

SCALE:-  $\frac{1}{2}$ " = 1 FOOT.

COMPLETE SUPERSTRUCTURE.  
TO CLASS 100.R.I. WITH FREEBOARD.

LLOYDS NUMERALS.

OUTFIT NUMBER.

EQUIPMENT AS PER RULES BUT LENGTH OF  
CABLE MAY BE 225 FATHOMS - SEE LETTER.  
and the 3<sup>rd</sup> lower anchor  
may be omitted

STERN FRAME FABRICATED.

RUDDER: " "  
RUDDER STOCK: FORGED INGOT STEEL.  
STEM: BAR.

CENTRE KEELSON  $4\frac{3}{8} \times 54$  TO  $46\frac{1}{2}$  IN BOILER SPACE BUTTS TREBLE RIVETED.  
 " " TOP ANGLES  $4\frac{1}{2} \times 4\frac{1}{2}$  ALL FORE & AFT. @  $3\frac{1}{2} \times 3\frac{1}{2} \times \frac{3}{16}$  WITH BIT. SOL. @ ENAM.  
 " " BOTTOM ANGLES  $4\frac{1}{2} \times 4\frac{1}{2}$  TO  $7\frac{1}{2}$  " "  
LUGS ON SOLID FLOORS IN HOLDS  $3\frac{1}{2} \times 3\frac{1}{2} \times \frac{1}{16}$ .  
 " " BOILER BEARERS DOUBLE  $4\frac{1}{2} \times 4\frac{1}{2}$  OR  $3\frac{1}{2} \times 3\frac{1}{2} \times \frac{3}{16}$  WITH BIT. SOL. @ ENAM.

SUNDERLAND.  
F. W. Woodward

5/10/40



Lloyd's Register



MS  
PLANS TRANSFERRED  
TO SISTER VESSEL

HOLING ER SHI  
CHI

Shat Bros., Ltd.,

No. 466 & 7

Midship Section  
"Empire Burton"

33162  
~~33612~~  
SUNDERLAND RPT. NO.

N/N HAPPY MARINER  
467 "Empire Wyclif" \* M/M 4428

SUNDERLAND RPT. NO. 33218

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