

Rpt. 9A

REPORT OF MACHINERY SURVEYS AND REPAIRS (Engines and Auxiliaries)  
FOR CONSIDERATION BY THE COMMITTEE OF LLOYD'S REGISTER OF SHIPPING

Received London

Ship's Name SS/M *Asia Enterprises*

Port *Rotterdam*  
*7 NOV 1966*  
*64230*

Processing Number: LR *532190*

Gross tons *4136*

Rpt. No.

Port of Registry *Monrovia*

Date of build *12-1943*

Is there a rpt. 8? *yes*

No. of visits *9*

First date *26/1/66*

Last date *27/9/66*

Interim Cert. issued & copy herewith? *yes*

Damage rpt. issued and copy herewith? *no*

Last rpt. (H.Q. only)

Date of completing rpt. *3-10-66*

Surveyed at, if different from Port above *—*

Is a rpt. 9B attached? *no*

MN *450*

Nature of survey *part E.S. -*

Survey fees *£400.-*

Damage fee

Expenses *£27.50*

S.A. fee

MAIN ENGINES, RECIP., STEAM OR I.C. (State Port *P* or Starboard *S*)

1 Cyls., covers, pistons, rods, valves & gears *all good*

2 Con. rods, crossheads, bearings & guides *Side*

3 Crankpins (incl. eccentrics) & bearings *Centre all good*

4 Crankshaft journals & bearings *Centre all good*

5 Detuner or vibration damper

MAIN ENGINE DRIVEN SCAVENGE PUMPS AND/OR AIR COMPRESSORS (delete as applicable)

6 Cyls., covers, pistons & rods

7 Con. rods, crossheads, bearings & guides

8 Crankpins & bearings

9 Journals & bearings

10 Levers, links & bearings

11 Coolers & safety devices

12 Scavenge blowers & superchargers

13 Air coolers

14 Crankcase & scavenge doors & explosion relief devices

MAIN TURBINES

15 Casings, rotors, blading, bearings, thrusts & couplings

16 Astern turbine

I declare that the items detailed in this report (except as stated otherwise) comply with the requirements of the Merchant Shipping (Cargo Ship Construction and Survey) Rules 1965, applicable to this ship and are in all respects satisfactory for the service on which the ship is intended to ply, namely, International voyages/voyages within the limits

(The above declaration applies to sea-going cargo ships of 500 tons gross and above registered in the U.K.)

I recommend that the machinery of this ship remain as classed with/without fresh record of *E.S. with date on completion of the survey, without the subject reordering the windlass, but subject to any other outstanding condition of class being dealt with as previously recommended.*

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate).

Date of Committee

Minute

*Devenaja MBS*  
*FRIDAY 30 DEC 1966*  
*Deferred for cpn, E.S.*

Surveyor to Lloyd's Register of Shipping

ALSO FOR

SPL FOR

TRO

SRL

POSTING

HEADER

CERT

Lloyd's Register Foundation

004369-004373-60812

are to be cancelled; this need not be done when the machinery is on a continuous survey basis. When any part has been hydraulically tested the pressure should be stated. Engine parts when referred to by numbers should be counted from forward.

that date a distinguishing mark that should be inserted against the item and the circumstances and action taken or recommended described fully under "defects and repairs". At part or complete Special Surveys those items which are not applicable to the ship

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition, and is considered to be acceptable until the due date of the next Periodical Examination. Where re-examination or repairs should be made before

MAIN REDUCTION GEARING

17 Pinions & wheels	18 Shafts, bearings & couplings
19 Exhaust steam turbines (with recip. eng.)	20 Thrust blocks, shafts & bearings <i>good.</i>
21 M.E. steam compressors	22 Intermediate shafts & bearings <i>good</i>
23 Clutches & hydraulic couplings	24 Steam re-heaters
25 De-superheaters	26 Forced &/or induced draught fans
27 Stop & manoeuvring valves	28 Holding down bolts & chocks <i>good</i>
29 Main engine driven pumps (including fuel injection)	31 Air ejectors (main & aux.)
30 Condensers (main & aux.)	
32 Have main engines been examined working & manoeuvring?	
33 Essential Independent pumps	
34 Bilge, ballast & oil fuel suction lines, fittings & controls	35 Have the remaining piping arrangements & fittings in the machinery space been examined as considered necessary?
36 Fresh water coolers	37 Lub. oil coolers
38 Heaters & safety devices including de-aerator (state service)	39 Pressure feed water filters
40 Auxiliary air receivers & safety devices	41 Starting air pipes
42 Main air receivers & safety devices	44 Oil fuel tanks (not forming part of the hull structure)
43 Independent air compressors, coolers & safety devices	46 Evaporators
45 Have all evaporators safety valves been tested under steam?	47 Distillers
48 Steering machinery	49 Windlass
	50 Machinery spare gear

State Port P. or Starboard S.

Identify by position

AUXILIARY ENGINES

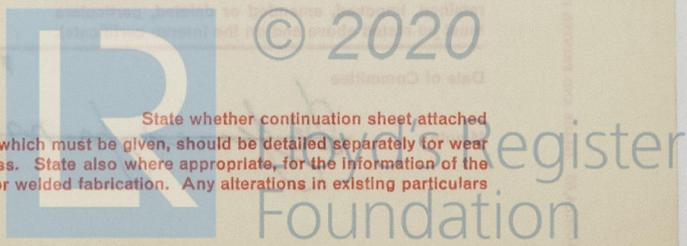
*Inboard generator engine, good.*

DOCKING

Propeller <i>good</i>	Sea connections	Oil gland <i>—</i>
Fastenings & gratings <i>good</i>		Clearance in stern bush (if relined state clearance before & after) <i>27 mm</i>
Has screw/tube shaft been drawn? <i>no</i>		Date of examining shaft & condition <i>—</i>
Has shaft been changed? <i>—</i>		Has shaft now fitted been previously used? <i>—</i>
Has shaft now examined/fitted a continuous liner? <i>—</i>		Approved oil gland <i>no</i>

PARTICULARS OF DEFECTS, REPAIRS, ALTERATIONS, ETC.

The reason for repairs must be stated and those on account of damage, the alleged cause of which must be given, should be detailed separately for wear and tear repairs. State what action has been taken regarding items which are subjects of class. State also where appropriate, for the information of the Technical Records Dept., the material of the defective item and whether it is a forging, casting or welded fabrication. Any alterations in existing particulars in the Register Book should be reported above.



Rpt.

(cont.)

Ship's Name SS/MS *Asia Enterprise*

Port *Rotterdam* Rpt. No. *64236*

Found all M.E. bearings ~~not~~ wiped and worn. Shafting badly misaligned. All bearings reinstalled. Bedding of crankshaft in these bearings checked and found good. Alignment of shafting verified after reinstallation of bearings and found in order. Satisfactory mooring trials held.

SRL

Defective cylinder casting of the windlass removed. New casting supplied by the Owners, machined and satisfactorily fitted. In my opinion the subject regarding this item may be deleted from the SRL.

