

3/7/33

No 1483.

# STERN FRAME PLAN.

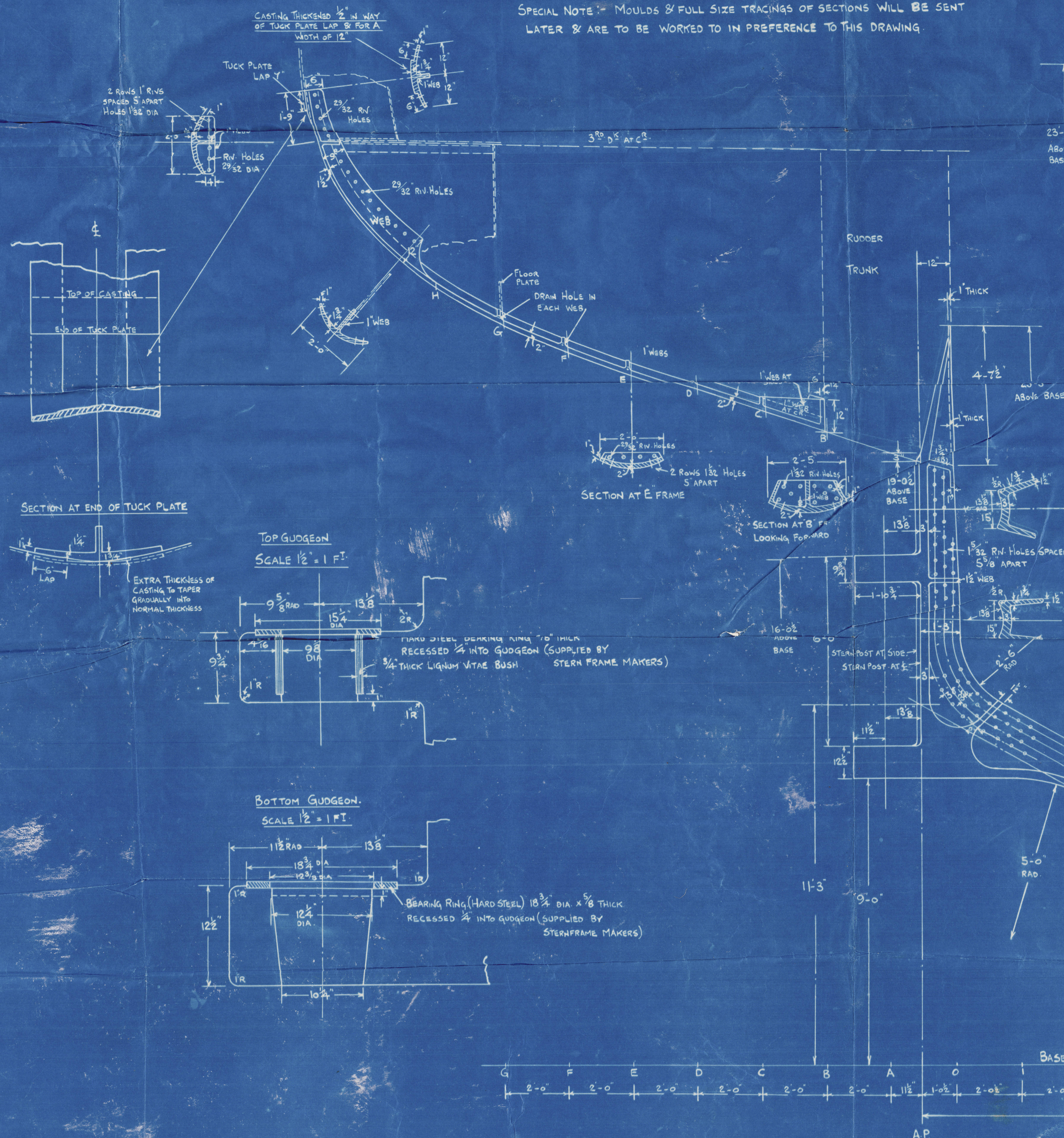
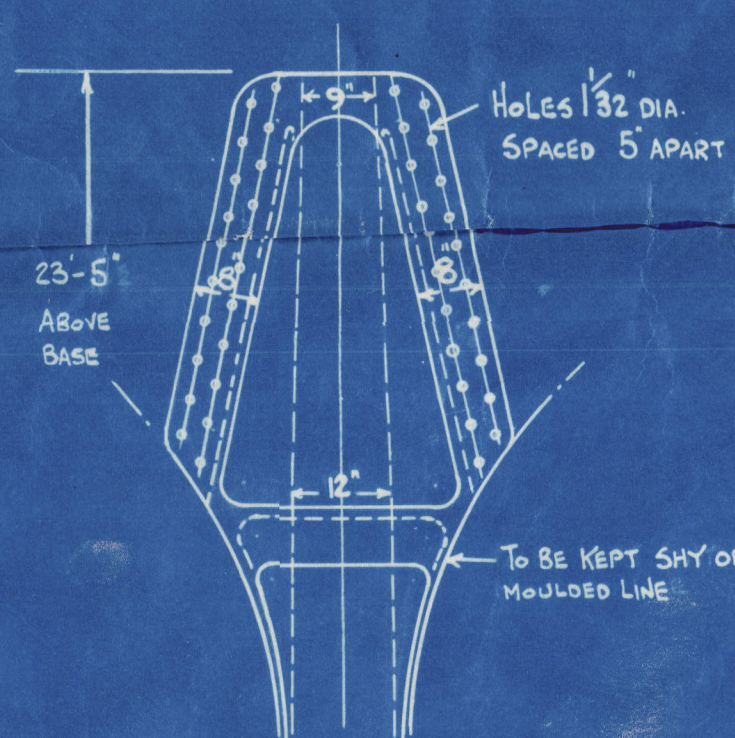
SCALE  $\frac{1}{2}" = 1 \text{ FT.}$

STERNFRAME TO BE OF CAST STEEL AND TO PASS LLOYDS TESTS & CLASS 100 A-1.

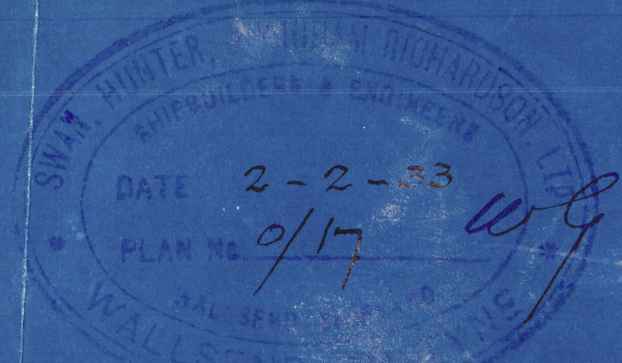
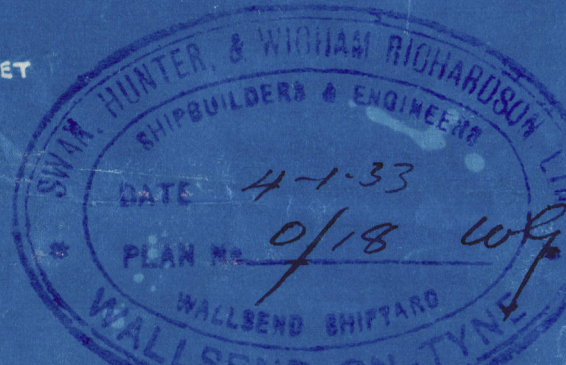
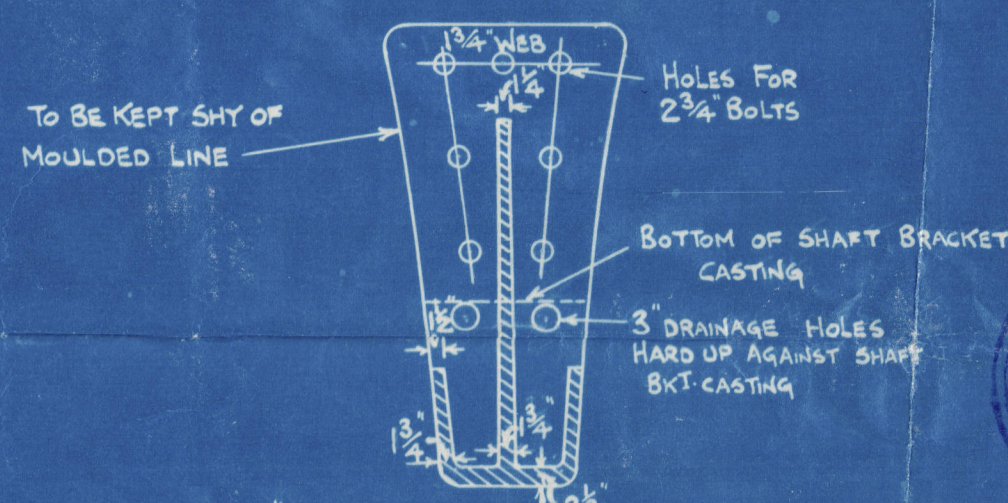
NOTES:- DIMENSIONS ON THIS DRAWING TO BE CAREFULLY WORKED TO & NOT EXCEEDED UNLESS OTHERWISE AGREED, AS ANY EXCESS OVER CALCULATED WEIGHT WILL NOT BE PAID FOR.  
ALL MACHINING OF STERN FRAME TO BE DONE BY MAKERS, AND BACK OF RUDDER POST TO BE PERFECTLY SQUARE TO BASE LINE.  
CENTRE LINE OF GUDGEONS TO BE A PERFECTLY STRAIGHT LINE, AND SQUARE TO BASE.  
ALL RIVET HOLES TO BE DRILLED BY STERNFRAME MAKERS AS INDICATED BY TICKED LINES AND SPACING AS GIVEN MUST BE NOWHERE EXCEEDED.  
RIVET HOLES TO BE DRILLED SQUARE TO INNER SURFACE OF CASTING.  
FRAME TO BE BOLTED TOGETHER IN MAKERS WORKS & THEN TAKEN APART.  
BOLTS & NUTS TO BE SUPPLIED WITH CASTING.  
STERNFRAME NOT TO BE PAINTED BUT TO BE GIVEN A COAT OF OIL.  
WEIGHT OF FRAME & SHIPS NO. TO BE PAINTED ON BEFORE DESPATCH.

SPECIAL NOTE:- MOULDS & FULL SIZE TRACINGS OF SECTIONS WILL BE SENT LATER & ARE TO BE WORKED TO IN PREFERENCE TO THIS DRAWING.

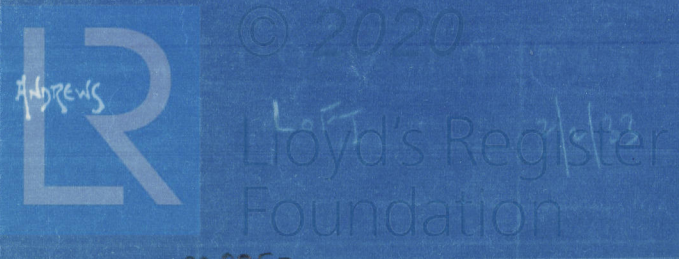
VIEW OF PALM  
LOOKING AFT.



DETAIL OF WEB  
ON NO 6 FRAME.



3.2.33





2 HV MEX 1483

(6)

Swan Hunters No 1483.

Stern frame

ss "PORT GHALTERS"  
NEWCASTLE ON TYNE.

Report No. 90866.



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Foundation

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