

M/V JIM M.

PROPOSED STRUCTURAL ALTERATIONS
FOR REMOVAL OF SIDE LONGITUDINAL
BULKHEADS

SCALE: $\frac{1}{4} \times \frac{1}{2} = 1 \text{ FT.}$

Jim M. Design 160

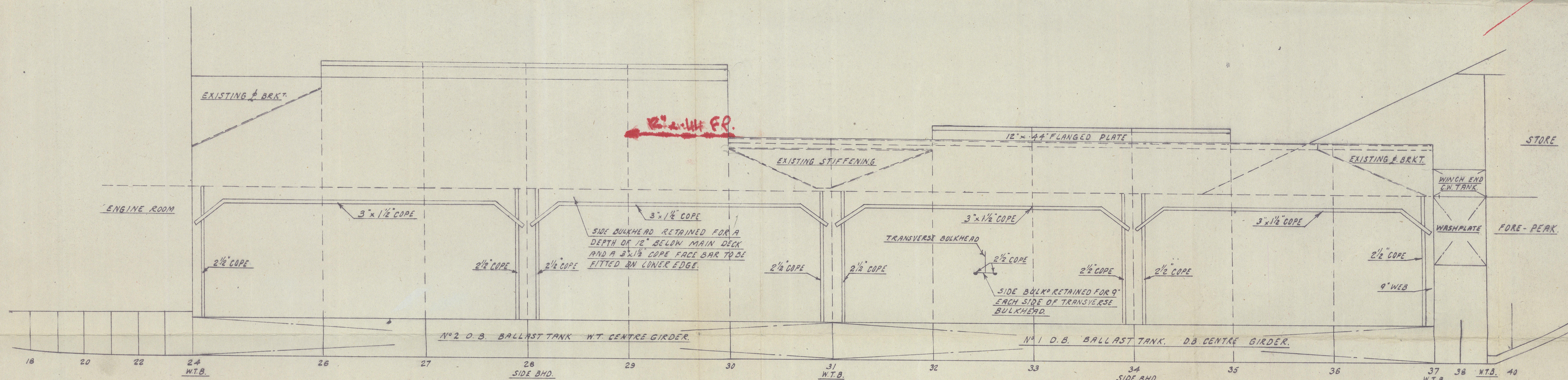
"Jim M"

Modifications

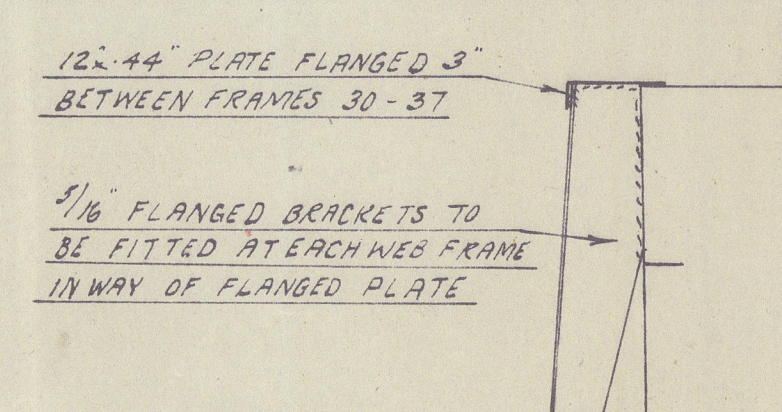
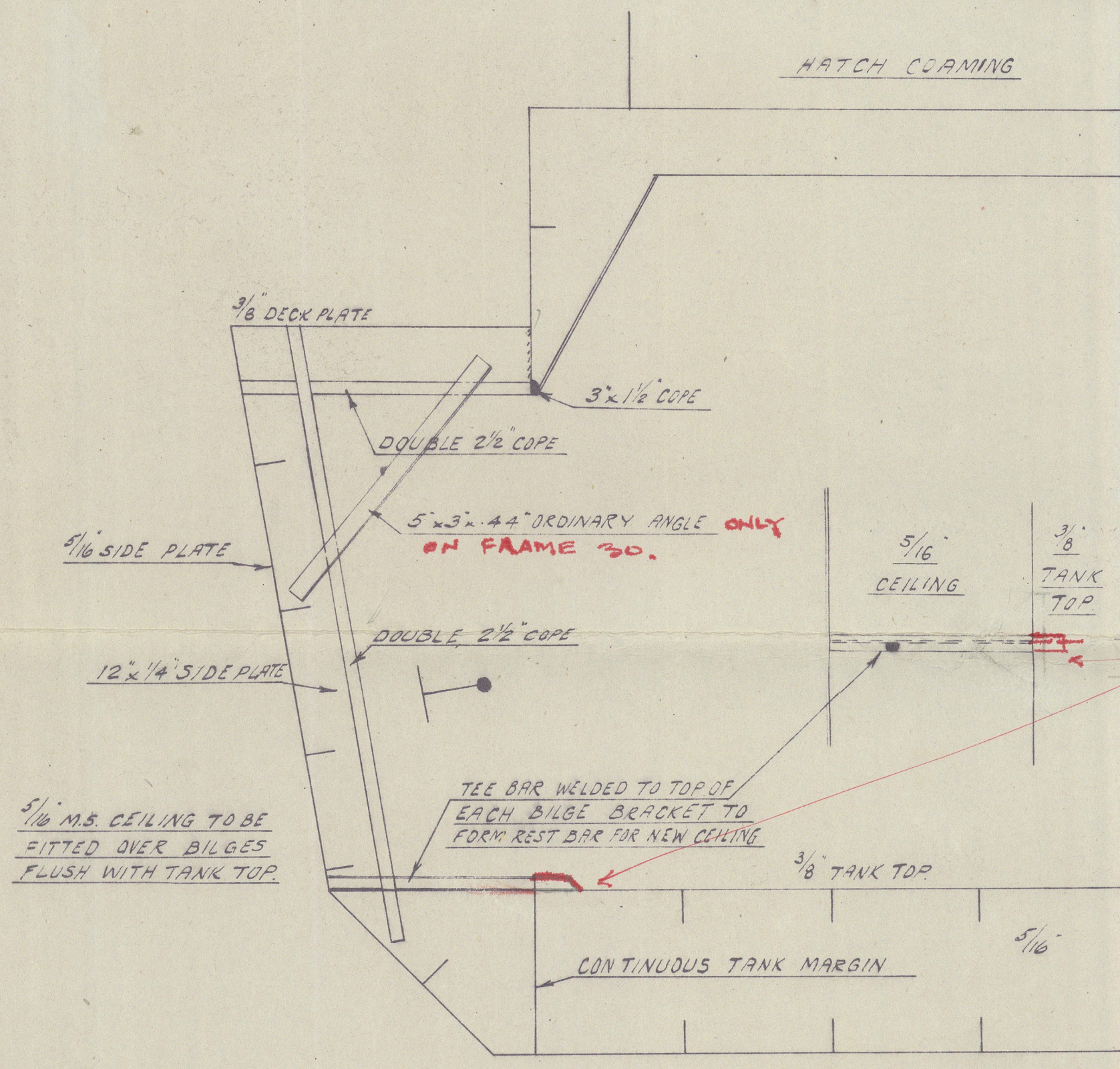
5 JUL 1948

See Hull gate

Approved
8.7.48
[Signature]

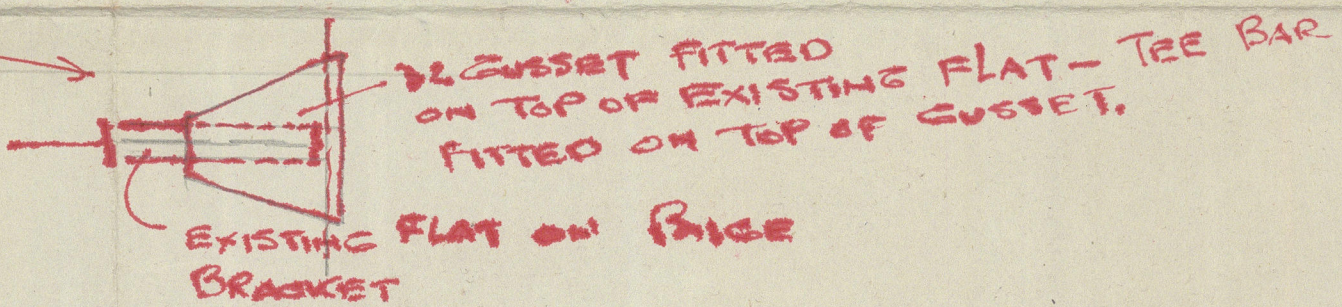


ELEVATION SHOWING REMOVAL OF LONGITUDINAL BULKHEADS



LONGITUDINAL STIFFENING IN WAY OF
NO. 1 HATCH COAMING

TEE BAR EXTENDED AND WELDED
TO TANK TOP OR GUSSET PLATE,
FITTED TANK



J.S. DOIG (GRIMSBY) LTD.
SHIPBUILDERS AND ENGINEERS
GRIMSBY



Altus for Removal of Longt. Bhd.

Sm Jim M.

xx Empire Harbham

Hull 8.7.48.



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Altuz for removal of Longt Bhd.

Sm Jim M.

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5 JUL 1948

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