

Awning or Shelter Deck,  
Super Pt. Awning Deck.

STEEL STEAMER.

State if Report is also sent on the Machinery of the Vessel *Yes*

No. *43641*

Port of *Glasgow* Date of completion of Report *17<sup>th</sup> May 1924* Received at London Office *WFD. 21 MAY. 1924*  
Survey held at *Dalmuir* Date, First Survey *1st Sept. 1923* Last Survey *10<sup>th</sup> May 1924*

On the (State if Single, Twin, or Triple Screw) *Single Screw steamer* *ARCOONA* Rig *Schooner*

TONNAGE under Tonnage Deck... *3949.21*

CLASS *100 A.L. with fuel tank.* FEET.

Master

Do. between Tonnage Dk. and 3rd, 4th, or Awning Dk.

Breadth (greatest moulded) *47.0*

Year of Appointment

Total under Upper Dk.

Depth, at middle of length from top of keel to top of beams at side of uppermost Continuous Deck *31.83*

Built at *Dalmuir*

Do. of Poop.

Deduct height of 'tween deck when this does not exceed 8 ft.

When built *1924* Launched *6<sup>th</sup> March 1924*

Do. of Bridge Houses

Transverse Number *L x D 10822.2*

By whom built *Wm Beardmore & Co.*

Do. of Forecastle

Length on deck from fore part of stem to after part of sternpost *340.0*

Owners *Adelaide Steamship Co.*

Do. of excess of Hatchways

Longitudinal Number *L x (B + D) 26802.2*

Managers

Do. above Crown of Engine Room

Depth "d" at middle of length. See Secs. 2 & 13 *20.0*

(Where necessary to be entered in Reg. Book.)

Gross Tonnage *4244.65*

Proportions, Depths to Length, Uppermost Continuous Deck at side to top of keel *10.44*

Residence

Less Crew Space *228.60*

Upper Deck at side to top of keel

Port belonging to *Probably Sydney*

Less above Crown of Engine Room

Destined Voyage *Sydney*

If Surveyed while Building, Afloat, or in Dry Dock *Yes*

TONNAGE FOR FEES... *4244.65*

Register Tonnage as out on Beam... *2893.47*

Less Engine Room

Register Tonnage as out on Beam... *2893.47*

Less Navigation Spaces

Register Tonnage as out on Beam... *2893.47*

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WEB FRAMES. Inches in Ship. Inches in Ship. Inches per Rule. Inches per Rule. Or as Approved. WEB-FRAMES, In Fore Body, No. and spacing (3) Speed 4 frame spaces of no. hull brdth. & thickness 33 38 33 38 No. of Side Stringers (3) 33 38 33 38 WEB-FRAMES, In E. & B. Space, No. & spacing brdth. & thickness Framing increased over hull in line of web in E & B Space WEB-FRAMES, In After Body, No. and spacing brdth. & thickness No. of Side Stringers Size of Face Angles to Web-Frames 56 3 1/2 x 3 1/2 x 50 3 1/2 x 3 1/2 x 50 BRACKET PLATES to Stringers between Web Frames, depth and thickness 33 38 33 38

FORGINGS or CASTINGS. Inches in Ship. Inches per Rule. Or as Approved. KEEL, Bar, depth and thickness 8 3/4 x 2 1/4 8 3/4 x 2 1/4 STEM, moulding and thickness 8 3/4 x 2 1/4 8 3/4 x 2 1/4 STERN-POST for Rudder do. 9 x 6 1/2 9 x 6 1/2 for Propeller 10 x 6 1/2 10 x 6 1/2 RUDDER-A x D Table 22. Speed 11 K 283 283 S. M. Input Steel forged Main-Piece, diameter at head 9 9 at heel 6 3/4 6 3/4

BULKHEADS. Number. Thickness. STIFFENERS. Single or Double Frames. Height up, state deck. Vessel. Per Rule. Inches. Horizontal. Vertical. Size. Spacing. Size. Spacing. Inches. Inches. W.T. BULKHEADS 7 7 38-26 10 1/2 x 3 1/2 x 46 30 Sph 2nd dk 37 1/2 x 26 10 1/2 x 3 1/2 x 46 30 43 1/2 x 26 10 1/2 x 3 1/2 x 46 30 39 1/2 x 26 12 1/2 x 3 1/2 x 46 30 after peak COLLISION PARTITION LONGITUDINAL 40 x 30 Some by beam 10 1/2 x 50 24 Sph DR 2nd deck 52 x 26 Some by beam 10 1/2 x 44 24 Sph DR 4th deck Are the outside Plates doubled two spaces of Frames in length? no Are the Stave Valves and Watertight Doors in efficient working order? no one end of Report

RUDDER, how constructed Forging & single plate Thickness of Plates or Single Plate 1.08 Can the Rudder be unshipped afloat? yes Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c.? Open hearth process Mossend, Lanarkshire, Parkhead, Colvill, Roddingham Skinningrove Has the Steel been tested as required by the Rules? yes

PLATING. AS IN SHIP. PER RULE OR AS APPROVED. STRAKES. AMIDSHIP. FORWARD. AFT. AMIDSHIP. Breadth. Thickness. Breadth. Thickness. Breadth. Thickness. Breadth. Thickness. FLAT PLATE KEEL (If Bar Keel, state riveting.) 53 66 62 62 53 66 GARBOARD OR A STRAKE 52 52 48 52 State actual thickness in way of Double Bottom. B 46 C 46 D 46 E 44 F 44 G 44 H 44 J 58 K 49 59 44 44 49 59 L M N O P Q R S T U V W THICKNESS OF SHEER STRAKE CLEAR OF LONG BRIDGE DO. OF STRAKE BELOW DBLG. OF FLAT PLATE KEEL Sheerstrakes Length and thickness. POOP SIDES SHORT BRIDGE SIDES FORECASTLE SIDES 38

RIVETING. EDGES. Ordinary or joggled? Ordinary. BUTTS. Double or Treble and for what Length. Rivets. Diam. Spacing cr. to cr. Rivets. Diam. Spacing cr. to cr. STRAPS. Breadth. Thickness. IF LAPPED. Breadth. For what Length. 3 Strakes of bottom plating each side metal thickness maintained to collar bulkhead End plates on sternpost thickness as per Rules Single 2 1/2 3/4 3 56 3/4 2 1/2 5 full

Awning or Shelter Deck Stringer Plate Butts, Treble riveted for 3/4 length amidship. Straps, single, double or overlapped for full length amidship. Upper Deck Stringer Plate Butts, 56 riveted for full length amidship. Straps, single or overlapped for full length amidship.

Butts of Side Stringers riveted. Tie Plates riveted. Inner Bottom Plating, riveting of Edges 56 in mchly space Single Butts 56 1/2 Centre Girder Butts, Treble riveted. Keelson Butts, riveted. Frames, riveted through Plates with 7/8 in. Rivets, about 6 1/2 apart. Rivets, state whether Iron or Steel Steel

FRAMES extend in one length from Centre to margin thence to upper & 2nd dks alternately and as per approved plan. State if ordinary or joggled yes REVERSED FRAMES on floors and frames extend from Centre to margin of tank. Double reverses under engine & thrust seat and bulkhead. State if ordinary or joggled yes

MASTS, SPARS, &c. Material. Total Length. DIAMETER AND THICKNESS. At Partners. Heel. Hounds. Head. No. of Plates in round. ANGLES. Number. Size. RIVETING. Seams. Butts. LOWER MASTS. Fore 56 5 1/2 Stab 26 x 40 26 x 40 22 x 36 2 4 3 1/2 x 5 1/2 Sph Treble Main 60 8 26 x 40 26 x 40 22 x 36 4 Mizzen Mast stepped on 2nd deck Bowsprit Topmasts, Yards and Remainder of Spars Steel Topmasts & Berries Rigging, Material and Size, Shrouds 5" Swg Steel Wire Stays F 4 FTS 3 FTS 2 1/2 Backstay 3 1/2 3 1/2 2 1/4 Sails. One Suit of Sails, and the following spare sails Presently Stay F 4 1/2



## EQUIPMENT No. 27623 LETTER W

## ANCHORS.

Number of Certificate.	Anchors.	WEIGHT, EX. STOCK			WEIGHT OF STOCK			TEST, PER CERTIFICATE				WEIGHT REQ. BY TABLE 31			Description of Anchor.	Makers.	Where and when tested and Superintendent.		
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.					
39423	1st Bower	53	2	4	Stickless			44	10	0	0	52	2	0	Fellows CS Head	Fellows Bros Ltd	Cradley Heath	29.2.24	Paul
39424	2nd "	53	1	18	"			44	8	3	0	52	2	0	"	"	"	"	"
39425	3rd "	45	0	22	"			39	8	0	14	44	2	0	"	"	"	"	"
	Collective weight	152	0	16								149	2	0			"	"	"
39426	Stream	17	3	10	Stickless			18	18	0	14	14	0	0	Anchor				
	Kedge											3	2	0	Stick				

Particulars of Drop Test of Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower H.T. 33.2.21 H.T. Incl. prim. di 35.0.14, M.G. 1341, 12.1.21  
2nd " 33.3.13 " 35.0.14, M.G. 1357, 12.1.21  
3rd " 26.2.18 " 27.2.12 M.G. 1123 8.12.20  
Stream Anchor 11.0.16 " 11.2.0 M.G. 1355 8.12.20

## CHAIN CABLES.

## HAWSERS AND WARPS.

Number of Certificate.	Length and Size supplied.		Test per Certificate.	WEIGHT OF CHAIN CABLE.		Fathoms and Size Per Table 31.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire Towline.	Fathoms and size per Table 31.	
	Fathoms.	Ins.		Cwts.	qrs.	lbs.					Fathoms.	Ins.		Fathoms.	Ins.
35912	270	2 1/2	762	107 1/2	575.3.0	573.3.0	270 2 1/2	Slid	Fellows Bros Ltd	Cradley Heath 21.2.24	120	4 1/2	39	120	4 1/2
Least-Strained Chain or Steel Wire...	90	4 1/2	39				90 4 1/2	Stickless	Bullivant	Wold.					

Boats 2 lifeboats and 2 others

Pumps, Number 1 down 1 Hand pump to forward

Windlass is Steam by Clarke Chapman

Engine Room Skylights.—How constructed? Steel

Coal Bunker Openings.—How constructed? Steel

Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 8 Scuppers on side 3 Freeing Ports on side

Ceiling in Holds, thickness and material 2 1/2 Plst Pine

Cargo Hatchways.—How formed? Steel plate and angle

State size No. 1 Hatch (Forward) 22.6 x 20.0 No. 2 Hatch 26.7 x 20.0 No. 3 Hatch 10.0 x 18.0 No. 4 Hatch 26.7 x 20.0

Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch 4 web in No 1 hatch 5 web in No 2, 4 x 5 hatch 1 web in No 3 hatch

Bulwarks, height above deck and description Short bulwark Amid. 3.9 high Main Rail and Stays, material and size Rail 6 1/2 Tysack, Stay 8 1/2 bull

The foregoing is a correct description

Builder's Signature (here only)

Surveyor's Signature

Surveyor to Lloyd's Register of Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case)

June 29.1923 - July 9.11.12.18 (1923). Aug 4.13.14.16.17.23.28 (1923). Sept. 10.14.26 (1923). Oct 1.3.26 (1923)

Workmanship. Are the butts of plating planed or otherwise fitted? Planed

Is the riveted work properly closed? Yes

Are the liners between the frames and plates solid single pieces? Yes where frames not jagged Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? Yes

Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces? Yes Are any rivets break into or through the seams or butts of the plating? A few

Are the butts of Plating, Stringers, &c., properly shifted and strapped? Yes

Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? Yes

Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? Yes

General Remarks (State quality of workmanship, &c.) Workmanship Good

This vessel has been built in accordance with the approved plan, the 1922-3 Rules, and the Secretary's letters of various dates as above.  
The watertight bulkheads have been tested.

19. Approved plans forwarded herewith also 3 forging Reports.

The approved profile and a midship section of vessel as built has already been forwarded.

The Starboard watertight door on bulkhead No 77 at fore end of Cross bunker was found to be insufficiently lapped the frame of the door at the bottom edge. The Owners Representative made arrangements for the door to be adjusted during the voyage to Sydney when the coal has been worked out of the Cross bunker. The door in my opinion is efficient for the voyage.

The Surveyor should state the Number of Report and Name of any Sister Vessel.  
Plans to be forwarded with F.E. Report showing vessel as built.

The amount of Entry Fee ..... £ 8 : 0 : 0  
Special Survey Fee .... £ 285 : 12 : 0  
Travelling Expenses, if any £ 10 : 0 : 0

Fees applied for,

Received by me,

Certificate to be sent to

Glasgow

Date of issue 21/5/24

State whether the Vessel has been built under Special Survey

I am of opinion this Vessel should be Classed

With, or without Freeboard, as condition of Class

100A1 (with freeboard) Subject to the H.T. door on frame 77 being adjusted to give sufficient lapping at bottom of frame of door.

Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Character assigned 100A1

With freeboards } subject to

Lloyd's A+C.P.

+ LMC 5.24

FRI. 26 SEP 1924



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GENERAL REMARKS—(continued).

*[Faint, illegible handwritten text in the upper section of the page, likely bleed-through from the reverse side.]*

**PARTICULARS FOR RECORD in the REGISTER BOOK.**—Length of Poop ☒ ft., R.Q.D. ☒ ft., Bridge ☒ ft., Forecastle 34 ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 2 8th Steel  
Official No. Serial to be registered in Auditor's; Signal Letters \_\_\_\_\_ State if Machinery is fitted aft Armaments  
How are the surfaces preserved from oxidation? Inside Portland Cement & Paint & Bitumastics Outside Paint

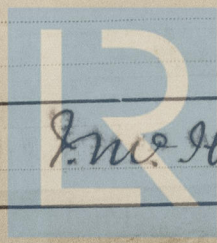
**PARTICULARS OF WATER BALLAST.**—State whether the Double bottom is constructed on the cellular system or with girders on floors Cellular

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	<u>94.3</u>	<u>258</u>	Fore peak tank,		<u>97</u>
Double bottom, under Engines and Boilers, <u>Keel &amp; Sides</u>	<u>56.6</u>	<u>205</u>	After peak tank,		<u>126</u>
Double bottom, if under Engines only,			Deep tank, aft,		<input checked="" type="checkbox"/>
Double bottom, if under Boilers only,			Deep tank, forward,		<input checked="" type="checkbox"/>
Double bottom, forward,	<u>136.6</u>	<u>415</u>	Other tanks, if fitted,		<input checked="" type="checkbox"/>
	Total capacity of double bottom	<u>878.1</u>	(If necessary, furnish further information by sketch.)		

\* The wells are not to be included in the lengths of the tanks. 287.5 State whether the above have been tested as required by the Rules Yes

Order for Special Survey No. 5581  
Date 28-8-1923  
No. 630 in builder's yard.  
DATES of Surveys held while building  
1923 Sep 1. 5. 11. 21. 26. 28 Oct 4. 9. 15. 23. 30 Nov 5. 12. 21. 22. 27. 29 Dec 5. 6. 10. 11. 17. 19. 26. 28  
1924 Jan 9. 14. 16. 21. 22. 25. 29 Feb 4. 6. 7. 14. 15. 19. 26. 29 Mar 3. 5. 6. 14. 26 Apr 7. 9. 10. 18. 23. 25. 30 May 2. 5. 6. 7. 8. 10.  
Total No. of Visits 58

Surveyor's Signature

 Lloyd's Register Foundation

Rpt. 4.

Date of writing  
No. in S  
Reg. Book.  
Master  
Engines ma  
Boilers ma  
Registered  
Nom. Horse

ENGINE

Dia. of Cyl  
Is the screw  
in the prop  
between the  
liners are  
Dia. of Tun  
collars 3  
No. of Fee  
No. of Bilg  
No. of Don  
In Engine

No. of Bilge  
Are all the b  
Are all com  
Are they fix  
Are they eac  
What pipes  
Are all Pip  
Are the Bil  
Is the Scre

BOILER

Total Hea  
Working  
Can each b  
each boiler  
Smallest dis  
Thickness  
long. seams  
Per centage  
Size of comp  
Length of p  
Working pr

Pitch of sto  
Material o  
Material  
Area at s  
Thickness  
Diameter o  
Pitch acr  
thickness o  
Working p  
Diameter  
Pitch of ri  
SUPER  
Date of Tes  
Diameter o