

S.M.V. N° 910.

SCALE 1" = 1 FOOT      DETAILS - SCALE AS INDICATED

DIMENSIONS - 400'-0" B.P. x 50'-0" M.D. x 3'-4" W/DOVER TO UPPER DECK.  
TO CLASS 100A16AT LLOYDS, CARRYING PETROLEUM IN BULK, FITTED WITH CRUISER STERN  
FIRST LONGITUDINAL NUMBER LAD = 10040 RULE STEELFRAME = ~~100~~  
STEELFRAME TO BE INSET HOLE BORED, GIVE 1" SPACING OF HOLES AS INDICATED  
PROPELLER ROSS TO BE CAST TO ROUGH BORE, NO HOLES TO BE BORED IN BORE  
THROUGH SNEY HOLES TO BE BORED PLUMB THREE FOOT.

RIVET HOLES IN WELDED JOINTS TO BE ROUNDED SQUARE TO METAL  
 POINTS OF RIVETS CONSIDERING SHELL PLATING TO STEEN FRAME TO BE LEFT FULL  $(\frac{3}{4})$   
 CENTER LINE OF STEEN FRAME TO BE KEPT ALL AROUND CASTING  
 STEEN FRAME NOT TO EXCEED THE GOVT. LIMITS GIVEN, EXCESS OVER ESTIMATED WEIGHT WILL NOT BE IN  
 PATTERN OF STEEN FRAME TO BE APPROVED BY SHIPBUILDERS DESIGNING STEEN CASTING

STERNFRAMBS DESIGNED TO SUIT "SPLS." BALANCED RUDDER  
RULE DIA OF RUDDER STOCK 10 1/2" FITTED 11"

APPROVED  
LLOYD'S REGISTER OF SHIPPING  
*Hickman*  
DATE 12/4/39



LITHGOWS L<sup>TD</sup>

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Nº 907-8-10

STERN

FRAME

904 M.V. Davila

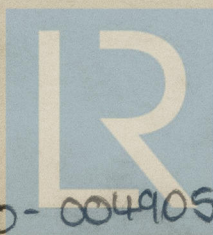
Greenock First Entry Report Nº 20549.

908 M.V. Davila

Grk 1<sup>st</sup> Entry Report Nº 20610

910 M.V. Doornia

Grk 1<sup>st</sup> Entry Report Nº 20643



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