

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

18

Lloyd's Register of Shipping.

(Report on Vessel No. **828** Port **Bremen**)

No.

SHIP FORGINGS ~~XXXXXXXXXX~~

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~XX~~
~~XXXXXXXXXX~~ manufactured by **Messrs. Schiffb. Ges. Unterweser A.G.**
 of **Wesermünde-L.** for the Vessel No. **222**, being built
 by **Messrs. Schiffb. Ges. Unterweser** of **Wesermünde-L.**
 have been inspected by me as set forth below and found to be, so far as can
 be seen, **free from surface defects**
1 main piece of rudder, 1 rudder head

Mark on Forgings or Castings.

Lloyd's

Bremen, 16th December 1925

No. **265/266**

G.B.14.12.25

G. H. E. Ham.

Main piece of rudder

head

RUDDER

STEM.

Material*	Annealed Siemens Martin Ingot Steel			
How made †	forged		forged	
Dimensions	5 1/2" Ø		5 1/2" Ø	
Progress on Inspection	forged&finished		forged&finished	
Date when Inspected	15.10.25,14.12.25		15.10.25,14.12.25	
CASTINGS.				
Tests on Standard Test Pieces.	.798" 3"		.798" 3"	
<u>Tensile Test—</u>	30.0		29.5	
Tons per square inch	30.5		32	
Extension per cent. ...				
<u>Cold Bending Test—</u>	180 degrees good		180 degrees good	
Angle before fracture				
<u>Drop Test—</u>				
Height from ground ...				
<u>Hammering Test—</u>				
If made according to Rules and found satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

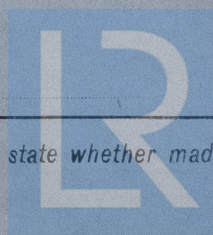
Fee (if any chargeable) £ : :

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

2m, 7.20. T.

† State if annealed

Yes

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Lloyd's Register Foundation

004621-004629-0224

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.