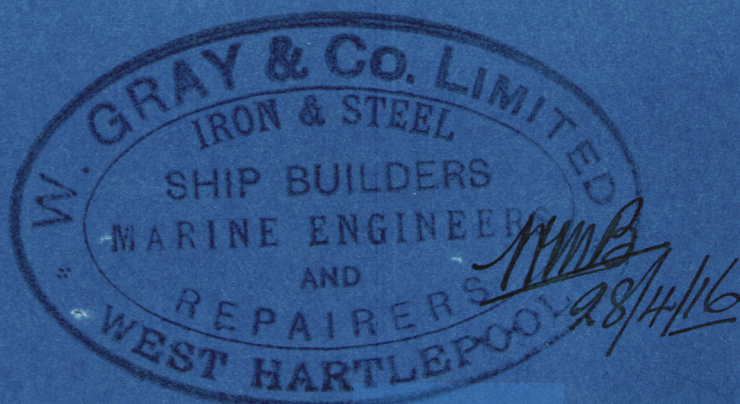


NOTE:- RUDDER POST TO BE $1\frac{1}{8}$ " MORE IN DIA^R AT EACH ARM FOR $13\frac{1}{4}$ " DEEP FROM $1\frac{1}{8}$ " ABOVE TOP OF ARM FOR KEYWAY, EXCEPT BOTTOM ARM WHICH IS $12\frac{5}{8}$ " DEEP. NO SLOT IN BACK OF POST FOR RUDDER PLATE.

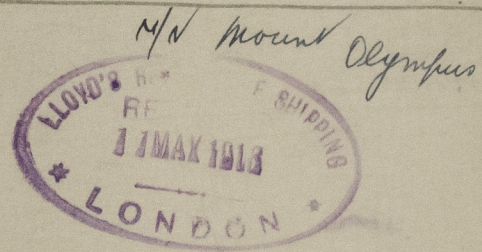
- THIS PART LEFT FULL TO ENSURE ITS
STOPPING RUDDER AT 42°.
RATHER LEAVE $\frac{1}{8}$ " TO CHIP OFF THAN BE
THE LEAST SCANT.

- SKETCH OF STOPPERS. -



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Rudder,
W. Gray & Co: No. 879.
S.S. City of Florence.
W. Appl. Rpt. No. 15456.



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