

CNo 11/10/44.
 $26 \times 42 \times 16 \times 75 = 1310$
 $34 \times 42 \times 75 \times 5 = 3A$
 1344

Nº 497
T.S. SLUDGE STEAMER
DIMENSIONS 260' x 42' x 16'
SCALE 1" = 100'

MIDSHIP SECTION

B.S.*

260 x 42 x 16 x 75

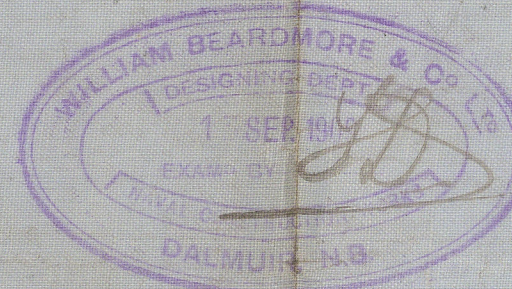
1310



Approved
 See Letter 20.9.09
 37

EQUIPMENT

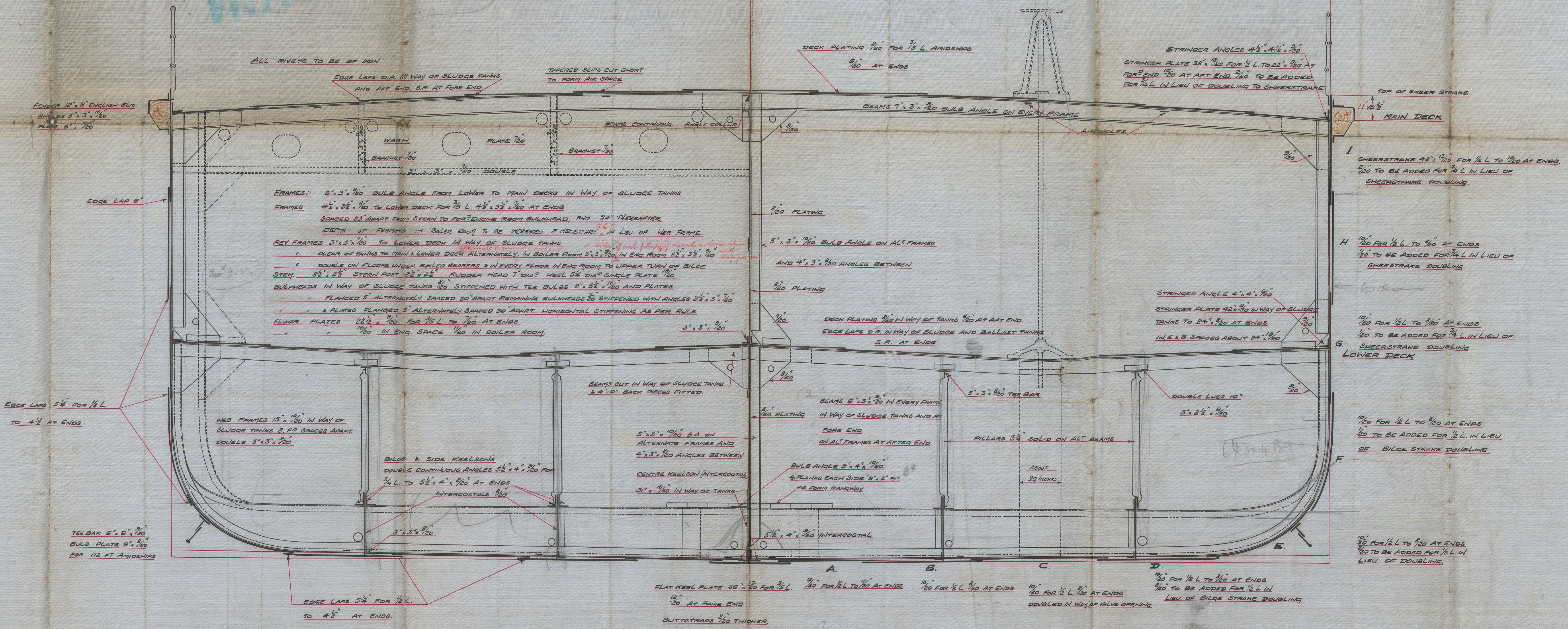
2 BOWER ANCHORS EACH 30" BUSHINGS (STOCKLESS)	26" 2"
1 STEAM	10 1/2"
1 KEDGE	4 1/2"
240 FATHOMS	1 3/8" CABLE
75 "	1" STEAM CHAIN
30 "	3/4" STEEL WIRE
180 "	6" MANILLA TOWING HANGER
180 "	8" " " "
90 "	3 1/2" GALVANIZED STEEL WIRE HANGER



RIVETING.
 BUTTS OF SHEERSTRAKE & MAIN DECK STRINGER PLATE TO BE STAFFED & DOUBLE RIVETED FOR 1/2" L. BUTTS OF LOWER DECK STRINGER STRAPPED & TREBLE RIVETED FOR 1/2" L. DOUBLE RIVETED AT ENDS STRAPS TO BE 1/2" THICKER THAN PLATE THEY RIVETED BUTTS OF KEEL TO BE STRAPPED FRAME TO FRAME STRAPS 1/2" THICKER THAN PLATE THEY CONNECT BUTTS OF REST OF SHELL TO BE OVERLAPPED AND TREBLE RIVETED FOR 1/2" L. DOUBLE AT ENDS ALL SHELL LANDINGS TO BE DOUBLE RIVETED BUTTS OF DECK TO BE LAPPED & DOUBLE RIVETED UNLESS OTHERWISE SPECIFIED. LANDINGS OF MAIN DECK D.R. IN WAY OF SLUDGE TANKS AND ART. S.R. AT ENDS DECK OF LOWER DECK IN WAY OF SLUDGE & BALLAST TANKS S.R. AT ENDS BULKHEADS GENERALLY TO HAVE BUTTS LAPPED & DOUBLE RIVETED LANDINGS DOUBLE RIVETED IN WAY OF TANKS BUTTS TO BE LAPPED & TREBLE RIVETED LANDINGS DOUBLE RIVETED IN LONG BULKHEAD BUTTS TO BE LAPPED & TREBLE RIVETED LANDINGS DOUBLE RIVETED.

NOTE- STRIPS OF SHEERSTRAKE & MAIN DECK STRINGER PLATES TO BE DOUBLE STRAPPED & TREBLE RIVETED INNER STRIPS OF SHEERSTRAKE TO BE SAME THICKNESS AS PLATE OTHER STRAPS AS PER RULE.

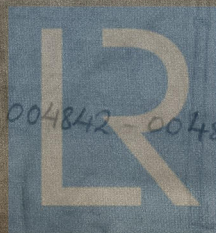
ARRANGED WITH B.C. AND
 M^{rs} NICCOL 15/10/03



Beardmore's 1494
Midship Section
T.S.S. Shieldhall

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RETAIN



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Lloyd's Register
Foundation