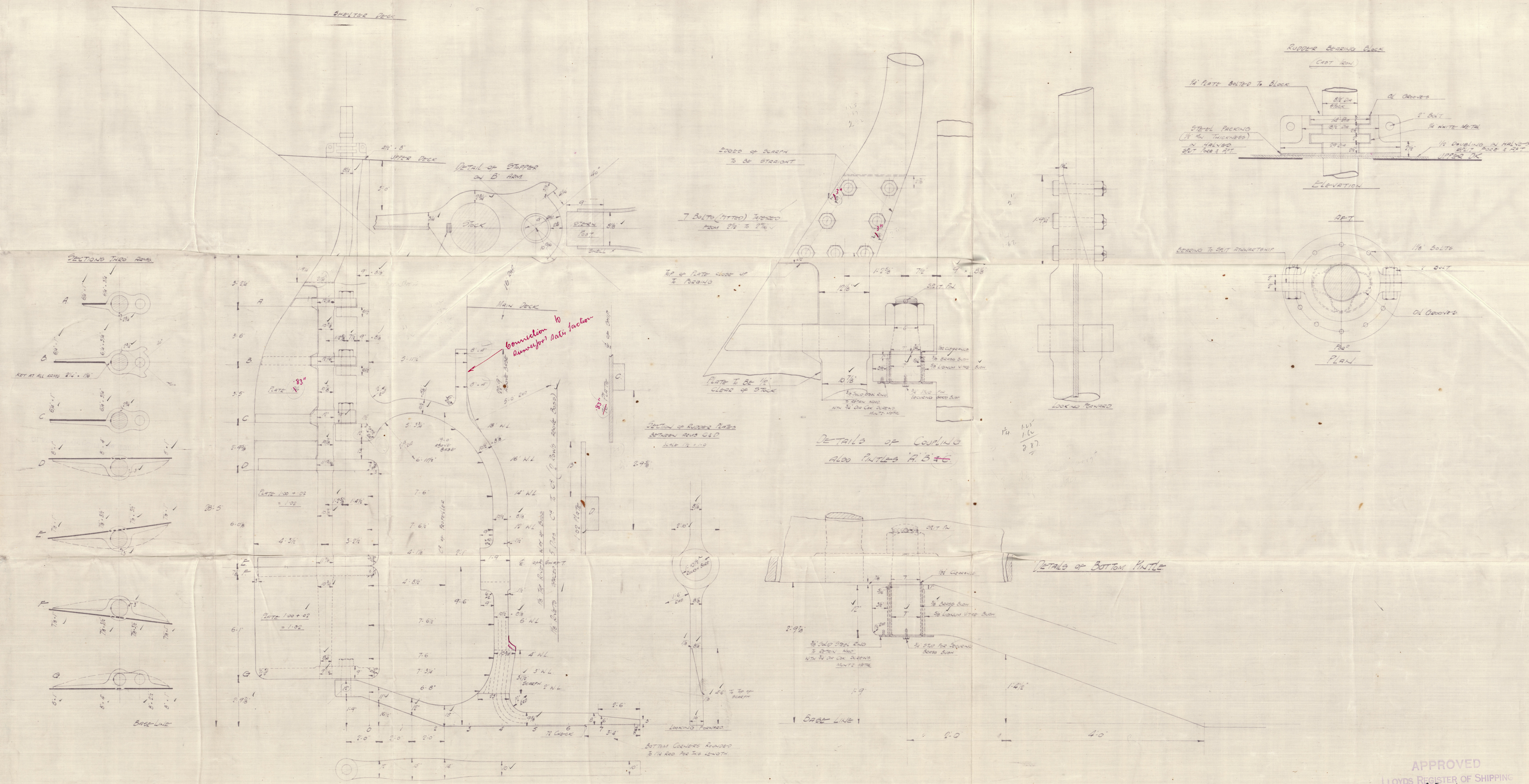


Stamensberg



SHIP No 1223. (S.O. No 641)  
RUDDER AND STERNPOST.  
SCALE 1/2" = 1'-0". (DETAILS 1 1/2" = 1'-0")



Rudder stock to be forged root steel.  
Rudder arms to be of cast steel, shrunk on  
and keyed to stock (Pattern supplied by Messrs. J. & S. Co.)  
Height of rudder to be checked in a cast iron bearing block  
on upper deck, fitted in halves & lined with white metal.  
Rudder stock between arms to be turned.  
Pintles at T & B to have bush on all pintles to allow wear in all directions  
at bottom of all pintles to be attached to centre line of pintles  
so that when raised pintles may have a fore & aft bearing.  
Rudder pintles all to be movable.  
Rivets in arms 1/2" dia spaced 6" dia to 1/2" dia.  
Pintle line balls secured to rudders by stopper.  
Inner steel surfaces coated with bituminous solution.  
Steel foot of forged root steel.  
1/2" rivets 1/2" dia over tapered length of curved part in  
angle of counterflange 35° 45' about 1/2" to 1/2".  
Ordinary rivets 1/2" dia spaced 5" dia 1/2" to 1/2".  
Rudder foot to be in rudder foot & bored out.  
Propeller right hand 13.0 diameter.

APPROVED  
LLOYD'S REGISTER OF SHIPPING  
J. J. J.  
10. 11. 1918



Stamps & Rudder

W. M. No

1223

Armadale  
GLASGOW REPORT No 49652

n/w  
'POKVENIK'

005397-005402-0023



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