

8/361

35804.9.

s. Cammell Laird & Co. Ltd.,  
Building & Engineering Works,  
Birkenhead.

our Birkenhead General Stores,  
Street, Birkenhead.

Paid.

R.92861/SR of 21/11/45.  
Job "HILARY".

IMPERIAL (4)

"Hilary" and Item Nos.  
as detailed, also working load  
stamped on each derrick.

CKS made from Steel Tube  
sections of dimensions as  
detailed, dressed and shrunk  
together at joints when hot.  
The ends reduced as shown.

Sections of Item Nos. 1 & 3  
from steel having a tensile  
strength of 35/41 tons per sq. inch;  
balance of the scantlings made  
to our usual derrick quality  
having a tensile strength  
of 32 tons per sq. inch.

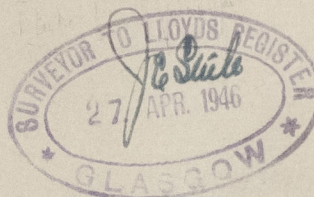
Item No.

Trucks x 46ft.6" long,  
comprising:-

1 & 3

1/2" o.d. x 5/16" tk. x 14'6" (Tel. 18")  
1/2" " x 5/16" tk. x 21'6"  
1/2" " x 5/16" tk. x 13'0" (Tel. 18")

ton load.  
to 230 lbs. per sq. inch.



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Trucks x 35ft.0" long,

7 & 8



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3.

Mrs. Cammell Laird & Co. Ltd.

Item No.

Bricks x 47ft.3" long,  
comprising:-

11 & 13.

10.1/2"o.d.x 5/13"tk.x 15'0" (Tel.13")

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3.

Mrs. Cammell Lairds & Co. Ltd.

Item No.

Brick x 46ft.0" long,  
prising:-

2

11.1/2"o.d.x 1/2"tk.x 15'6" (Tel.21")

12.1/2"o.d.x 3/8"tk.x 19'6"

11.1/2"o.d.x 3/8"tk.x 13'11" (Tel.21")

10 ton load.

ed to 500 lbs.per sq.inch.

Brick x 50ft.0" long,  
prising:-

5

11.1/2"o.d.x 1/2"tk.x 16'6" (Tel.21")

12.1/2"o.d.x 3/8"tk.x 21'6"

11.1/2"o.d.x 3/8"tk.x 14'11" (Tel.21")

10 ton load.

ed to 415 lbs.per sq.inch.

Bricks x 35ft.0" long,  
comprising:-

7 & 8

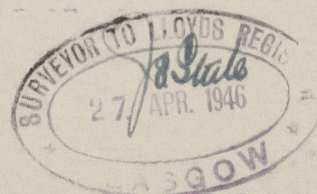
8.1/2"o.d.x 5/16"tk.x 9'6" (Tel.18")

9.1/2"o.d.x 5/16"tk.x 20'0"

8.1/2"o.d.x 5/16"tk.x 8'1" (Tel.18")

5 ton load.

ed to 315 lbs.per sq.inch.



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3.

rs. Cammell Laird & Co. Ltd.

Item No.

ricks x 47ft.3" long,  
comprising:-

11 & 13.

10.1/2"o.d.x 5/16"tk.x 15'0" (Tel.18")  
11.1/2"o.d.x 3/16"tk.x 21'3"  
10.1/2"o.d.x 5/16"tk.x 13'6" (Tel.18")

5 ton load.

ed to 315 lbs.per sq.inch.

rick x 47ft.0" long,  
rising:-

12

11.1/2"o.d.x 1/2"tk.x 15'9" (Tel.21")  
12.1/2"o.d.x 3/8"tk.x 20'0"  
11.1/2"o.d.x 3/8"tk.x 14'2" (Tel.21")

10 ton load.

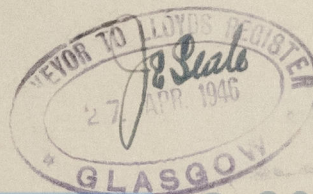
ed to 480 lbs.per sq.inch.

the foregoing with flat steel  
e welded in at top end;  
on end with single-bladed  
icated steel heelpiece fixed in.

ed internally the whole length  
bituminous solution and painted  
nally with Red Oxide.

loyds tests, requirements and  
ection and their Certificate  
lied in duplicate.

ing load stamped on each derrick.  
lue Prints (2).



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