

No 541

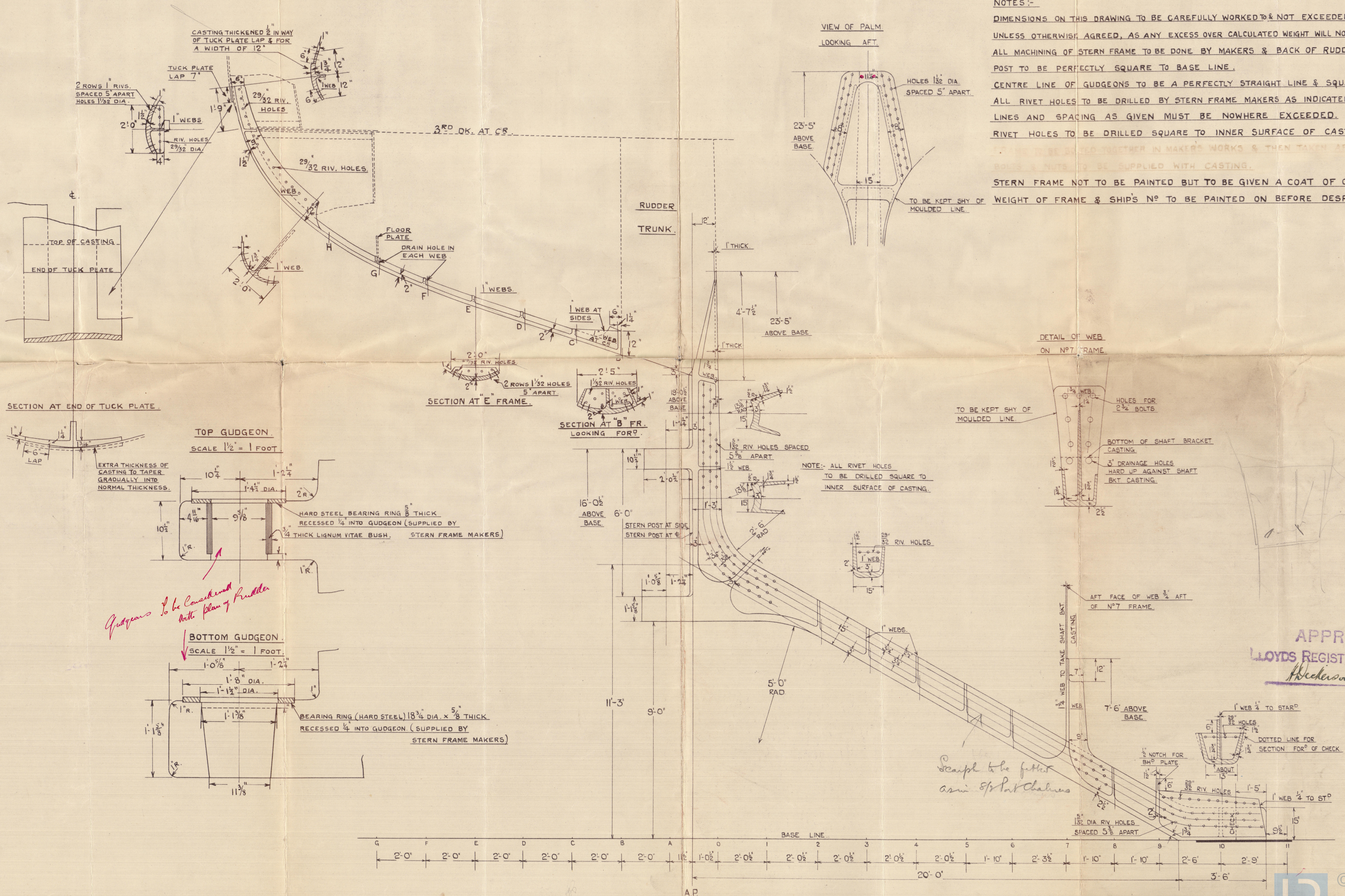
STERN FRAME PLAN.

SCALE $\frac{1}{2}$ " = 1 FOOT.

STERN FRAME TO BE OF CAST STEEL &
TO PASS LLOYD'S TESTS & CLASS 100 A.1.

NOTES:-

DIMENSIONS ON THIS DRAWING TO BE CAREFULLY WORKED TO & NOT EXCEEDED
UNLESS OTHERWISE AGREED, AS ANY EXCESS OVER CALCULATED WEIGHT WILL NOT BE PAID FOR.
ALL MACHINING OF STERN FRAME TO BE DONE BY MAKERS & BACK OF RUDDER
POST TO BE PERFECTLY SQUARE TO BASE LINE.
CENTRE LINE OF GUDGEONS TO BE A PERFECTLY STRAIGHT LINE & SQUARE TO BASE.
ALL RIVET HOLES TO BE DRILLED BY STERN FRAME MAKERS AS INDICATED BY
LINES AND SPACING AS GIVEN MUST BE NOWHERE EXCEEDED.
RIVET HOLES TO BE DRILLED SQUARE TO INNER SURFACE OF CASTING.
STERN FRAME NOT TO BE PAINTED BUT TO BE GIVEN A COAT OF OIL.
WEIGHT OF FRAME & SHIP'S NO TO BE PAINTED ON BEFORE DESPATCH.



APPROVED
LLOYD'S REGISTER OF SHIPPING

5-1-34



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Messrs. John Brown & Co^{hd}

Yard No 541.

Sternframe Plan

Port Lloyd's
GLASGOW REPORT No. 55340

Blocks

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