

For the information of Surveyors and the Committee only.



No. 16...7.1.1931.
79-05.1028.

Received at

Lloyd's Register of Shipping

(Report on Machinery, No. 9387 Port TRIESTE)

No. 1688. ENGINE FORGINGS OR CASTINGS

Baro Delgado

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by Messrs. The Limited Co. (formerly Skoda Works) of Pilsen, C.S.R., for the Engines No. being constructed by of for the Ship No. 74, being built by Messrs. Cant. Nav. ed. Off. Mecc. di Venezia of Venice, Italy, have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Venice.

Forgings ~~or Castings~~.

Prague, 1st March, 1931.

P. Kerbscher

Lloyd's
No. 8798.
27.2.1931.

CRANK SHAFT		1 THRUST SHAFT.	ENGINE PARTS	
MANUFACTURER			MARKED	
*	Open Hearth Ingot Steel		
	le ...	Forged		
led	Yes		
	ns, Forgings	186/306 mm dia., to drwg. 3/503.		
Castings				
on { tion }		rough machined		
n Standard Pieces.				
Test—		31.7		
r square inch				
on per cent		35.0		
nding Test—		180 degrees		
before fracture				
en Inspected		30th January, till 27th February, 1931.		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

marks: Slight flaws were detected on the circumference of two of the five thrust rings; but as the shaft is being delivered rough turned with overmetal of 3mm on the surface, these marks were chipped out and partly repaired, and marked:

Crank shaft start on ballance

f any chargeable) £ To be paid at Prague.

of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.