

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. **828** Port **Bremen**)

No. **SHIP FORGINGS** ~~XXXXXXXXXX~~

I have to report that the undermentioned ~~XXXXX~~ Steel Forgings ~~XX~~
~~XXXXXX~~ manufactured by **Messrs. Schiffb. Ges. Unterweser A.G.**
of **Wesermünde-L.** for the Vessel No. **222**, being built
by **Messrs. Schiffb. Ges. Unterweser of Wesermünde-L.**
have been inspected by me as set forth below and found to be, so far as can
be seen, **free from surface defects**
1 main piece of rudder, 1 rudder head

Mark on Forgings or Castings.

Lloyd's
No. **265/266**
G.B.14.12.25

Bremen, 16th December 1925

G. H. B. Ham

Main piece of rudder ~~XXXXXXXXXX~~ **RUDDER** ~~XXXXXXXXXX~~ **head** ~~XXXXXXXXXX~~ **STEM.**

Material*	Annealed Siemens Martin Ingot Steel			
How made †	forged		forged	
Dimensions	5 1/2" Ø		5 1/2" Ø	
Progress on Inspection	forged & finished		forged & finished	
Date when Inspected	15.10.25, 14.12.25		15.10.25, 14.12.25	
CASTINGS.				
Tests on Standard Test Pieces.	.798"	3"	.798"	3"
Tensile Test— Tons per square inch	30.0		29.5	
Extension per cent. ...	30.5		32	
Cold Bending Test— Angle before fracture	180 degrees good		180 degrees good	
Drop Test— Height from ground ...				
Hammering Test— If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

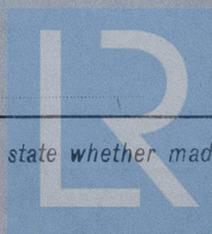
Fee (if any chargeable) £ : :

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

2m, 7.20. T.

† State if annealed *Yes*



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