

REPORT ON BOILERS.

No. 74783

Date of writing Report 27 SEP 1921 Received at London Office WFO. 28 SEP. 1921
 When handed in at Local Office 27 SEP 1921 Port of Newcastle-on-Tyne
 No. in Survey held at NEWCASTLE-ON-TYNE Date, First Survey 12 August Last Survey 7 Sept. 1921
 Reg. Book. 36690 on the Iron Screw vessel "Bonde de Chirruca" (Number of Visits —) Tons Gross 4500
Net 2785
 Master — Built at Newcastle By whom built Armstrong, Whitworth & Co. Ltd. When built 1921
 Engines made at Winterthur By whom made Suhler Freres When made 1920
 Boilers made at Newcastle By whom made Armstrong, Whitworth & Co. Ltd. When made 1921
 Registered Horse Power — Owners Societe Commerciale de Belgique
Philippe & Franco Port belonging to S. Sebastien

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.

Manufacturers of Steel Edpence & Son
 (Letter for record —) Total Heating Surface of Boilers 1015 sq ft Is forced draft fitted No No. and Description of Boilers One single-end multitubular Working Pressure 120 lb Tested by hydraulic pressure to 230 lb Date of test 8.6.21
 No. of Certificate 9568 Can each boiler be worked separately Yes Area of fire grate in each boiler 32.5 sq ft No. and Description of safety valves to each boiler 2 spring loaded Area of each valve 7.070" Pressure to which they are adjusted 125 lb
 Are they fitted with easing gear Yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler Yes
 Smallest distance between boilers or uptakes and bunkers woodwork 62" Mean dia. of boiler 10'-6" Length 11'-6"
 Material of shell plates Steel Thickness 3/32" Range of tensile strength 28/32 T Are the shell plates welded or flanged No
 Descrip. of riveting: cir. seams Sh. Lap. long. seams Sh. Double Butts Diameter of rivet holes in long. seams 7/8" Pitch of rivets 4 5/8"
 Top of plates or width of butt straps 9 3/4" Per centages of strength of longitudinal joint rivets 91.3 Working pressure of shell by rules 125 Size of manhole in shell 16"x12" Size of compensating ring metal No. and Description of Furnaces in each boiler 2 Brighton Material Steel Outside diameter 43 1/4" Length of plain part — Thickness of plates 13/32"
 Description of longitudinal joint weld No. of strengthening rings — Working pressure of furnace by the rules 143 Combustion chamber plates: Material Steel Thickness: Sides 17/32" Back 17/32" Top 17/32" Bottom 3/4" Pitch of stays to ditto: Sides 9"x8 7/8" Back 8 9/8"x9 1/4"
 Top 9"x8 7/8" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 121 Material of stays Steel Area at smallest part 1.190" Area supported by each stay 79.780" Working pressure by rules 124 End plates in steam space: Material Steel Thickness 25/32"
 Pitch of stays 17 3/4"x11 1/2" How are stays secured Sh. nuts & riv Working pressure by rules 123 Material of stays Steel Area at smallest part 2.510"
 Area supported by each stay 204.1250" Working pressure by rules 126 Material of Front plates at bottom Steel Thickness 25/32" Material of lower back plate Steel Thickness 25/32" Greatest pitch of stays 13 1/2" Working pressure of plate by rules 185 Diameter of tubes 3"
 Pitch of tubes 4 1/4"x4 1/8" Material of tube plates Steel Thickness: Front 25/32" Back 11/16" Mean pitch of stays 10 7/16" Pitch across wide water spaces 13 1/2" Working pressures by rules 120 Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 6 3/4"x1 1/2" Length as per rule 32" Distance apart 8 7/8" Number and pitch of Stays in each 2-9"
 Working pressure by rules 124 Steam dome: description of joint to shell None % of strength of joint —
 Diameter — Thickness of shell plates — Material — Description of longitudinal joint — Diam. of rivet holes —
 Pitch of rivets — Working pressure of shell by rules — Crown plates — Thickness — How stayed —

UPERHEATER. Type None Date of Approval of Plan — Tested by Hydraulic Pressure to —
 Date of Test — Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler —
 Diameter of Safety Valve — Pressure to which each is adjusted — Is Easing Gear fitted —

FOR THE FOREGOING IS A CORRECT DESCRIPTION,
 SIR W. G. ARMSTRONG, WHITWORTH & CO. LIMITED, Manufacturer.

See machinery Report

Dates: During progress of Survey while building
 Is the approved plan of boiler forwarded herewith
 Total No. of visits

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This Boiler was constructed under special survey. The materials and workmanship are sound and good. It satisfactorily withstood the hydraulic test of 230 lbs and was efficiently installed on board the vessel

Survey Fee ... £ 7 : 15 : } When applied for. 19
 Travelling Expenses (if any) £ : : } When received. 19

Committee's Minute

FRI. OCT. 7 1921

Rice Amers
 Engineer Surveyor to Lloyd's Register of Shipping.

Assigned



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