

Report on Refrigerating Machinery and Appliances.

Received at London Office 4-NOV-1954

Date of writing Report 5-10-1954 When handed in at Local Office 19 Port of Groningen

No. in Reg. Book. Survey held at Wadhuizen Date: First Survey 22-2-1954 Last Survey 3-9-1954

(Number of Visits 28)

on the Refrigerating Machinery and Appliances of the m. CRANJE POLDER Tons

Gross 499.75
Net 230.33

Vessel built at Wadhuizen By whom built Jhr. Wadhuizen Yard No. 219 When built 1954

Owners Jhr. van der Westpolen Port belonging to Rotterdam Voyage

Refrigerating Machinery made by M. J. J. J. J. Machine Nos. 541583/4 When made 1954

Insulation fitted by M. J. J. J. When fitted 1954 System of Refrigeration NH₃

Method of cooling Cargo Chambers Direct Expansion Insulating Material used cork & cement

Number of Cargo Chambers insulated 2 Total refrigerated cargo capacity 2530 cubic feet

DESCRIPTION OF REFRIGERATING MACHINERY. Where placed Shelter deck forward.

Refrigerating Units, No. of 34 No. of machines 34 Is each machine independent

Total refrigeration or ice-melting capacity in tons per 24 hours 34 Are all the units connected to all the refrigerated chambers

Compressors, driven direct or through single } reduction gearing. Compressors, single or double acting If multiple effect compression

Are relief valves or safety discs fitted No. of cylinders to each unit Diameter of cylinders

Diameter of piston rod Length of stroke No. of revolutions per minute

Motive Power supplied from 2 generators @ 40 kW, 1 @ 20 kW.
(State number of boilers, oil engines or electric generators supplying the motive power.)

Steam Engines, high pressure, compound, or triple expansion, surface condensing. No. of cylinders Diameter

Length of stroke Working pressure Diameter of crank shaft journals and pins

Breadth and thickness of crank webs No. of sections in crank shaft Revolutions of engines per minute

Oil Engines, type 2 or 4 stroke cycle Single or double acting B.H.P.

No. of cylinders Diameter Length of stroke Span of bearings as per Rule

Maximum pressure in cylinders Diameter of crank shaft journals and pins

Breadth and thickness of crank webs No. of sections in crank shaft Revolutions of engine per minute

Air Receivers: Have they been made under survey State No. of Report or Certificate

Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined and cleaned Is a drain fitted at the lowest part of each receiver

No. of Receivers Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Electric Motors, type No. of Rated Kilowatts Volts

at revolutions per minute Diameter of motor shafts at bearings

Reduction Gearing Pitch circle diameter, pinion Main wheel Width of face

Distance between centres of pinion and wheel faces and the centre of the adjacent bearings, pinion Main wheel

Pinion shafts, diameter at bearings Main wheel shaft, diameter at bearings

Gas Condensers, No. of 2 Cast iron or steel casings Shell & tube Cylindrical or rectangular Are safety valves fitted

to casings No. of coils in each Material of coils Can each coil be readily shut off or disconnected

Water Circulating Pumps, No. and size of pumps available 1 @ 7 1/2 how worked electrically Gas Separators, No. of

Gas Evaporators, No. of Cast iron or steel casings Pressure or gravity type If pressure type, are safety

valves fitted No. of coils in each casing Material of coils Can each coil be readily shut off or disconnected

Direct Expansion or Brine Cooled Batteries, No. of Are there two separate systems, so that one may be in use while the other is being

cleared of snow No. of coils in each battery Material of coils Can each coil be readily shut off or

disconnected Total cooling surface of battery coils Is a watertight tray fitted under each battery yes

Air Circulating Fans, Total No. of 2 + 1 @ 1180 cfm cubic feet capacity, at 2800 revolutions per minute

Steam or electrically driven electrically Where spare fans are supplied are these fitted in position ready for coupling up yes

Brine Circulating Pumps, No. and size of, including the additional pump how worked

Brine Cooling System, closed or open Are the pipes and tanks galvanised on the inside

No. of brine sections in each chamber

Can each section be readily shut off or disconnected Are the control valves situated in an easily accessible position

NOTE.—THE WORDS WHICH DO NOT APPLY SHOULD BE DELETED.

2012-17. (MADE AND PRINTED IN ENGLAND.)

Are thermometers fitted to the outflow and to each return brine pipe... Where the tanks are closed are they ventilated as per Rule...
Where the tanks are not closed is the compartment in which they are situated efficiently ventilated...
Are the number and capacity of the machines and the number of pumps and sea connections in accordance with Section 2, Clause 1 of the Rules...
Is the exhaust steam led to the main and auxiliary condensers...

HYDRAULIC AND OTHER TESTS.

DESCRIPTION.	Date of Test.	Working Pressure.	Hydraulic Test Pressure.	Air Test Pressure.	Stamped.	REMARKS.
Engine Cylinders (if tested) ...						
Gas Compressors ...						
„ Separators ...						
„ Multiple Effect Receivers ...						
„ Condenser Coils ...						
„ Evaporator Coils ...						
„ Condenser Headers and Connections						
„ Condenser Casings ...						
„ Evaporator Casings ...						
NH ₃ Condenser, Evaporator and Air Cooler Coils after erection in place						
Brine Piping after erection in place...						

Have important steel castings and forgings been tested in accordance with the Rules...
Cooling Test. Has the refrigerating machinery been examined under full working conditions, and found satisfactory...
Dates of test 29/8-8-54, 2/9-9-54 Density of Brine by hydrometer
Temperatures (when the cargo chambers are cooled down to the required test temperatures) of delivery and return air at direct expansion or brine cooled batteries 7-20°/-22° 7-22°/-24° & outflow and return brine 17° & 21° gas in condensers 19° and evaporators 20°
atmosphere 17° cooling water inlet and discharge 17° & 21° gas in condensers 19° and evaporators 20°
the average temperature of the refrigerated chambers 7-20° and the rise of temperature in these chambers upon the expiration of 12 hours time after the machinery and cooling appliances have been shut off 10°

SPARE GEAR.

Are the working parts of the machines, pumps and motors respectively, interchangeable...
Has the spare gear required by the Rules been supplied...
Additional Spare Gear Supplied:—

The foregoing is a correct description of the Refrigerating Machinery.

Manufacturer.

DESCRIPTION OF INSULATION.

	IN LOWER HOLD CHAMBERS.					IN 'TWEEN DECK CHAMBERS.				
	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.
Frame No. (Fore Peak) A										
Frame No. 106 F								cash	2x12cm	clamped
Frame No. 94 F								"	"	"
Frame No. 94 A								"	"	"
Frame No. F										
Frame No. A										
Frame No. (Boiler Room) F										
Frame No. A										
Frame No. (Engine Room) A								long 1/2 inch before chambers	1x10cm	
Frame No. F									1x10cm	
Frame No. A										
Frame No. F										
Frame No. A										
Frame No. F										
Frame No. A										
Frame No. (After Peak) F										
Sides ...								cash	2x12cm	clamped
Overheading ...								"	2x12cm	"
Floors of Chambers ...								"	1x10cm	"
Trunk Hatchways ...								"	2x12cm	"
Thrust Recess, Sides and Top ...										
Tunnel Sides and Top ...										
Tunnel Recess, Front and Top ...										

Frames or Reverse Frames, Face...
Bulkhead Stiffeners, Top... Bottom... and Face...
Ribband on Top of Decks...
Side Stringers, Top... Bottom... and Face...
Web Frames, Sides... and Face...
Brackets, Top... Bottom... and Face...
Insulated Hatches, Main... Bilge... Manhole...
Hatchway Coamings, Main... Bilge...
Hold Pillars...
Masts... Ventilators...

Are insulated plugs fitted to provide easy access to bilge suction roses... tank, air, and sounding pipes... heels of pillars...
and manhole doors of tanks... Are insulated plugs fitted to ventilators... cargo ports... and side lights...

Is the insulation of the lower hold floor and tunnel top in way of the hatchways protected... if so, how...
Oil Storage Tanks, where adjacent to the insulated chambers, state what provision has been made for ventilating the air space between the insulation and the bulkhead plating...
and for draining the tank top...

Fireproof Insulation. Is the insulation and woodwork fireproof in way of bunkers or any surfaces exposed to excessive heat... Where

Cooling Pipes pass through watertight bulkheads or deck plating, are the fittings and packing of the stuffing boxes both watertight and fireproof...

Cargo Battens, Dimensions and spacing, sides 65x35/300 floors 50x35 300 tunnel top...
fixed or portable... Are screens fitted over the brine grids at chamber sides... hinged or permanently fixed...

Thermometer Tubes, No. and position in each chamber... 3 tubes, 2 tubes 104/105, 1 in ship's frame diameter 2" are they fitted in accordance with Section 3, Clause 8...

Protection of Pipes. Are all pipes, including air and sounding pipes, which pass through or into insulated chambers, well insulated...

Draining Arrangements. What provision is made for draining the inside of the chambers... 2 liquid and traps, deck controlled

Where sluices, scupper pipes, and drain pipes are fitted are means provided for blanking them off...

What provision is made for draining the refrigerating machinery room... hand pump

brine return room... fan room... water circulating pump room...

Are all air spaces behind insulation arranged to drain to the bilges, bilge wells, or gutterways of the respective chambers...

Sounding Pipes, No. and position in each chamber situated below the load water line... ✓
Diameter... ✓ Are all sounding pipes in way of insulated chambers fitted in accordance with Section 3, Clause 11... ✓
Are all wood linings tongued and grooved... yes Are cement facings reinforced with expanded steel lattice... yes
How is the expanded metal secured in place... special pin (hanging shape)
How are the cork slabs secured to the steel structure of the vessel... bitumastic.
Air Trunkways in Chambers. Are the arrangements satisfactory and in accordance with the approved plans... ✓
Are they permanently fixed or collapsible, or portable... ✓
Where air trunkways pass through watertight bulkheads, are they fitted with watertight doors... ✓ Are the door frames efficiently insulated... ✓
Are insulated plugs supplied for the doorways... yes Where are the doors worked from... dummy doors.
Cooling Pipes in Chambers, diameter... Minimum thickness... ✓ Are they galvanised externally... ✓
How are they arranged in the chambers... ✓
Thawing Off, what provision is made for removing the snow from the cooling pipes in the chambers... circulating hot gas

The foregoing is a correct description of the Insulation and Appliances.

R. V. SCHEEPSWERF
WATERLOO
ANTWERP

Builders.

Plans. Are approved Plans or Specifications forwarded herewith for the Refrigerating Machinery... 10 and Insulation... 26-5-54
(If not, state date of approval) 6-7-54
Is the Refrigerating Machinery and Appliances duplicate of a previous case... 10 If so, state name of vessel... ✓
If the survey is not complete, state what arrangements have been made for its completion and what remains to be done... ✓

General Remarks (State quality of workmanship, opinions as to class, &c.)
This installation was constructed and fitted under special survey in accordance with the approved plans, design is Penta and Secondary's Office. The workmanship was found good. The machinery has been tested under full working conditions and found working satisfactorily. An insulation test was held to satisfaction.
In my opinion the machinery merits the approval of the Committee and be recorded in the Society's Register Book + Lloyd's RMC - 9-54.

PARTICULARS TO BE ENTERED IN REGISTER BOOK.

REFRIGERATING MACHINES.					System of (1) Refrigerating (2) Insulating the Chambers.	Ice melting capacity per 24 hours.	Is Refrigerating Machinery Electrically Driven?	INSULATED CARGO CHAMBERS.	
No. of Units.	No. of Compressors.	System.	Makers.	Date of Construction.				No.	Capacity.
2	2	ammonia	Grass's Mach. Co. is Montego Bay	1954	direct expansion slab and	54	yes	3 2	5530. Cubic ft.

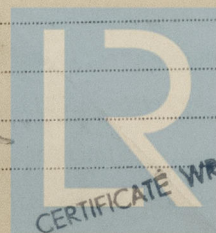
Fee ... £ 236.- (Fee applied for, 18-9-1954)
Travelling Expenses £ : 74.- Received by me, 19...

Surveyor to Lloyd's Register.

Committee's Minute

FRIDAY 19 NOV 1954

Assigned + Lloyd's RMC 9.54 To maintain
temp min 40°F with sea temp
86°F max.



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Lloyd's Register
Foundation

CERTIFICATE WRITTEN

2-12-54

Certificate to be sent to

rs. or in any entry in the Register Book
its Committees or any Member thereof.

Eng
Boi

For

m.153.

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