

No. 1792

THE BRITISH CORPORATION FOR THE SURVEY
AND
REGISTRY OF SHIPPING.

Report No. *1661* No. in Register Book *2920*

S.S. *WILLIAM H. DANIELS.*

Makers of Engines *MESSRS MACCOLL & POLLOCK LTD.*

Works No. *325.*

Makers of Main Boiler's *MESSRS MACCOLL & POLLOCK LTD.*

Works No. *325.*

Makers of Donkey Boiler *—*

Works No. *—*

MACHINERY.



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No.

THE BRITISH CORPORATION FOR THE SURVEY

AND

REGISTRY OF SHIPPING.

Report No. *1661* No. in Register Book *2920*

Received at Head Office *24/8/23*

Surveyor's Report on the *Detw* Engines, Boilers, and Auxiliary
Machinery of the *Single Triple* Screw Steamer

"*William H. Daniels*"

Official No. *147764* Port of Registry *Middlesbrough*

Registered Owners *The Eastern Steamship Co Ltd*

(A. B. Mackay, Mgr)

Engines Built by *Messrs Mac Coll & Pollock Ltd.*

at *Sunderland*

Main Boilers Built by *Messrs Mac Coll & Pollock Ltd.*

at *Sunderland*

Donkey " "

at

Date of Completion *23rd May 1923*

First Visit *1-12-22* Last Visit *23-5-23* Total Visits *56*

RECIPROCATING ENGINES.

Works No.	325	No. of Sets	One	Description	Triple Expansion Surface Condensing
-----------	-----	-------------	-----	-------------	--

No. of Cylinders each Engine	Three	No. of Cranks	Three
Diars. of Cylinders	16"-27"-44"	Stroke	33"
Cubic feet in each L.P. Cylinder	29		

Are Spring-loaded Relief Valves fitted to Top and Bottom of each Cylr? *Yes.*

“ “ “ each Receiver?

Type of H.P. Valves, *Piston Valve (Inside Admission)*
 „ 1st I.P. „ *Trick Valve "D" Type.*

„ 2nd I.P. „

" L.P. " Ordinary D Valve.

Valve Gear *Stephenson's Link Gear*

Condenser *Circular Four Flow* Cooling Surface 782 sq. ft.

Diameter of Piston Rods (plain part) $4\frac{1}{4}"$ Screwed part (bottom of thread) 3.036

Material	Ingot Steel.
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Diam. of Connecting Rods (smallest part) $4\frac{1}{4}"$ Material Scrap Iron

„ Crosshead Gudgeons $\frac{4}{8}$ Length of Bearing 4" Material Scrap Iron

No. of Crosshead Bolts (each) *4* Diam. over Thrd. *1 7/8* Thrds. per inch *6* Material *Steel*

"	Crank Pin	"	"	2	"	2 1/4"	"	6	"
---	-----------	---	---	---	---	--------	---	---	---

6 Main Bearings Lengths $8\frac{3}{8} \times 8\frac{3}{4}$ dia

Boils in each 2 Diam. over Thread 2 1/4" Threads per inch 6 Material Steel

Holding Down Bolts, each Engine	39	Diar.	$1\frac{1}{4}$ "	No. of Metal Chocks	39
---------------------------------	----	-------	------------------	---------------------	----

Are the Engines bolted to the Tank Top or to a Built Seat? *Tank Top*

Are the Bolts tapped through the Tank Top and fitted with Nuts Inside? *Yes*

If not, how are they fitted?

Connecting Rods, Forged by	Reay & Usher Ltd., Hyllton.
Piston	J. Spencer & Sons, Newburn-on-Tyne.
Crossheads,	Reay & Usher Ltd., Hyllton.
Connecting Rods, Finished by	MacCall & Pollock Ltd.

Piston	"	"
Crossheads,	"	"

Date of Harbour Trial 18th May 1923.

Trials run at *Whitley*

Were the Engines tested to full power under sea-going conditions? *Yes;*

If so, what was the I.H.P.? *833* Revs. per min. *114*

Pressure in 1st I.P. Receiver, 49 lbs., 2nd I.P., lbs., L.P., 10 lbs., Vacuum, 25 ins.
Speed on Trial 4.5

If the Conditions on Trial were such that full power records were not obtained give the following estimated data:—

Builders' estimated I.H.P. 8.73 Revols. per min. 100

Estimated Speed

B.C.
2018
270 LBS.
B.H.
20-3-23.

Test-mark stamped
on H.P. Cylinder

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TURBINE ENGINES.

Works No. Type of Turbines
 No. of H.P. Turbines No. of L.P. No. of L.P. No. of Astern

Are the Propeller Shafts driven direct by the Turbines or through Gearing?

Is Single or Double Reduction Gear employed?

Diam. of 1st Reduction Pinion } Width Pitch of Teeth
 " 1st " Wheel

Estimated Pressure per lineal inch

Diam. of 2nd Reduction Pinion } Width Pitch of Teeth
 " 2nd " Wheel

Estimated Pressure per lineal inch

Revs. per min. of H.P. Turbines at Full Power

S.H.P.

" " L.P. " "

" " L.P. " "

" " 1st Reduction Shaft

" " 2nd " "

" " Propeller Shaft

Total Shaft Horse Power

Date of Harbour Trial

" Trial Trip

Trials run at

Speed on Trial Knots. Propeller Revs. per min.

S.H.P.

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by

DESCRIPTION OF INSTALLATION.

No. of Turbine Engines
 Type of Turbine employed
 Description of Installation

No. of Motors driving Propeller Shafting
 Are the Propeller Shafts driven direct by the Motors or through Gearing?
 Is Single or Double Reduction Gear employed?

Description of Motors

Diam. of 1st Reduction Pinion } Width Pitch of Teeth

Diam. of 2nd Reduction Pinion } Width Pitch of Teeth

Estimated Pressure per lineal inch

Revs. per min. of Generators at Full Power

" " " "

" " " "

" " " "

" " " "

" " " "

" " " "

" " " "

" " " "

" " " "

" " " "



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TURBO-ELECTRIC PROPELLING MACHINERY.

No. of Turbo-Generating Sets Capacity of each

Type of Turbines employed

Description of Generators

No. of Motors driving Propeller Shafting

Are the Propeller Shafts driven direct by the Motors or through Gearing?

Is Single or Double Reduction Gear employed?

Description of Motors

Diam. of 1st Reduction Pinion

" 1st " Wheel

Estimated Pressure per lineal inch

Diam. of 2nd Reduction Pinion

" 2nd " Wheel

Estimated Pressure per lineal inch

Revs. per min. of Generators at Full Power

" Motors "

" " 1st Reduction Shaft

" " 2nd "

" " Propellers at Full Power

Total Shaft Horse Power

Date of Harbour Trial

" Trial Trip

Trials run at

Speed on Trial Knots. Propeller Revs. per min.

S.H.P.

Makers of Turbines

" Generators

" Motors

" Reduction Gear

Turbine Spindles forged by

" Wheels forged or cast by

Reduction Gear Shafts forged by

" Wheels forged or cast by

DESCRIPTION OF INSTALLATION.



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SHAFTING.

Are the Crank Shafts Built or Solid? *Built*

No. of Lengths in each *In one length* Angle of Cranks *120°*

Diar. by Rule *8.59"* Actual *8 3/4"* In Way of Webs *8 7/8"*

" of Crank Pins *8 3/4"* Length between Webs *8 3/4"*

Greatest Width of Crank Webs *16 1/4"* Thickness *5 1/2"*

Least " " *12 1/2"* " *5 1/2"*

Diar. of Keys in Crank Webs *1 1/4"* Length *4"*

" Dowels in Crank Pins *7/8"* Length *3 1/2"* Screwed or Plain *Screwed.*

No. of Bolts each Coupling *6* Diar. at Mid Length *2 1/4"* Diar. of Pitch Circle *12 1/4"*

Greatest Distance from Edge of Main Bearing to Crank Web *1/4"*

Type of Thrust Blocks *Horse Shoe Type.*

No. " Rings *4*

Diar. of Thrust Shafts at bottom of Collars *8 3/4"* No. of Collars *4"*

" " Forward Coupling *8 3/8"* At Aft Coupling *8 3/8"*

Diar. of Intermediate Shafting by Rule — Actual — No. of Lengths —

No. of Bolts, each Coupling — Diar. at Mid Length — Diar. of Pitch Circle —

Diar. of Propeller Shafts by Rule *9.8* Actual *10"* At Couplings *8 1/2"*

Are Propeller Shafts fitted with Continuous Brass Liners? *Yes.*

Diar. over Liners *11"* Length of After Bearings *3'-4"*

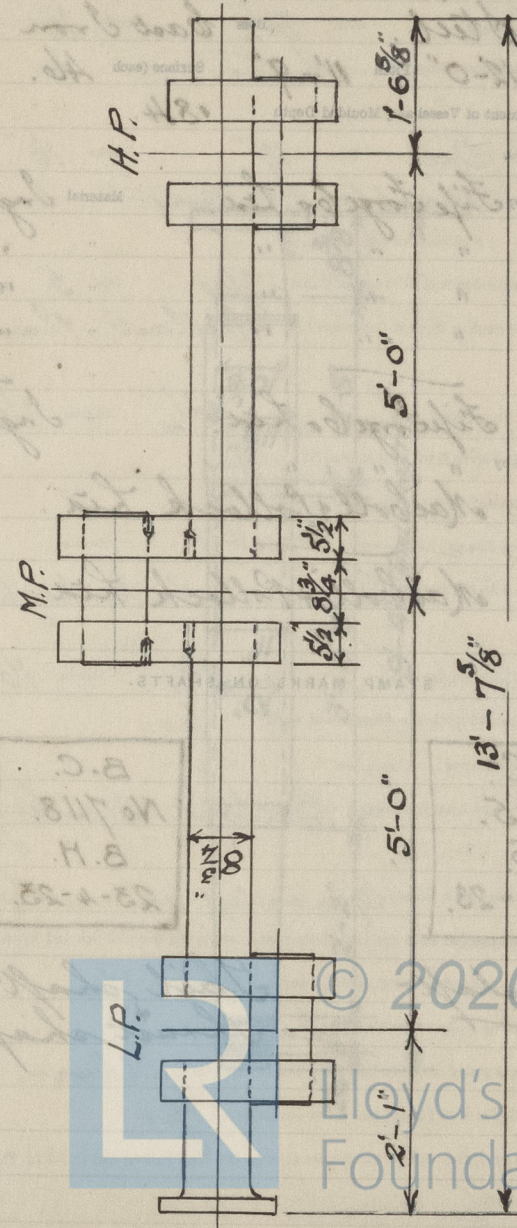
Of what Material are the After Bearings composed? *Lignum Vitae.*

Are Means provided for lubricating the After Bearings with Oil? *No*

" " to prevent Sea Water entering the Stern Tubes? —

If so, what Type is adopted? —

SKETCH OF CRANK SHAFT.



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No. of Blades each Propeller *4* Fitted or Solid? *Fitted*
 Material of Blades *Steel* Boss *Cast Iron*
 Diam. of Propellers *12'-0"* Pitch *11'-9"* Surface (each *46* S. ft.
 Coefficient of Displacement of Vessel at Moulded Depth *184*

Crank Shafts Forged by *Life Forge Co Ltd.* Material *Ingot Steel*
 " Pins " " " " " " "
 " Webs " " " " " " " "
 Thrust Shafts " " " " " " " "
 Intermed. " " " " " " " "
 Propeller " " *Life Forge Co Ltd.* " *Ingot Steel*
 Crank " Finished by " " "
 Thrust " " *MacColl & Pollock Ltd.*
 Intermed. " " " "
 Propeller " " *MacColl & Pollock Ltd.*

STAMP MARKS ON SHAFTS.

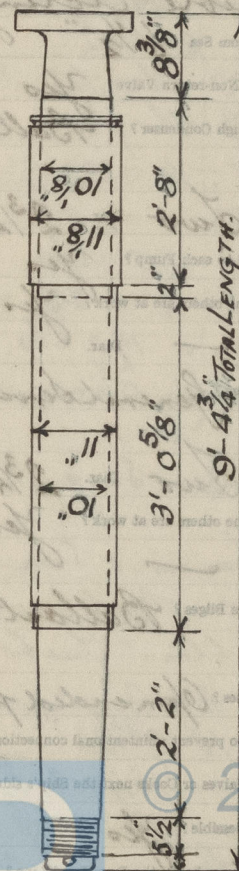
B.C.
8625.
R.S.
10-2-23.

Crank shaft-

B.C.
No 7118.
B.H.
23-4-23.

Tail shaft-
Thrust shaft-

SKETCH OF PROPELLER SHAFT.



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PUMPS, ETC.

No. of Air Pumps *One* Diar. *14½"* Stroke *16"*

Worked by Main or Independent Engines? *Main*

No. of Circulating Pumps *One* Diar. *10"* Stroke *16"*

Type of " *Double Acting*

Diar. of " Suction from Sea *6½"*

Has each Pump a Bilge Suction with Non-return Valve? *Yes* Diar. *5"*

What other Pumps can circulate through Condenser? *Ballast Pump.*

No. of Feed Pumps on Main Engine *Two* Diar. *2¾"* Stroke *16"*

Are Spring-loaded Relief Valves fitted to each Pump? *Yes*

Can one Pump be overhauled while the others are at work? *Yes.*

No. of Independent Feed Pumps *—* Diar. Stroke

What other Pumps can feed the Boilers? *General Service Donkey 6"x8½"x18"*

No. of Bilge Pumps on Main Engine *Two* Diar. *2¾"* Stroke *16"*

Can one Pump be overhauled while the others are at work? *Yes.*

No. of Independent Bilge Pumps *—*

What other Pumps can draw from the Bilges? *Ballast Donkey.*

Are all Bilge Suctions fitted with Roses? *Open ended pipes with Mud Boxes.*

Are the Valves, etc., so arranged as to prevent unintentional connection between Sea and Bilges? *Yes.*

Are all Sea Connections made with Valves or Cocks next the Ship's sides? *Yes*

Are they placed so as to be easily accessible? *Yes*

Are the Discharge Chests placed above or below the Deep Load Line? *Above*

Are they fitted direct to the Hull Plating and easily accessible? *Yes.*

Are all Blow-off Cocks or Valves fitted with Spigots through the Hull Plating and Covering Plates or Flanges

on the Outside? *Yes.*

BOILERS

Handwritten notes and signatures, including a large 'R' logo and '© 2020 Lloyd's Register Foundation' watermark.

BOILERS.

Works No. 325

No. of Boilers Two Type Marine Multitubular

Single or Double-ended Single

No. of Furnaces in each Two

Type of Furnaces Doughton's Corrugation Withdrawable

Date when Plan approved 23-12-22

Approved Working Pressure 180 lbs / sq

Hydraulic Test Pressure 320 lbs / sq

Date of Hydraulic Test 18-4-23

„ when Safety Valves set 18-5-23

Pressure at which Valves were set 180 lbs.

Date of Accumulation Test 18-5-23

Maximum Pressure under Accumulation Test 190 lbs.

System of Draught Howden's Forced Draught (C.A.)

Can Boilers be worked separately? Yes

Makers of Plates J. Spencer & Sons, Newburn on Tyne

„ Stay Bars J. Spencer & Sons

„ Rivets Rivet Bolt & Nut Co

„ Furnaces Doughton Tube Co

Greatest Internal Diam. of Boilers 11'-10"

„ „ Length „ 10'-9 25/32"

Square Feet of Heating Surface each Boiler 1346.3 sq ft

„ „ Grate „ 38.09 sq ft

No. of Safety Valves each Boiler 1 Pair Rule Diam. 2.56" Actual 2 3/4"

Are the Safety Valves fitted with Easing Gear? yes

No. of Pressure Gauges, each Boiler One No. of Water Gauges One

„ Test Cocks „ Three „ Sallinometer Cocks One

Mark stamped on 2 Main Boilers

B.C. TEST.
No. 3094.
320 LB. S.
W.P. 180 "
B.H.
18-4-23.

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Are the Water Gauges fitted direct to the Boiler Shells or mounted on Pillars? *Pillars*

Are the Water Gauge Pillars fitted direct to the Boiler Shells or connected by Pipes? *Pipes*

Are these Pipes connected to Boilers by Cocks or Valves? *Cocks.*

Are Blow-off Cocks or Valves fitted on Boiler Shells? *Valves.*

No. of Strakes of Shell Plating in each Boiler *Two*

Plates in each Strake *One*

Thickness of Shell Plates Approved *1"*

in Boilers *1"*

Are the Rivets Iron or Steel? *Steel*

Are the Longitudinal Seams Butt or Lap Joints? *Butt*

Are the Butt Straps Single or Double? *Double*

Are the Double Butt Straps of equal width? *Yes*

Thickness of outside Butt Straps *7/8"*

inside *1"*

Are Longitudinal Seams Hand or Machine Riveted? *Machine riveted*

Are they Single, Double, or Treble Riveted? *Treble.*

No. of Rivets in a Pitch *5*

Diam. of Rivet Holes *1 1/16"* Pitch *7.58"*

No. of Rows of Rivets in Centre Circumferential Seams *—*

Are these Seams Hand or Machine Riveted? *—*

Diam. of Rivet Holes *—* Pitch *—*

No. of Rows of Rivets in Front End Circumferential Seams *Two*

Are these Seams Hand or Machine riveted? *Hand.*

Diam. of Rivet Holes *1 1/8"* Pitch *3 3/4"*

No. of Rows of Rivets in Back End Circumferential Seams *Two*

Are these Seams Hand or Machine Riveted? *Machine*

Diam. of Rivet Holes *1 1/8"* Pitch *3 3/4"*

Size of Manholes in Shell *16" x 12"*

Dimensions of Compensating Rings *2'-5" x 2'-3"*

Thickness of End Plates in Steam Space Approved *1 1/4"*

in Boilers *1 1/4"*

Pitch of Steam Space Straps *1 1/2" x 8" x 1 1/2"*

Diam. of Rivet Holes *1 1/8"*

Approved *1 1/8"*

in Boilers *1 1/8"*

Material of *Steel*

How are Seams Seamed? *Butt (Double & Single)*

Diam. and Thickness of Loose Washers on End Plates *1 1/2" x 1 1/2"*

Riveted *1 1/2"*

Double Rivets *1 1/2"*

Thickness of Middle Jack End Plates Approved *1 1/4"*

in Boilers *1 1/4"*

Pitch of Straps as *1 1/2" x 8" x 1 1/2"*

Diam. of Rivet Holes *1 1/8"*

Approved *1 1/8"*

in Boilers *1 1/8"*

Material *Steel*

Are Straps fitted with 2 x 1/2" outside? *Yes*

Thickness of Back End Plates at Bottom Approved *1 1/4"*

in Boilers *1 1/4"*

Pitch of Straps as *1 1/2" x 8" x 1 1/2"*

Thickness of Doublers in Wide spaces between Fireboxes *1 1/2"*

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Thickness of End Plates in Steam Space Approved $1\frac{7}{16}$ " *Pillars*
 " " " " in Boilers $1\frac{7}{16}$ " *Pipes*
 Pitch of Steam Space Stays $1\frac{1}{2}$ " + $1-8$ " *Horizontal* x $1-2\frac{3}{4}$ " *Vertical*
 Diam. " " " " Approved $6-2\frac{3}{4}$ " Threads per Inch 6 .
 " " " " in Boilers *do* " 6 .
 Material of " " " *Steel Bar*.
 How are Stays Secured? *Nuts (Outside & Inside)*
 Diam. and Thickness of Loose Washers on End Plates *Ordinary washers*.
 " " " Riveted " " " *—*
 Width " " Doubling Strips " *—*
 Thickness of Middle Back End Plates Approved $1\frac{3}{16}$ "
 " " " " in Boilers $1\frac{3}{16}$ "
 Thickness of Doublings in Wide Spaces between Fireboxes $6\frac{3}{8}$ " *Horizontal* x $8\frac{3}{8}$ " *Vert*
 Pitch of Stays at " " " " $6\frac{3}{8}$ " *Horizontal* x $8\frac{3}{8}$ " *Vert*
 Diam. of Stays Approved $1\frac{3}{4}$ " (1-2") Threads per Inch 9 .
 " " in Boilers $1\frac{3}{4}$ " (1-2") " 9 .
 Material " *Steel*.
 Are Stays fitted with Nuts outside? *Nuts (Outside & Inside)*
 Thickness of Back End Plates at Bottom Approved $1\frac{3}{16}$ "
 " " " " in Boilers $1\frac{3}{16}$ "
 Pitch of Stays at Wide Spaces between Fireboxes $12\frac{3}{4}$ " x $8\frac{3}{8}$ "
 Thickness of Doublings in " " $1\frac{3}{16}$ "
 Thickness of doubling at bottom back plate = $9/16$
 Thickness of Front End Plates at Bottom Approved $27/32$ "
 " " " " in Boilers $27/32$ "
 No. of Longitudinal Stays in Spaces between Furnaces *One*.



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Diar. of Stays Approved

 $2\frac{3}{4}"$

Threads per Inch

6

" " in Boilers

 $2\frac{3}{4}"$

Material

Steel

Thickness of Front Tube Plates Approved

 $2\frac{7}{32}"$
 $2\frac{7}{32}"$

" " " " in Boilers

Pitch of Stay Tubes at Spaces between Stacks of Tubes

 $8\frac{3}{4}" \text{ Vert} \times 13\frac{1}{2}" \text{ Horiz}$

Thickness of Doublings in

Stay Tubes at

 $5/16"$

Are Stay Tubes fitted with Nuts at Front End?

Yes.

Thickness of Back Tube Plates Approved

 $5/16"$
 $5/16"$

" " " " in Boilers

Pitch of Stay Tubes in Back Tube Plates

 $8\frac{3}{4}" \times 9"$

" Plain "

 $4\frac{3}{8}" \times 4\frac{1}{2}"$

Thickness of Stay Tubes

 $5/16"$ (Top Row $3/8"$)

" Plain "

8 WG.

External Diar. of Tubes

 $3\frac{1}{4}"$

Material

Lapwelded - Iron.

Thickness of Furnace Plates Approved

 $17/32"$

" " " " in Boilers

 $17/32"$

Smallest outside Diar. of Furnaces

 $3'-4\frac{1}{16}"$

Length between Tube Plates

 $7'-2"$

Width of Combustion Chambers (Front to Back)

 $2'-9\frac{3}{32}"$

Thickness of " " Tops Approved

 $23/32"$

" " " " in Boilers

 $23/32"$

Pitch of Screwed Stays in C.O. Tops

 $9\frac{1}{8}" \times 10\frac{1}{8}"$ 

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Diam. of Screwed Stays Approved $1\frac{3}{4}"$ Threads per Inch 9
 " " " in Boilers $1\frac{3}{4}"$ 9.
 Material " " Steel Bar

Thickness of Combustion Chamber Sides Approved $1\frac{1}{16}"$
 " " " in Boilers $1\frac{1}{16}"$
 Pitch of Screwed Stays in C.O. Sides $9" \times 9\frac{7}{8}"$
 Diam. " " Approved $1\frac{3}{4}"$ Threads per Inch 9
 " " " in Boilers do do
 Material " " Steel

Thickness of Combustion Chamber Backs Approved $4\frac{3}{16}"$
 " " " in Boilers $4\frac{3}{16}"$
 Pitch of Screwed Stays in C.O. Backs $10" \times 8\frac{3}{8}"$
 Diam. " " Approved $1\frac{3}{4}"$ Threads per Inch 9
 " " " in Boilers do — 9
 Material " " Steel.

Are all Screwed Stays fitted with Nuts inside C.O.? Yes.
 Thickness of Combustion Chamber Bottoms $1\frac{5}{16}"$

No. of Girders over each Wing Chamber 4.
 " " " Centre " —
 Depth and Thickness of Girders $2\frac{7}{8}"$ Plates $\times 7\frac{1}{8}"$ Deep.
 Material of Girders Steel
 No. of Stays in each Two
 No. of Tubes, each Boiler 178
 Size of Lower Manholes $16" \times 12"$

VERTICAL DONKEY BOILERS.

No. of Boilers
 Type
 Greatest Lat. Diam.
 Height
 Height of Boiler Crown above Fire Grate
 Are Boiler Crowns Flat or Dishd?
 Internal Radius of Dishd Crowns
 Description of Beams in Boiler Crowns
 Diam. of Rivet Holes
 Width of Girders
 Height of Ribbed Crowns above Fire Grate
 Are Ribbed Crowns Flat or Dishd?
 External Radius of Dishd Crowns
 No. of Crown Stays
 Diam.
 Material
 Thickness of Plates
 External Diam. of Ribbed Crown at Top
 Bottom
 Thickness
 No. of Water Tubes
 External Diam. of Water Tubes
 Material of Water Tubes
 Size of Manhole in Shell
 Dimensions of Compensating Head
 Heating Surface, each Boiler
 Gross Surface

SUPERHEATERS.



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VERTICAL DONKEY BOILERS.

No. of Boilers
 Greatest Int. Diar.
 Height of Boiler Crown above Fire Grate
 Are Boiler Crowns Flat or Dished?
 Internal Radius of Dished Ends
 Description of Seams in Boiler Crowns
 Diar. of Rivet Holes
 Height of Firebox Crowns above Fire Grate
 Are Firebox Crowns Flat or Dished?
 External Radius of Dished Crowns
 No. of Crown Stays
 External Diar. of Firebox at Top
 No. of Water Tubes
 Material of Water Tubes
 Size of Manhole in Shell
 Dimensions of Compensating Ring
 Heating Surface, each Boiler

Type
 Height
 Thickness of Plates
 Width of Overlap
 Thickness of Plates
 Material
 Thickness of Plates
 Thickness
 Grate Surface

SUPERHEATERS.

Description of Superheaters
 Where situated?
 Which Boilers are connected to Superheaters?
 Can Superheaters be shut off while Boilers are working?
 No. of Safety Valves on each Superheater
 Are " " fitted with Easing Gear?
 Date of Hydraulic Test
 Date when Safety Valves set

Diar.
 Test Pressure
 Pressure on Valves

MAIN STEAM PIPES.

No. of Pipes
 Material
 Diameter, Welded or Seamless
 Internal Diar.
 Thickness
 How are Flanges secured?
 Date of Hydraulic Test
 Test Pressure

No. of Pipes
 Material
 Diameter, Welded or Seamless
 Internal Diar.
 Thickness
 How are Flanges secured?
 Date of Hydraulic Test
 Test Pressure



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MAIN STEAM PIPES.

No. of Lengths *One*
 Material *S.D. Copper*
 Brazed, Welded or Seamless *Seamless*
 Internal Diam. *3 3/4"*
 Thickness *7. S.W.G.*
 How are Flanges secured? *Brazed.*
 Date of Hydraulic Test *14-5-23*
 Test Pressure *400 lbs.*

No. of Lengths *One*
 Material *S.D. Copper*
 Brazed, Welded or Seamless *Seamless*
 Internal Diam. *3 3/4"*
 Thickness *7. S.W.G.*
 How are Flanges secured? *Brazed*
 Date of Hydraulic Test *14-5-23*
 Test Pressure *400 lbs.*

No. of Lengths

Material

Brazed, Welded or Seamless

Internal Diam.

Thickness

How are Flanges secured?

Date of Hydraulic Test

Test Pressure

LIST OF EVAPORATORS

Evap. No. 1000 - 1000 lbs. per hour

Ballast 1000 lbs. per hour

1000 lbs. per hour

FEED WATER HEATERS

FEED WATER FILTERS

1000 lbs. per hour
1000 lbs. per hour
1000 lbs. per hour



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EVAPORATORS.

No. Type *One* Tons per Day
 Makers *50.6 pps*
 Working Pressure *See* Test Pressure Date of Test
 Date of Test of Safety Valves under Steam

FEED WATER HEATERS.

No. Type *None fitted*
 Makers
 Working Pressure Test Pressure Date of Test

FEED WATER FILTERS.

No. Type *Gravitation* Size
 Makers *Henry Watson & Sons.*
 Working Pressure Test Pressure *20 lbs* Date of Test *3-4-23*

LIST OF DONKEY PUMPS.

Feed Donkey 6" x 8 1/2" x 18" G & J Weir Ltd.
Ballast " 9" x 11" x 10" Thos Lamont.



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SPARE GEAR.

No. of Top End Bolts.	No. of Bot. End Bolts.	No. of Cylinder Cover Studs
" Coupling Bolts	" Main Bearing Bolts	" Valve Chest "
" Junk Ring Bolts	" Feed Pump Valves	" Bilge Pump Valves
" H.P. Piston Rings	" I.P. Piston Rings	" L.P. Piston Rings
" " Springs	" " Springs	" " Springs
" Safety Valve "	" Fire Bars	" Feed Check Valves
" Piston Rods	" Connecting Rods	" Valve Spindles
" Air Pump Rods	" Air Pump Buckets	" Air Pump Valves
" Cir. "	" Cir. "	" Cir. "
" Crank Shafts	" Crank Pin Bushes	" Crosshead Bushes
" Propeller Shafts	" Propellers	" Propeller Blades
" Boiler Tubes	" Condenser Tubes	" Condenser Ferrules

OTHER ARTICLES OF SPARE GEAR:—

RECORD OF ELECTRICAL WORK

Name of Vessel
Date of
Installation
Time required
to install
this plant
Temp. in
room
Temp. in
plant
Temp. in
plant

ELECTRIC LIGHTING.

Installation Fitted by *The Furness Shipbuilding Co Ltd.*
 No. and Description of Dynamos *One 4 1/2 H.P. Compound Wound.*
 Makers of Dynamos *Near The Island Forge & Eng Co Ltd.*
 Capacity " *45.* Amperes, at *100* Volts, *400* Revols. per Min.
 Current Alternating or Continuous *Continuous*
 Single or Double Wire System *Double Wire Insulated System*
 Position of Dynamos *aft end of E.R. Starboard Side.*
 " Main Switch Board *do.*
 No. of Circuits to which Switches are provided on Main Switch Board *Three Lighting Circuits*
 Particulars of these Circuits:—

Circuit.	Number of Lights.	Candle Power.	Current Required. Amps.	Size of Conductor.	Current Density.	Conductivity of Conductor.	Insulation Resistance per Mile.
(1) Engineers & Crew.	18 2 3	16 32 120	15	7/1.036	Approx 2000 Amps per sq	100%	600 Meg.
(2) Navigation & Accom.	5 3 14	32 8 16.	16	7/1.064	Approx 700 Amps per sq	100%	600 Meg.
(3) Engine Room	12 3	16 200	10.2	7/1.036	Approx 1400 Amps per sq	100%	600 Meg.

Total No. of Lights

60

No. of Motors driving Fans, &c.

No. of Heaters

Current required for Motors and Heaters

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FUSE

Positions of Auxiliary Switch Boards, with No. of Switches on each

"A" Engine Room entrance
 "B" Engineers "C" lower span forward.

Are Out-outs fitted as follows?—

On Main Switch Board, to Cables of Main Circuits

On Aux. " " each Auxiliary Circuit

Wherever a Cable is reduced in size

To each Lamp Circuit

To both Flow and Return Wires of all Circuits when the Double-Wire System is adopted

Are the Fuses of Standard Sizes?

Are all Switches and Out-outs constructed of Non-inflammable Material?

Are they placed so as to be always and easily accessible?

Smallest Single Wire used, No. 3/029 S.W.G., Largest, No. 7/064 S.W.G.

How are Conductors in Engine and Boiler Spaces protected? Single wire armoured over lead case.

Saloons, State Rooms, &c., " ? Lead case.

What special protection is provided in the following cases?—

(1) Conductors exposed to Heat or Damp Wire armoured over lead case.

(2) " " passing through Bunkers or Cargo Spaces do.

(3) " " Deck Beams or Bulkheads Water tight bulkhead glands thro' w/bulkheads

Are all Joints in Cables properly soldered and thoroughly Insulated so that the efficiency of the Cables

is unimpaired? Yes.

Are all Joints in accessible positions, none being made in Bunkers or Cargo Spaces? Yes.

Are all Hull Connections for Single-Wire Systems made with Screws of large Surface?

Are the Dynamos, Motors, Main and Branch Cables, so placed that the Compasses are not injuriously affected by them? Yes.

Have Tests been made to prove that this condition has been satisfactorily fulfilled? Yes.

Has the Insulation Resistance over the whole system been tested? Yes.

What does the Resistance amount to? 1.5 Meg Ohms.

Is the Installation supplied with a Voltmeter? Yes.

" " " an Ampere Meter? Yes.

Date of Trial of complete Installation 23rd day 1923 Duration of Trial 4 hrs.

Have all the requirements of Section 42 been satisfactorily carried out? Yes.



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GENERAL CONSTRUCTION.

Have the Machinery and Boilers been constructed in accordance with the requirements of the Rules and the

Approved Plans? *Yes.*

If not, give details of the points of difference, and state when these were sanctioned by the Chief

Surveyor.

Are the Materials used in the Construction of Engines and Boilers, so far as could be seen, sound and trustworthy? *Yes.*

Is the Workmanship throughout thoroughly satisfactory? *Yes.*

The above correctly describes the Machinery of the S.S. "*William H. Daniels*"

as ascertained by *me* from personal examination

Bryan Hodgson.

Engineer Surveyor to the British Corporation for the
Survey and Registry of Shipping.

Fees—

MAIN BOILERS.

H.S. *2692.6* Sq. ft. £ *20* : *0* : *0*

G.S. *76.18* " : :

DONKEY BOILERS.

H.S. Sq. ft. : :

G.S. " : :

£ : :

ENGINES.

L.P.C. *29.* Cub. ft. £ *24* : *10* : *0*

£ : :

Testing, &c. ... : :

£ : :

Expenses ... : :

Total ... £ *44* : *10* : *0*

It is submitted that this Report be approved,

J. J. Adam
Chief Surveyor.

Approved by the Committee for the Class of M.B.S.* on the

5th Sept 1923

Fees advised

Fees paid



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