

Report on Refrigerating Machinery and Appliances.

Received at London Office.

11 DEC 1957

Date of writing Report 28.10.57 When handed in at Local Office 31.10.57 Port of London

No. in Reg. Book. Survey held at London Date: First Survey 4.10.57 Last Survey 18.10.57 19
13567 (Number of Visits 12)

on the Refrigerating Machinery and Appliances of the S/S. HILARY Tons Gross 7415 Net 4206

Vessel built at By whom built Yard No. When built

Owners. Booth S.S. Co Ltd. Port belonging to Liverpool Voyage

Refrigerating Machinery made by J.E. HALL LTD Machine Nos. 17521 + 17651. When made 1957

Insulation fitted by When fitted System of Refrigeration A.B.

Method of cooling Cargo Chambers D.E. Coolers Insulating Material used

Number of Cargo Chambers insulated Total refrigerated cargo capacity cubic feet

DESCRIPTION OF REFRIGERATING MACHINERY. Where placed

Refrigerating Units, No. of 2. No. of machines 2. Is each machine independent Yes

Total refrigeration or ice-melting capacity in tons per 24 hours 23 Are all the units connected to all the refrigerated chambers Yes

Compressors, driven direct or through single } reduction gearing. Compressors, single or double acting S/A. If multiple effect compression No

Are relief valves or safety discs fitted Yes No. of cylinders to each unit 2 Diameter of cylinders 6 1/2"

Diameter of piston rod Thrunk piston Length of stroke 5" No. of revolutions per minute 350

Motive Power supplied from Steam Engines (State number of boilers, oil engines or electric generators supplying the motive power.)

Steam Engines, high pressure, compound, or triple expansion, surface condensing. No. of cylinders 2 Diameter 3" and 2 5/8"

Length of stroke Working pressure Diameter of crank shaft journals and pins 3" and 2 5/8"

Breadth and thickness of crank webs 2 5/8 x 3 1/2 OVAL No. of sections in crank shaft One Revolutions of engines per minute 350

Oil Engines type 2 or 4 stroke cycle Single or double acting B.H.P.

No. of cylinders Diameter Length of stroke Span of bearings as per Rule

Maximum pressure in cylinders Diameter of crank shaft journals and pins

Breadth and thickness of crank webs No. of sections in crank shaft Revolutions of engine per minute

Air Receivers: Have they been made under survey State No. of Report or Certificate

Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined and cleaned Is a drain fitted at the lowest part of each receiver

No. of Receivers Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Electric Motors, type No. of Rated Kilowatts Volts

at revolutions per minute. Diameter of motor shafts at bearings

Reduction Gearing Pitch circle diameter, pinion Main wheel Width of face

Distance between centres of pinion and wheel faces and the centre of the adjacent bearings, pinion Main wheel

Pinion shafts, diameter at bearings Main wheel shaft, diameter at bearings

Gas Condensers, No. of 2 Cast iron or steel casings Steel Cylindrical or rectangular Cylindrical Are safety valves fitted

to casings Yes No. of coils in each 84 Material of coils Yacabro Can each coil be readily shut off or disconnected No

Water Circulating Pumps, No. and size of pumps available how worked Gas Separators, No. of 2

Gas Evaporators, No. of Cast iron or steel casings Pressure or gravity type If pressure type, are safety

valves fitted No. of coils in each casing Material of coils Can each coil be readily shut off or disconnected

Direct Expansion or Brine Cooled Batteries, No. of 2 Are there two separate systems, so that one may be in use while the other is being

cleared of snow No. of coils in each battery approved Material of coils Steel Can each coil be readily shut off or

disconnected Yes Total cooling surface of battery coils 5100 sq. feet Is a watertight tray fitted under each battery Yes

Air Circulating Fans, Total No. of each of cubic feet capacity, at revolutions per minute

Steam or electrically driven Where spare fans are supplied are these fitted in position ready for coupling up

Brine Circulating Pumps, No. and size of, including the additional pump how worked

Brine Cooling System, closed or open Are the pipes and tanks galvanised on the inside

No. of brine sections in each chamber

Can each section be readily shut off or disconnected Are the control valves situated in an easily accessible position

Are thermometers fitted to the outflow and to each return brine pipe..... Where the tanks are closed are they ventilated as per Rule.....
Where the tanks are not closed is the compartment in which they are situated efficiently ventilated.....
Are the number and capacity of the machines and the number of pumps and sea connections in accordance with Section 2, Clause 1 of the Rules.....
Is the exhaust steam led to the main and auxiliary condensers.....

HYDRAULIC AND OTHER TESTS.

DESCRIPTION.	Date of Test.	Working Pressure. lbs./sq. in.	Hydraulic Test Pressure. lbs./sq. in.	Air Test Pressure. lbs./sq. in.	Stamped.	REMARKS.
Compressor Engine Cylinders (if tested) ...	4-10-57	120	350	200	EMS	
Gas Compressor Crankcases ...	4-10-57	-	200	150	EMS	
Separators & Manifolds ...	4-10-57	120	350	200	EMS	
Liquid Multiple Effect Receivers ...	17-10-57	120	350	200	HE	
Condenser Coils End Covers ...	17-10-57	30	150	-	HE	
Evaporator Coils Drums ...	17-10-57	120	350	200	HE	
Suction Valves ...	15-10-57	120	350	200	HE	
Condenser Headers and Connections ...	17-10-57	120	350	200	HE	
Condenser Casings & tubes ...	15-10-57	120	350	200	HE	
F.12 Evaporator Casings ...	15-10-57					
NH. Condenser, Evaporator and Air Cooler Coils after erection in place ...	18-10-57	120	350	200	HE	
Brine Piping after erection in place...						

Have important castings and forgings been tested in accordance with the Rules... Yes
Cooling Test. Has the refrigerating machinery been examined under full working conditions, and found satisfactory... ☒
Dates of test... Density of Brine... by... hydrometer
Temperatures (when the cargo chambers are cooled down to the required test temperatures) of delivery and return air at direct expansion or brine cooled batteries... &... outflow and return brine... &... atmosphere... cooling water inlet and discharge... &... gas in condensers... and evaporators...
the average temperature of the refrigerated chambers... and the rise of temperature in these chambers upon the expiration of... hours
time after the machinery and cooling appliances have been shut off...

SPARE GEAR.

Are the working parts of the machines, pumps and motors respectively, interchangeable... Yes
Has the spare gear required by the Rules been supplied... Yes

Additional Spare Gear Supplied:-

One connecting rod, top and bottom end bearings
2 - main bearing bushes
2 - Springs for Oil Relief valve
1 - Hand Oil pump assembly
3 - Sight Glasses
12 - Safety discs
2 - A.G. Gauges
1 - each Deliv' & suction thermometer
8 - Condenser tubes
1 - set Bellows, H.P. cut out
1 - Thermostat (liquid)
1 - Sight Glass for Liquid receiver
2 - Sight Glasses - liquid strainer
1 - set valve packing each size

The foregoing is a correct description of the Refrigerating Machinery.

J. & E. WALL, LTD

DIRECTOR Manufacturer.

DESCRIPTION OF INSULATION.

IN LOWER HOLD CHAMBERS.						IN 'TWEEN DECK CHAMBERS.				
	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.
Frame No. (Fore Peak) A										
Frame No. F										
Frame No. A										
Frame No. F										
Frame No. A										
Frame No. F										
Frame No. (Boiler Room) A										
Frame No. (Engine Room) A										
Frame No. F										
Frame No. A										
Frame No. F										
Frame No. A										
Frame No. F										
Frame No. A										
Frame No. (After Peak) F										
Sides ...										
Overheading ...										
Floors of Chambers ...										
Trunk Hatchways ...										
Thrust Recess, Sides and Top ...										
Tunnel Sides and Top ...										
Tunnel Recess, Front and Top ...										

Frames or Reverse Frames, Face

Bulkhead Stiffeners, Top Bottom and Face

Ribband on Top of Decks

Side Stringers, Top Bottom and Face

Web Frames, Sides and Face

Brackets, Top Bottom and Face

Insulated Hatches, Main Bilge Manhole

Hatchway Coamings, Main Bilge

Hold Pillars

Masts Ventilators

Are insulated plugs fitted to provide easy access to bilge suction roses... tank, air, and sounding pipes... heels of pillars

and manhole doors of tanks... Are insulated plugs fitted to ventilators... cargo ports... and side lights

Is the insulation of the lower hold floor and tunnel top in way of the hatchways protected... if so, how

Oil Storage Tanks, where adjacent to the insulated chambers, state what provision has been made for ventilating the air space between the insulation and the bulkhead plating

and for draining the tank top

Fireproof Insulation. Is the insulation and woodwork fireproof in way of bunkers or any surfaces exposed to excessive heat... Where

Cooling Pipes pass through watertight bulkheads or deck plating, are the fittings and packing of the stuffing boxes both watertight and fireproof

Cargo Battens, Dimensions and spacing, sides floors tunnel top

fixed or portable... Are screens fitted over the brine grids at chamber sides... hinged or permanently fixed

Thermometer Tubes, No. and position in each chamber

diameter... are they fitted in accordance with Section 3, Clause 8

Protection of Pipes. Are all pipes, including air and sounding pipes, which pass through or into insulated chambers, well insulated

Draining Arrangements. What provision is made for draining the inside of the chambers

Where sluices, scupper pipes, and drain pipes are fitted are means provided for blanking them off

What provision is made for draining the refrigerating machinery room

brine return room fan room water circulating pump room

Are all air spaces behind insulation arranged to drain to the bilges, bilge wells, or gutterways of the respective chambers

© 2020

Lloyd's Register Foundation

Sounding Pipes, No. and position in each chamber situated below the load water line.....

Diameter..... Are all sounding pipes in way of insulated chambers fitted in accordance with Section 3, Clause 11.....

Are all wood linings tongued and grooved..... Are cement facings reinforced with expanded steel lattice.....

How is the expanded metal secured in place.....

How are the cork slabs secured to the steel structure of the vessel.....

Air Trunkways in Chambers. Are the arrangements satisfactory and in accordance with the approved plans.....

Are they permanently fixed or collapsible, or portable.....

Where air trunkways pass through watertight bulkheads, are they fitted with watertight doors..... Are the door frames efficiently insulated.....

Are insulated plugs supplied for the doorways..... Where are the doors worked from.....

Cooling Pipes in Chambers, diameter..... Minimum thickness..... Are they galvanised externally.....

How are they arranged in the chambers.....

Thawing Off, what provision is made for removing the snow from the cooling pipes in the chambers.....

The foregoing is a correct description of the Insulation and Appliances.

Builders.

Plans. Are approved Plans or Specifications forwarded herewith for the Refrigerating Machinery..... and Insulation.....

(If not, state date of approval)

Is the Refrigerating Machinery and Appliances duplicate of a previous case..... If so, state name of vessel.....

If the survey is not complete, state what arrangements have been made for its completion and what remains to be done.....

General Remarks (State quality of workmanship, opinions as to class, &c.) The Refrigerating machinery and appliances of this vessel have been constructed under Special Survey in conformity with the Society's Rules, Regulations and the Secretary's Letter.

The scantlings and arrangements are in accordance with those shown on the approved plans. The materials and workmanship are good.

In my opinion the refrigerating machinery and appliances of this vessel will be eligible for the notation $\frac{R}{L}$ Lloyd's RMC (with date) when the installation and testing have been satisfactorily carried out and the spare gear verified.

PARTICULARS TO BE ENTERED IN REGISTER BOOK.

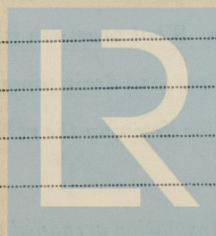
REFRIGERATING MACHINES.					System of (1) Refrigerating (2) Insulating the Chambers.	Ice melting capacity per 24 hours.	Is Refrigerating Machinery Electrically Driven?	INSULATED CARGO CHAMBERS.	
No. of Units.	No. of Compressors.	System.	Makers.	Date of Construction.				No.	Capacity. Cubic ft.
2	4	DICHLORO- DIFLUORO- METHANE	J. F. Hall	1957	✓ ✓	Tons. 23	No	✓	✓

Fee $\frac{1}{2}$ shilling £ : : (Fee applied for, 19..... H. Green & Partners

Travelling Expenses £ : : (Received by me, 19..... Surveyor to Lloyd's Register.

Committee's Minute.....

Assigned..... See Liv 76. 148160



© 2020

Lloyd's Register
Foundation