

ALLEGIANCE

Dates of Survey while building
 During progress of work in shops - - { 1942. Nov. 3. Dec. 7. 11. 14. 18. 23. 28. 31. 1942. Jan. 1. 4. 15. 20. 22. 24. 29. Feb. 2. 5. 12. 19. 26. Mar. 5. 10. 25. 26. Apr. 2. 6. 29.
 During erection on board vessel - - { 1943 JAN 23. FEB 14. MAR 10, 25. APR 11, 15, 23, 28. MAY 5, 6, 7, 12, 14, 18, 19, 20, 22, 23, 25, 26, 27, 28, 30 June 4, 5.
 Total No. of visits 85.

Dates of Examination of principal parts - Cylinders 20/1/43 21/1/43 23/1/43 26/2/43 Slides 26/2/43 Covers 20/1/43 21/1/43 29/1/43
 Pistons 26/2/43 12/2/43 Piston Rods 5/3/43 Connecting rods 12/2/43
 Crank shaft 19-2-43 Thrust shaft 27-1-43 Intermediate shafts 2-2-43
 Tube shaft None Screw shaft 7. 12-43 Propeller 14. 2. 43
 Stern tube 23. 1. 43 Engine and boiler seatings 23-4-43 Engines holding down bolts 23-4-43
 Completion of fitting sea connections 14. 2. 43
 Completion of pumping arrangements 14. 5-43 Boilers fixed 23-4-43 Engines tried under steam 14-5-43
 Main boiler safety valves adjusted 14-5-43 Thickness of adjusting washers P. 1 1/32 105. 15/32.
 Crank shaft material F. 1. Steel Identification Mark CP. 19. 8. 42 Thrust shaft material F. 1. Steel Identification Mark 8920 CP. 10/10
 Intermediate shafts, material F. 1. Steel Identification Marks 8919 CP. 14/10/42 Tube shaft, material None Identification Mark -
 Screw shaft, material F. 1. Steel Identification Mark 8918 CP. 24/42 Steam Pipes, material Steel Test pressure 630 B. 11 Date of Test 29-4-43
 Is an installation fitted for burning oil fuel Yes Is the flash point of the oil to be used over 150° F. Yes
 Have the requirements of the Rules for the use of oil as fuel been complied with Yes
 Is the vessel (not being an oil tanker) fitted for carrying oil as cargo No If so, have the requirements of the Rules been complied with ✓
 If the notation for Ice Strengthening is desired, state whether the requirements in this respect have been complied with ✓
 Is this machinery duplicate of a previous case Yes If so, state name of vessel FRISKY. Hull Rpt. 51413.

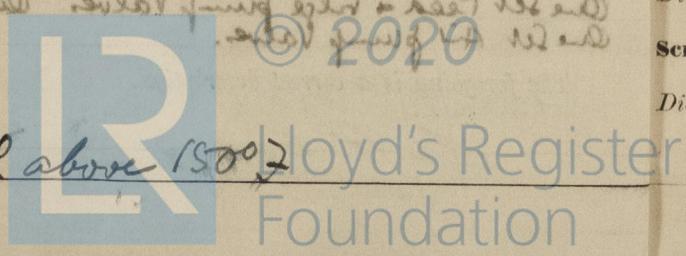
General Remarks (State quality of workmanship, opinions as to class, &c.)
 The Machinery of the Vessel has been constructed in accordance with the approved plan, the Rule, and the Specification, of rated material made by firms accredited by the Society.
 The Workmanship and Materials are good.
 The Machinery and Auxiliaries have been fitted on board and when tried under steam at or near full power as practicable in the basin were found satisfactory in every respect.
 Eligible, in our opinion, to have record of * LMC (5) 43. CL. and the notation of T. 3 Cy. 17", 28", 46" - 33". 222 NHP. 150 210 lb 3 CF
 HS 3550. F.D.

Fitted for oil fuel (5) 43 FP above 150°F

The amount of Entry Fee	£	:	:	When applied for,
Special	96	:	6	JUN 1943
Donkey Boiler Fee	£	:	:	When received,
Travelling Expenses (if any)	£	:	:	10

W. J. Shields
 Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute FRI. 18 JUN 1943
 Assigned + LMC 6. 43
 Fitted for oil fuel 6. 43 FP above 150°F



Certificate to be sent to
 (The Surveyors are requested not to write on or below the space for Committee's Minute.)