

DIMENSIONS

LENGTH BP 140'-0"
BREADTH MLD 21'-6"
DEPTH MLD 10'-0"

NUMERALS

$L \times D$ --- 140 x 10 --- 1400
 $L \times (B+D)$ --- 140 x (21.5+10) --- 4410
 $\frac{L}{D}$ --- $\frac{140}{10}$ --- 14
 d (Rule 2 Plus 1/2 Depth Of Bilge Bkt) --- 9.58

EQUIPMENT

$L \times (B+D)$ --- 140 x (21.5+10) --- 4410
POOP --- 41.25 x 7.0 x .75 --- 216.56
FORECASTLE --- 19.5 x 5.125 x .75 --- 74.88
CASINGS --- 15.5 x 4.0 x .50 --- 31.00
4732.44

10001 Coastal Service
Great Britain & Ireland

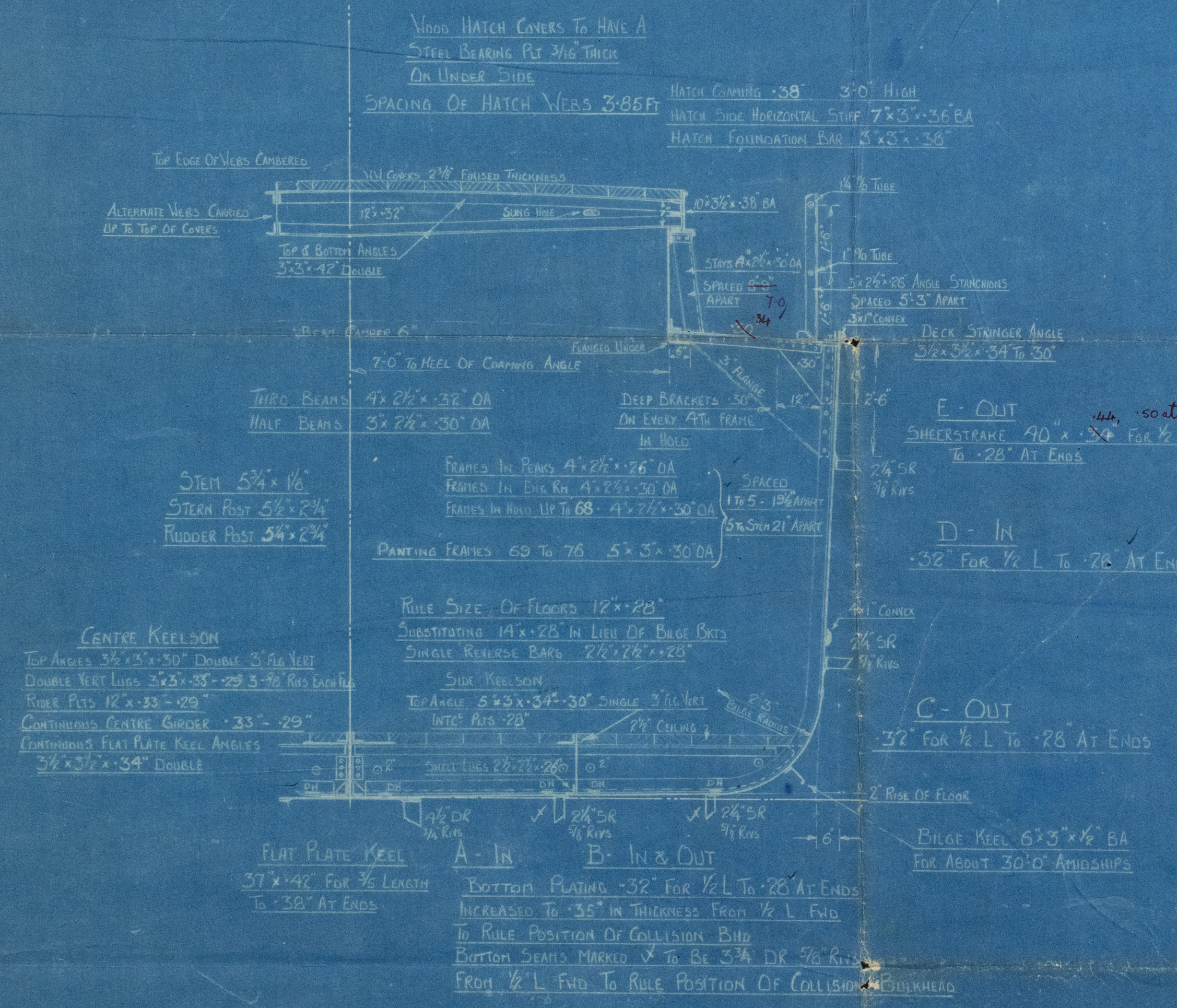
EQUIPMENT Letter 2 N° 4800

2 BOWER ANCHORS 74 CWTs STOCKLESS (Collective Wt 14 1/2 CWTs)
1 STREAM ANCHOR 24 CWTs EX-STOCK
165 FATHOMS 1 1/2" STEEL LINK CABLE
45 --- 2 1/4" STEEL WIRE - STREAM
75 --- 2 1/4" STEEL WIRE - TONLINE
90 --- 4" HEMP HANSER

- RIVETING
- BUTTS OF KEEL - TREBLE RIVETED BUTTSTRAPS FOR 3/5 L TO DOUBLE AT ENDS
 - SHEERSTRAKE - TREBLE RIVETED OVERLAPS FOR 1/2 L TO DOUBLE AT ENDS
 - REMAINDER OF SHELL - DOUBLE RIVETED OVERLAPS
 - BULWARK - SINGLE RIVETED BUTTSTRAPS THROUGHOUT
 - CENTRE KEELSON - DOUBLE RIVETED BUTTSTRAPS
 - MAIN DECK STRINGER PITS - DOUBLE RIVETED OVERLAPS
 - PLATING - DOUBLE RIVETED OVERLAPS FOR 1/2 L TO SINGLE AT ENDS
 - POOP DECK STRINGER PITS - DOUBLE RIVETED OVERLAPS
 - PLATING - SINGLE RIVETED OVERLAPS
- SEAMS OF KEEL STRAKE - DOUBLE RIVETED THROUGHOUT 3/4 RIVS
- SHELL PLATING - ALL SINGLE RIVETED EXCEPT A/B & B/C ARE TO BE DOUBLE RIVETED FROM 1/2 L FWD TO RULE POSITION OF COLLISION BND
 - DECK PLATING - SINGLE RIVETED 3/4 RIVS
- RIVETS THROUGH FRAMES AND KEEL - SHEERSTRAKE - SHELL - FLOORS AND ENGINE ROOM FLOORS THROUGHOUT - ALL 5/8" DIA RIVS
- TWO FRAMES & SHELL AT FORE & AFT PEAK TANKS & IN WAY OF PAINTING AREA & BOTTOM FWD SPACED 3 1/2" APART
 - THRO FRAMES & SHELL ELSEWHERE SPACED 4 1/2" APART
- RIVETING ELSEWHERE TO RULES.



ALL SHELL PLATE EDGES JOGGLED



BUTTS OF ALL CONTINUOUS KEELSON ANGLES ARE TO BE WELDED IN LIEU OF FITTING 2'0" ANGLE STRAPS

RIVS & STANCHION MAY BE FITTED IN LIEU OF STEEL BULWARKS IF REQUIRED

If fitted, plan to be submitted

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CHECKED BY <u>WJ</u> DATE <u>12-3-42</u>		TITLE:- <u>MIDSHIP SECTION</u>	
REVISIONS		SCALE:- <u>1/2"</u> TO ONE FOOT	
No.	DATE	PARTICULARS	

RICHARD DUNSTON LTD.
SHIPBUILDERS,
THORNE, YORKSHIRE

004727-004735-0156

HALRONELL

Empire Laird ^{EX} "MONKTON COMBE"

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