

**COPY**

30. 4. 47

ORDER NO. 948.

Weight of Weldings - Main Engines Only.

Note:- Weights as stated are for  
ONE Engine (Twin Engines fitted)

| <u>Part.</u>          | <u>Weight (Tons)</u> |          |              |
|-----------------------|----------------------|----------|--------------|
| <u>Bedplate.</u>      |                      | at 7/6   | 25/-         |
| Forward Section.      | 13.20                | 10.00    | 3.2          |
| Aft. "                | 13.47                | 10.00    | 3.47         |
| <u>Columns.</u>       |                      |          |              |
| No. 1 Main Column.    | 4.08                 |          |              |
| No. 2 " "             | 3.81                 |          |              |
| No. 3 " "             | 3.76                 |          |              |
| No. 4 " "             | 3.76                 |          |              |
| No. 5 " "             | 3.81                 |          |              |
| No. 6 " "             | 4.12                 | 23.34    |              |
| <u>Entablature.</u>   |                      |          |              |
| For Cylinders 1 & 2.  | 7.74                 |          |              |
| " " 3 & 4.            | 8.58                 | 16.32    |              |
| <u>Scavenge Pump.</u> |                      |          |              |
| Crosspiece.           | 2.00                 |          |              |
| Piston.               | 0.47                 | 2.47     |              |
|                       |                      | 62.13    | 6.67         |
|                       |                      | £ 23.6.0 | 1.13.0       |
|                       |                      |          | 23. 6. 0     |
|                       |                      |          | £ 24. 19. 0. |

Welding fees in accordance with 1947 Scale ~~£20-19-0~~  
31-0-0



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Foundation

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