

Lloyd's Register of Shipping.

(Report on Vessel No. 49634 Port Glasgow)

No. 2901 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel Forgings or Castings, manufactured by Messrs Dumbarton Forge Co of Dumbarton for the Vessel No. 865, being built by Messrs A McMillan & Co of Dumbarton have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

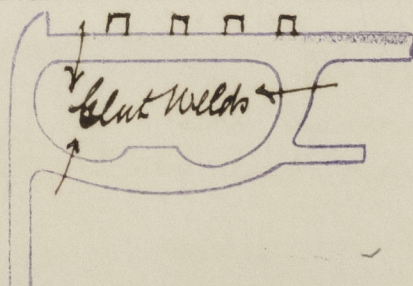
Lloyd's
No. 2901
A.F.

Alexander Fletcher

Glasgow 22/3/1929.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>S.W. Bright Steel</u>		
How made ...	<u>Forged</u>		
If annealed ...	<u>I</u>		
Dimensions ...	<u>8 1/2 x 9 1/2 x 6 1/2</u>		
Progress on Inspection ...	<u>Forging & Smithing</u>		
Date when Inspected	<u>9/1/29 & 21/3/1929</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	<u>25.6, 24.6, 23.8</u>		
Extension per cent. ...	<u>35, 35, 35</u>		
Cold Bending Test—			
Angle before fracture ...	<u>180</u>		
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ NIL (Vessel Classed) Weight 8

To be paid at

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Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.