

REPORT ON BOILERS.

No. 28970^e

17 SEP 1945

Received at London Office

of writing Report 11-12 1940 When handed in at Local Office

19

Port of

Rotterdam

in Survey held at

Rotterdam

Date, First Survey

Last Survey

1940

on the

MV. "PAPENDRECHT"

(Number of Visits)

Gross
Tons
Net

Built at

Rotterdam

By whom built

Rott. Droogd. Houtsch. Yard No. 1220

When built 1939-40

Lines made at

Stengels

By whom made

Gebr. Hock

Engine No. 4377

When made 1940

Boilers made at

Rotterdam

By whom made

Rott. Droogd. Houtsch.

R.D.M. No. 578

Boiler No. 1017

When made 1940

Indicated Horse Power

633

Owners

Stoom. Houtsch. & Haas

Port belonging to

Rotterdam

ULTITUBULAR BOILERS—MAIN, AUXILIARY, OR DONKEY.

Manufacturers of Steel

Heating Surface of Boilers

294,05 H² = 3170

Is forced draught fitted

Yes

(Letter for Record

exhaust gases

Coal or Oil fired

oil

Description of Boilers

one, one furnace cylindrical boiler

Working Pressure

12,65 kg/cm²

Tested by hydraulic pressure to

22,5 kg/cm²

Date of test

No. of Certificate

Can each boiler be worked separately

Yes

Area of Firegrate in each Boiler

✓

No. and Description of safety valves to each boiler

Lockburn High lifting

See Note 108484

Area of each set of valves per boiler

per Rule

6570

Pressure to which they are adjusted

Are they fitted with easing gear

Yes

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

✓

Smallest distance between boilers or uptakes and bunkers or woodwork

✓

Is oil fuel carried in the double bottom under boilers

✓

Smallest distance between shell of boiler and tank top plating

✓

Is the bottom of the boiler insulated

Yes

Smallest internal dia. of boilers

3960 mm

Length

3100 mm

Shell plates: Material

S.H. steel

Tensile strength

44-51 kg/cm²

Thickness

20 mm

Are the shell plates welded or flanged

no

Description of riveting: circ. seams

end

inter.

Seams

double riv.

Diameter of rivet holes in

circ. seams

20 mm

long. seams

20 mm

Pitch of rivets

052

174

Percentage of strength of circ. end seams

plate

67,1

rivets

42,3

Percentage of strength of circ. intermediate seam

plate

✓

rivets

✓

Percentage of strength of longitudinal joint

plate

03,9

rivets

96,90

combined

07,2

Working pressure of shell by Rules

12,01 kg/cm²

Thickness of butt straps

outer 22 mm

inner 25 mm

No. and Description of Furnaces in each Boiler

One morison

Material

S.H. steel

Tensile strength

41-47 kg/cm²

Smallest outside diameter

930

Length of plain part

top

bottom

Thickness of plates

crown

12 mm

bottom

Description of longitudinal joint

Welded

Dimensions of stiffening rings on furnace or c.c. bottom

✓

Working pressure of furnace by Rules

12,9 kg/cm²

Stays in steam space: Material

S.H. steel

Tensile strength

41-47 kg/cm²

Thickness

20,5 mm

Pitch of stays

475 x 375 mm

How are stays secured

with nuts

Working pressure by Rules

12,90 kg/cm²

Stays plates: Material

front S.H. steel

back "

Tensile strength

41-47 kg/cm²

Thickness

26 mm

21 1/2 - 26 mm

Pitch of stay tubes in nests

104 x 279 mm

Pitch across wide water spaces

304 mm

Working pressure

front 21,3 kg/cm²

back 15,5 "

Stays to combustion chamber tops: Material

✓

Tensile strength

✓

Depth and thickness of girder

centre

✓

Length as per Rule

✓

Distance apart

✓

No. and pitch of stays

each

✓

Working pressure by Rules

✓

Combustion chamber plates: Material

S.H. steel

Tensile strength

41-47 kg/cm²

Thickness: Sides

25,5 mm

Back

10,5 mm

Top

25,5 mm

Bottom

25,5 mm

Pitch of stays to ditto: Sides

✓

Back

200 x 220 mm

Top

✓

Are stays fitted with nuts or riveted over

both

Working pressure by Rules

20,5-12,7 kg/cm²

Front plate at bottom: Material

S.H. steel

Tensile strength

41-47 kg/cm²

Thickness

26 mm

Lower back plate: Material

S.H. steel

Tensile strength

41-47 kg/cm²

Thickness

26 mm

Pitch of stays at wide water space

425 mm

Are stays fitted with nuts or riveted over

nuts

Working Pressure

20,7 kg/cm²

Main stays: Material

S.H. steel

Tensile strength

44-51 kg/cm²

At body of stay,

or

Over threads

3"

No. of threads per inch

9

Area supported by each stay

510 x 475 mm

Working pressure by Rules

12,65 kg/cm²

Screw stays: Material

S.H. steel

Tensile strength

41-47 kg/cm²

At turned off part,

or

Over threads

1 1/2"

No. of threads per inch

9

Area supported by each stay

200 x 220 mm

005082-005088-0174

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Working pressure by Rules *11,966/lb* Are the stays drilled at the outer ends *no* Margin stays: Diameter { At turned off part, *17/8"* or Over threads }
No. of threads per inch *9* Area supported by each stay *312 x 220 mH* Working pressure by Rules *14KG/lb*
Tubes: Material External diameter { Plain *30-64 mH* Thickness { *2,94-3,6 mH* No. of threads per inch *9* }
Pitch of tubes *92 x 92 mH* *63 x 63 mH* Working pressure by Rules *16KG/lb* Manhole compensation: Size of opening
shell plate *410 x 520 "* Section of compensating ring *740 x 840 x 20 mH* No. of rivets and diameter of rivet holes *46 x 20 mH*
Outer row rivet pitch at ends *174 mH* Depth of flange if manhole flanged *r* Steam Dome: Material *✓*
Tensile strength *✓* Thickness of shell *✓* Description of longitudinal joint *✓*
Diameter of rivet holes *✓* Pitch of rivets *✓* Percentage of strength of joint { Plate *✓* Rivets *✓* }
Internal diameter *✓* Working pressure by Rules *✓* Thickness of crown *✓* No. and diameter of stays *✓*
Inner radius of crown *✓* Working pressure by Rules *✓*
How connected to shell *✓* Size of doubling plate under dome *✓* Diameter of rivet holes in dome connection to shell *✓*

Type of Superheater *✓* Manufacturers of { Tubes *✓* Steel forgings *✓* Steel castings *✓* }
Number of elements *✓* Material of tubes *✓* Internal diameter and thickness of tubes *✓*
Material of headers *✓* Tensile strength *✓* Thickness *✓* Can the superheater be shut off from the boiler *✓*
Is a safety valve fitted to every part of the superheater which can be shut off from the boiler *✓*
Area of each safety valve *✓* Are the safety valves fitted with easing gear *✓* Working pressure *✓*
Rules *✓* Pressure to which the safety valves are adjusted *✓* Hydraulic test pressure *✓*
tubes *✓* forgings and castings *✓* and after assembly in place *✓* Are drain valves fitted to free the superheater from water where necessary *✓*

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with *✓*

The foregoing is a correct description,

Dates of Survey { During progress of work in shops - - } *Various dates* Are the approved plans of boiler and superheater forwarded herewith *✓*
(If not state date of approval.)
while building { During erection on board vessel - - - } *during 1939 and 1940* Total No. of visits *✓*

Is this Boiler a duplicate of a previous case *✓* If so, state Vessel's name and Report No.

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) *This boiler has been made under special survey as per Society's Rules, approved plans and Secretary's letters, materials tested as required and workmanship found good.*

Survey Fee ... *2.52.00* When applied for, *19.12 1940*
Travelling Expenses (if any) *10.00* When received, *19*

Committee's Minute

FRI. 18 JAN 1946

Assigned

See Note 15048p

Engineer Surveyor to Lloyd's Register of Shipping



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