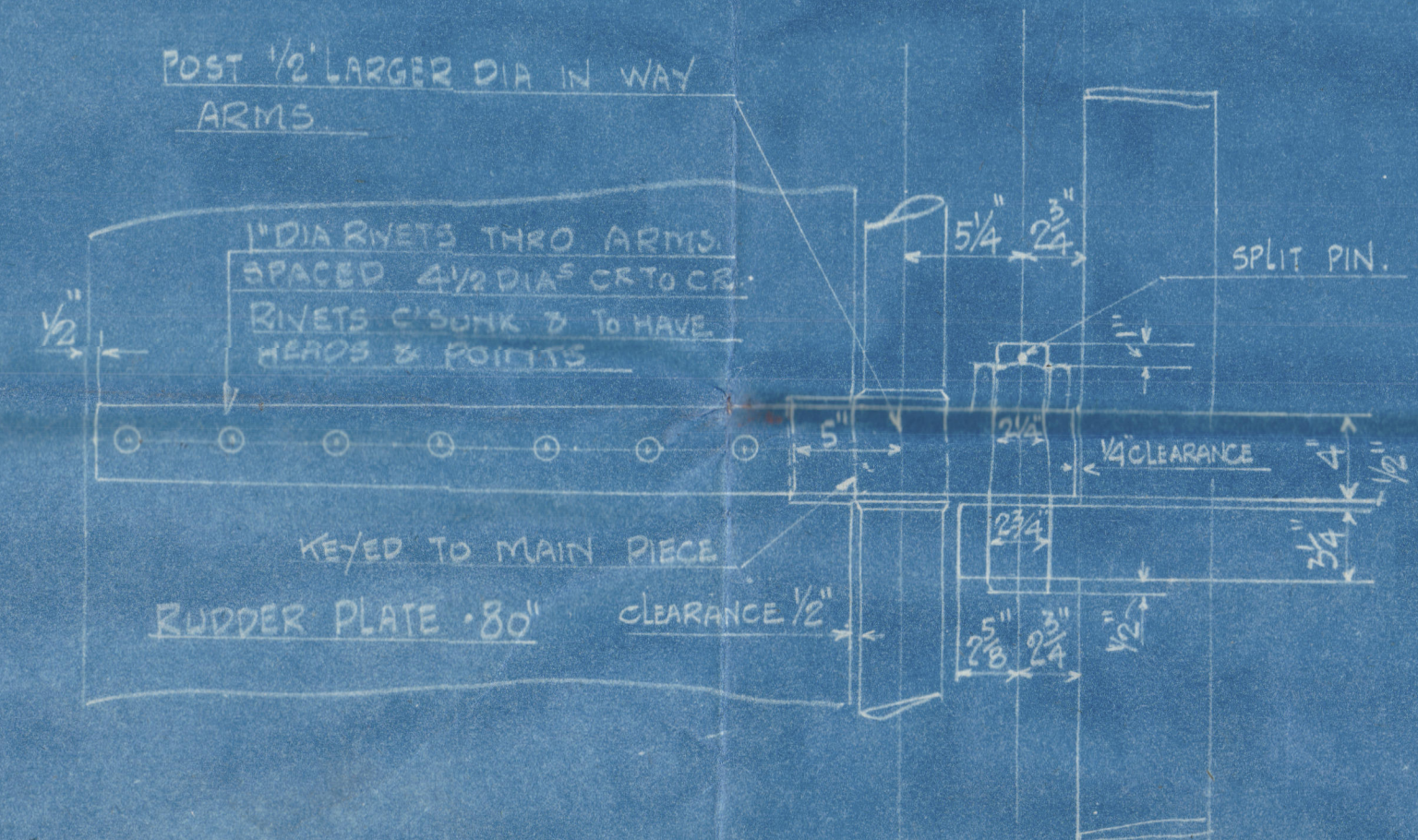
Scale 1" = 1'-0"

TESTED TO SUIT LLOYD'S REQUIREMENTS
PINTLES TO BE SUPPLIED BY MAKERS OF RUDDER
RUDDER PLATE ALSO TO BE SUPPLIED & FITTED

NOTE: EXACT DIA OF POST IN
WAY OF TILLER, & ALSO PARTICULARS
OF KEYWAY WILL BE GIVEN LATER.



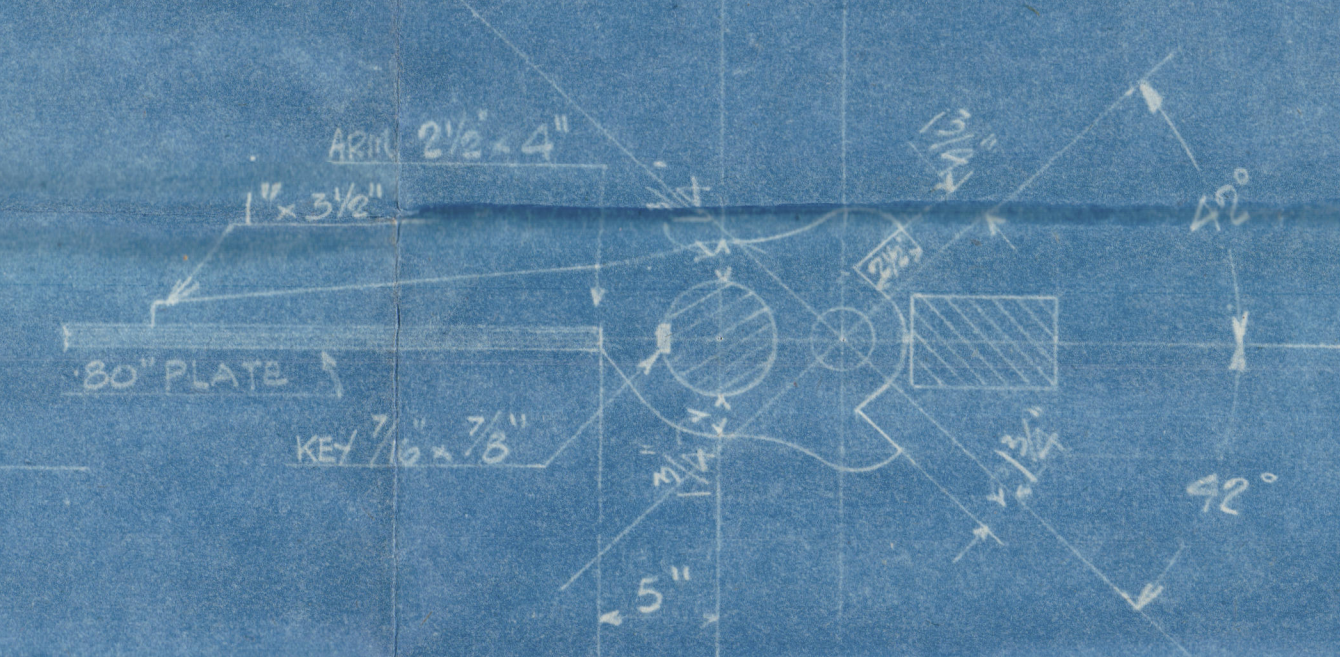
PLAN OF COUPLING.



INTERMEDIATE PINTLES & GUDGEON.

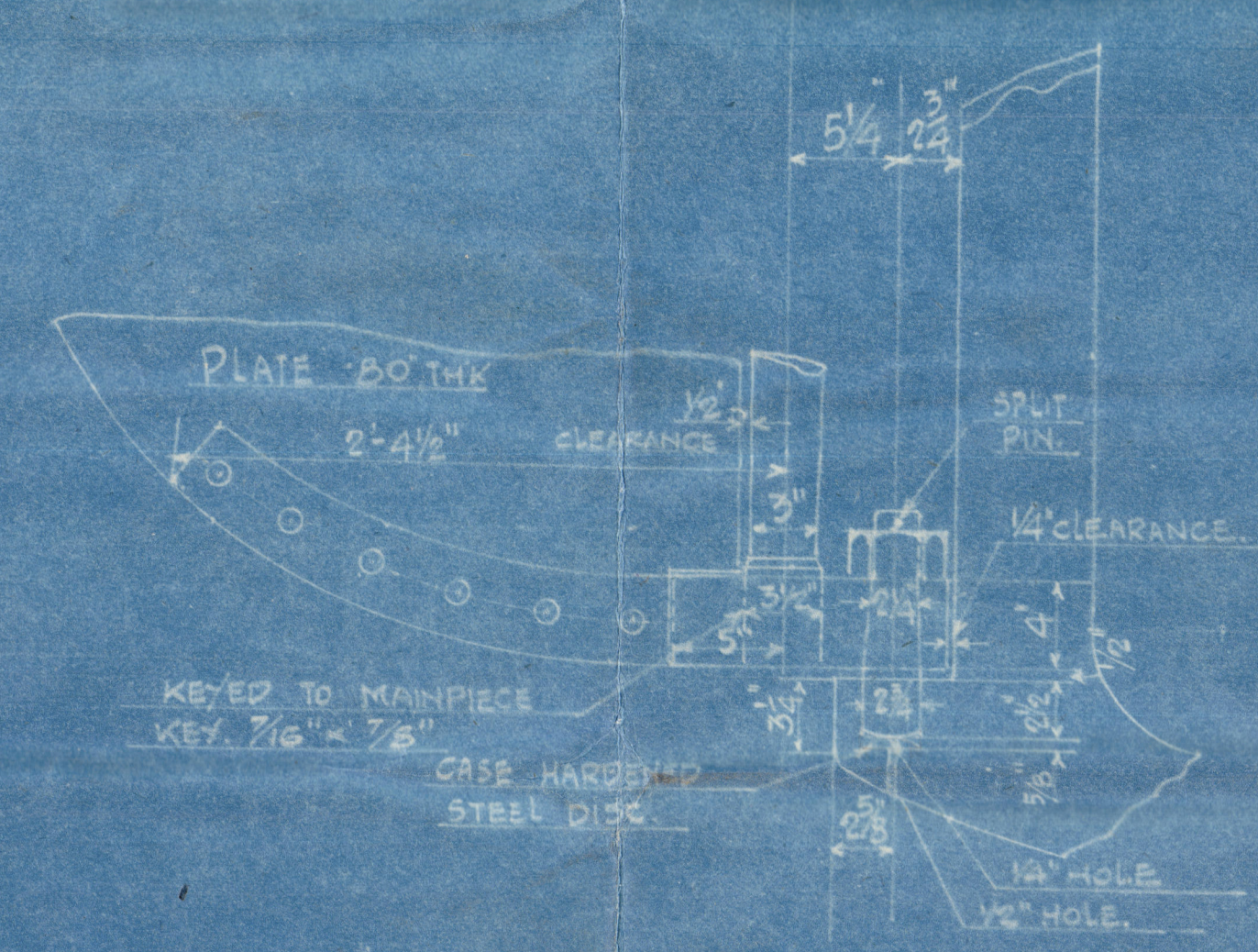


ELEVATION OF TOP PINTLE
& GUDGEON ALSO COUPLING

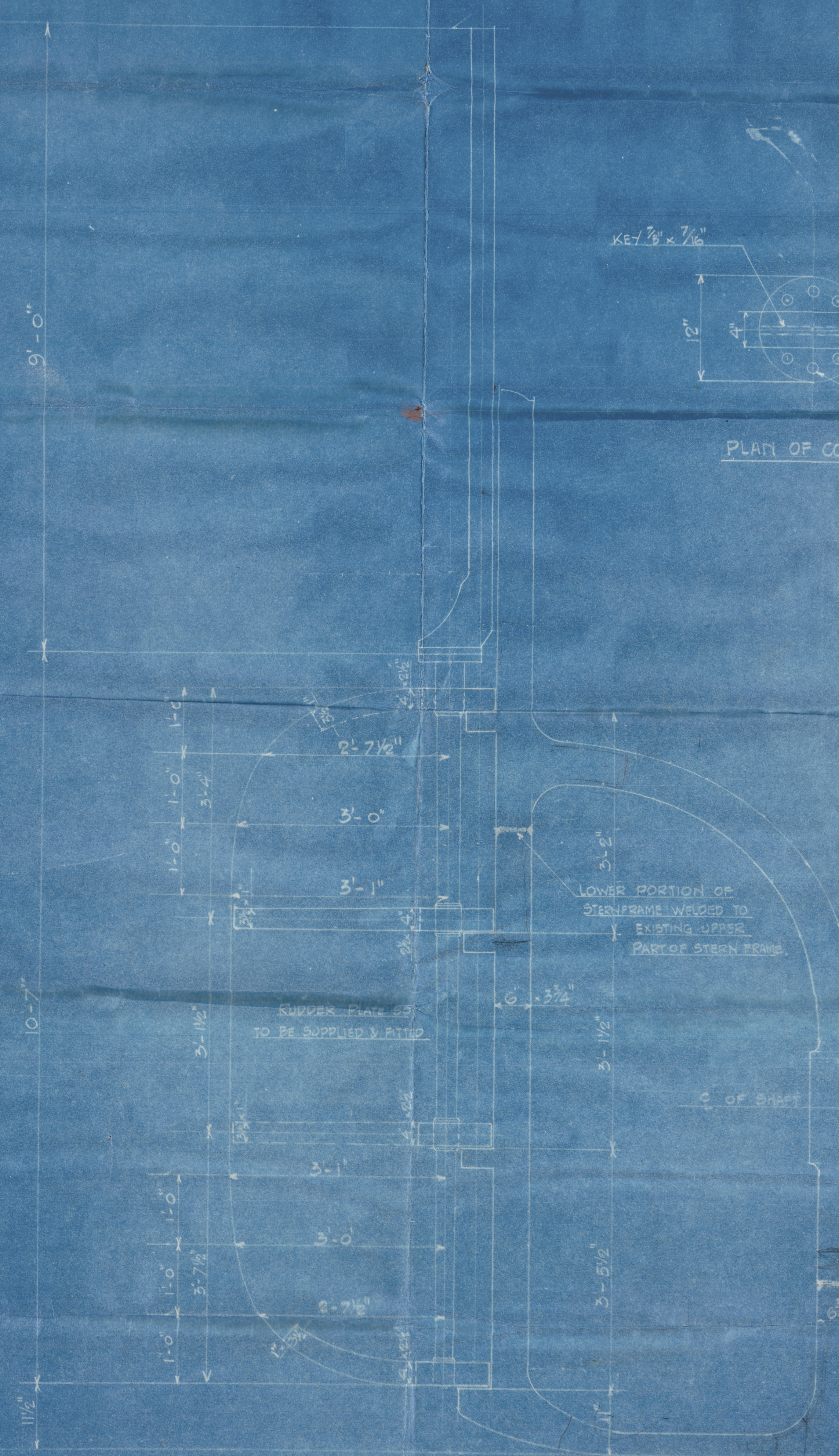


PLAN OF TOP GUDGEON.

LOWER PORTION OF
POST WELDED TO
UPPER POST (PERMANENT REPAIR).
DOUBLING PLAT TO SHELL
IN WAY OF WELD



DETAIL OF BOTTOM PINTLE & GUDGEON



James H. Clark

16/1/1915

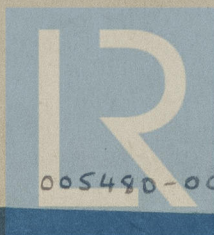
S S.
ULSTER HERO.

NEW RUDDER
AND LOWER
STERN POST.

Gls rept
No. 69562.

Glasgow.
12/45

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