

Rpt. No.

REPORT OF SHIP SURVEYS AND REPAIRS
FOR CONSIDERATION BY THE COMMITTEE OF LLOYD'S REGISTER OF SHIPPING

Received London

-7. NOV. 1966

ca

Ship's Name ~~SS/MX~~ "ASIA ENTERPRISES"

Port Rotterdam

Processing Number: LR 532190

Gross tons 7079

Rpt. No. 64236

Port of Registry Monrovia

Date of build 12-1943

Is there a Rpt. 9? yes

No. of visits 21

First date 26-8-66

Last date 28-9-66

Cert. B issued & copy herewith? yes

Damage rpt. issued & copy herewith? no

Last rpt. (H.Q. only) SNG 19226

Date of completing rpt. 18-10-66

Surveyed at, if different from Port above -

Safcon Cert. (ST) issued & copy herewith? no

If surveyed in D.D. last date of examination 20-9-66

Has a Load Line Survey been held? yes

Summer freeboard as verified 10' - 6 1/2"

State which additional Rpt. 8 is attached: (Cont); (A); ~~(EQ)~~; (EQ); (Rlg)

Survey fees

Damage fee

Expenses

Modified SS and repairs:

Fls. 3600.-

S.A. fee

86.25

53.-

I have surveyed the above-named ship in accordance with the Rules for Modified Special Survey and Repairs.

For survey carried out please see overleaf, Report 8(A) and 8(Rig.).

The ship's structure and various components found or placed in a condition good for 4 months (end of January, 1967).

Following repairs have now been carried out:

Rudder removed, S.M. steel heel bush renewed and new Tufnol fitted, lignum vitae in steadiment bearing renewed.

Please see Continuation Sheet.

I declare that the items detailed in this report (except as stated otherwise) comply with the requirements of the Merchant Shipping (Cargo Ship Construction and Survey) Rules 1965, applicable to this ship, and are in all respects satisfactory for the service on which the ship is intended to ply namely International voyages/voyages within the limits

(The above declaration applies only to sea-going cargo ships of 500 tons gross and above registered in the U.K.)

The items now surveyed are detailed on this report. All were found or placed in good condition unless otherwise stated. I recommend, therefore, that this ship remain as classed with ~~MX~~ fresh record of dry docking. 9-66 and notation

Mod. SS 9-66 (4 months) without condition regarding No.4 hold bilge (SS) (oil leakage) and auxiliary steering gear, but subject to 15 fathoms of chain cable being supplied and 30 fathoms worn cable being replaced earliest opportunity, and to all other conditions at present attached to vessel's class being dealt with by end of January, 1967.

(Where conditions of class are recommended to be retained, imposed, amended or deleted, particulars must be stated above and on the interim certificate.)

A. Schreuder
Surveyor to Lloyd's Register of Shipping

Date of Committee

FRIDAY 30 DEC 1966

Minute

DS 9.66 Without spl con (m) subject (h)
SS(m) 9.66 (4 mos.)

FOR CHAIRMAN
CLASS. CITEE

ALSO FOR

SPL FOR

TRO

SRL

POSTING

HEADER

CERT

Writ Down h

004369-004373-008218

taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

date of the next Special Survey. Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and action

The condition of any item is to be described as "good" only when it has been examined, found or placed in good condition and is considered to be acceptable until the due

21/11/66

2020

Lloyd's Register Foundation

Shell plating	good	*Hatchways	good
Sternframe	good	*Ventilators & air pipes	good
Rudder	good	*Casings	good
Was rudder lifted?	yes	*Fiddle openings	good
Plating, etc. in way of shell openings	good	*Skylights	good
F.P. spaces	good	*Flush deck scuttles	-
Chain locker	good	*Deckhouses & companionways	good
A.P. spaces	good	*Superstructures	-
Engine space	good	*Slide, bow & stern doors	-
Boiler space	good	*Side scuttles & deadlights	good
Under E. & B. Galley	good	*Ash shoots, etc.	-
Coal bunker	good	Scuppers, discharges & valves	good
Tunnel & well	good	Guard rails & bulwarks	good
Duct keel	-	Freeing ports	good
Cement, asphalt, etc. on btm. shell	-	Scuppers & lifelines	good
Weather decks	good	Fittings & appliances for timber deck cargoes	-
Sounding pipes with doublers under	good	Means of escape:	
Windlass	good	(a) machinery spaces	good
Masts & standing rigging	good	(b) crew and passenger spaces	good
Hand pumps & suction	good	(c) spaces in which crew normally employed	good
W.T. doors	good	Communications between:	
Fire equipment	good	(a) bridge & eng. room	telegraph & telephone
Other items:		(b) bridge and alternative steering position	telephone to deck aft ship.
		Steering control systems (main and alternative)	tele motor ropes and tackles to winch aft deck
		Helm Indicator	electric
		Protection of aft steering wheel & gear	below weather deck
		Steering arrangements (main)	good
		„ (aux.)	good

all good

tunnel aft end, tunnel fwd. end, ER top p&s (one ladder), BR top p&s (one ladder) before that date the circumstances and action re-examination or repairs should be made

tele motor ropes and tackles to winch aft deck

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date of the next Special Survey. Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and action

taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

At each regular drydocking state here the expiry date of and certifying authority for the Cargo Ship Safety Equipment Certificate or Passenger Ship Safety Certificate:—

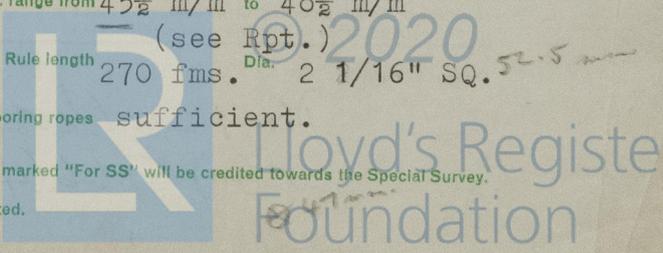
SEST Certificate issued now and valid for 6 months.

EQUIPMENT:

Equipment letter	C37 S33	State if ranged	yes
Fee ltr., if diff. from eqpt. ltr.	CT 6762	Length on board	255 fathoms
Anchors: No. on board	3	Mean dia. range from	45½ m/m to 48½ m/m (see Rpt.)
Percentage reduction in area below normal diameter	3.4%	Rule length	270 fms. Dia. 2 1/16" SQ. 52.5 mm
		Mooring ropes	sufficient.

Where a part Special Survey and, say, Dry Docking Survey are held at the same time, only items marked "For SS" will be credited towards the Special Survey.

*These items to include their closing appliances, repairs and renewals of which should be reported.



Ship's Name SS/MS "ASIA ENTERPRISES"

LR-532190

Port of Port

Rpt. No. 64236

- 1 new ~~reamered~~ balls in bearing brackets fitted, rudder re-fitted and tried on completion of repairs.
- 1 Major part of weather deck plating renewed (p4) abreast N^o3 and 3A hatchways including stringer plates (8 plates wholly or partly). Deck plating between N^o3 & 3A doubled. Local E.W. doublers fitted forward of N^o23 and 4 hatches.
- 1 Forward end of inner bottom plating in N^o4 hold on starboard side fitted with E.W. doubling plates (2 framespaces). One local doubler fitted on p. d.
- Fractures in inner bottom plating in port deep tank at toe of bulkhead stiffener bottom end brackets dealt with by seeing out and fitting small E.W. doublers.
- In deep tank one air pipe of N^o6 d. b. tank partly renewed;
- With the above mentioned repairs the No. 4 hold bulge (s.s.) reported oil leakage has been dealt with (See SRL259) and relevant condition of class may be deleted.
- Local E.W. doublers have been fitted to W.T. Boiler Room bulkhead and N^o2 hold W.T. bulkheads.
- A large number of air and sounding pipes in holds and tween decks have been wholly or partly renewed and a number of goose-necked air pipes also.
- Auxiliary steering gear placed in good condition: steel blocks and steel wire ropes supplied. Relevant condition as per SRL may be deleted.
- 1 One local E.W. double fitted on weather deck aft on portside abreast deck house.

Ship's Name SS/MR "ASIA ENTERPRISES"

L.R. 532190

Port of Rot.

Rpt. No. 64236

Hatch coaming (s.s.) N^o 4 hold faired in place,

A number of E.W. doublers fitted on W.T. floors between Cofferdam and N^{os} 6 & 7 d. b. tanks.

One fractured E.W. butt in weather deck on P.S. and one on S.S. need out and rewelded.

Holed deckhouse side and aft bulkheads repaired by fitting effective cement boxes.

One connecting shackle of port chain cable has been replaced and one spare shackle supplied. Please see Rpt 8 (EQ).

30 fathoms of chain cable require to be renewed earliest opportunity (4th length on P.S. worn to mean dia 451mm and 6th length P.S. to 46.8mm)

Bower anchors (see SRL) considered efficient for 4 months. On S.S. cable is short of 15 fathoms, which are recommended to be replaced earliest opportunity. A large number of wooden hatch covers have been replaced.

Remaining S.R.L. items specially examined and found efficient until end January, 1967.

The above repairs were deemed necessary and have been effected to place the ship in a condition efficient until end of January, 1967. It is recommended that before the C.S.H. system is adapted for this ship items now repaired in a temporary way are permanently dealt with and following parts ~~be~~ cleaned, re-examined and dealt with as found.

Ship's Name SS/MS "Asia Enterprises"

LR 532190

Port of Port

Rpt. No. 64236

necessary:

G & H shake plates of shell in way
Engine and Boiler Room starb. side

F, G & H shake plates in way Fore Peak
and N^o 1 hold (P&S)

Buckled floors in N^{os} 2, 3, 4 & 7 d.b. tanks
Watertight floors N^o 6 d.b./C.D. and C.D./N^o
d.b. tank.

Shell frames in fore peak tank (P&S)
Fore peak tank top plating, also part
in way of chain locker.

Shell frames in N^o 3 lower hold (P&S) and in
Engine Room (P.S).

Bottom end brackets of hold frames (P&S).

Upper (weather) deck plating, especially
in way winches, steam pipes &c. (Drilling
results attached).

Deck houses' plating, hatch coaming,
ventilator coaming, air pipe goosenecks.

'Tween deck stringer plates and chock plates,
also 'tween deck plating in way of bulk-
heads

Lower end of W.T. 'tween deck bulkheads
W.T. bulkheads at lower ends, especially
in way ladders.

W.T. bulkheads (completely) between N^{os} 2 & 3
holds, 3 & 3A holds, 3A hold and Boiler Room.

Forward O.T. bulkhead of F. Deep Tank N^o 4
hold p.s. (cement boxes).

Ship's Name SS/MS "ASIA ENTERPRISES"
L.R. 532190 Port of Port Rpt. No. 64236

Set-in bulkheads of D.T. N^o 4 hold (p&s)
Buckled stiffener bottom end brackets
in D.T. (S.S.).

Inner bottom plating in N^o 4 hold (p&s)
(thin).

Lower end of centre line bulkheads in
holds with stiffeners.

Portable hatch beams tween and upper
decks.

Lighting under hatchways. Nos 1, 2 & 4
holds.

Top plating of aft peak tank.

Under deck guide in Boiler Room on starb.
side.

Chain locker & bulkhead

Standing rigging of masts.

Weather deck hatchways' horizontal
stiffeners, brackets underneath, cleats and
battens.

Boat deck, deckhouse walls on boat
deck, fiddley and E.R. top.

Windlass cable lifters.

Hardly any cargo battens fitted now
and it is recommended that a notation
NS be made in the Register Book.

A Road Line Renewal Survey has been held
and a ~~BS~~ ^{BS} Certificate valid until 31-1-67
has been issued.

SRL 259: Amended subjects.

App. 18: —

Ship's Name **SS/ASIA ENTERPRISES**
 L.R. 53 2190

Port **Rotterdam**

Mod. S.S. (**C**) Due **5/65 (until end January, 1967)**

Rpt. No. **64236**

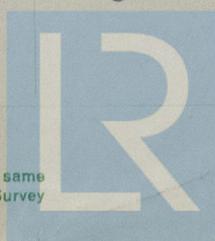
taken or recommended should be described fully under "defects & repairs". When any part has been subjected to pressure test this should be stated.

date of the next Special Survey. Where repairs have been effected or it is considered that re-examination or repairs should be made before that date the circumstances and action

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Holds & Tween Decks:		†Condition	Tanks:	†Condition	Tested
			(See illustrations in Register Book)		
No. 1	Hold	good	F.P. tank	good	good
"	'Tween decks	good	A.P. tank	good	good
			D.B. tanks & c/dams		
No. 2	Hold	good	All O.F.	good	good
"	'Tween decks	good	All W.B.	good	good
			All F.W.	good	good
			All C.D. ^s	good	-
No. 3	Hold	good			
"	'Tween dks	good			
			O.F. bunkers	- see deep tanks	
No. 4	Hold	good			
"	'Tween decks	good			
No. 5	Hold	good			
"	'Tween decks	good			
			Settling tanks	good	good
No. 6	Hold	-			
"	'Tween decks	-	O.F. Deep tanks in No. 4 hold	good	good
			Side tanks	-	-
			Cargo battens	-	-
			Ceiling, etc	good	
			Other tanks	good	good
			F.W. tanks in tween deck (detached tanks)		

Where a part Special Survey and, say, Dry Docking Survey are held at the same time, only items marked "For SS" will be credited towards the Special Survey



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†CONDITION						TANKS	TESTED					
Port	Port	Ctre.	Stbd.	Ctre.	Starboard		Port	Port	Ctre.	Stbd.	Ctre.	Starboard
						No. 1 Cargo tank						
						" 2 " "						
						" 3 " "						
						" 4 " "						
						" 5 " "						
						" 6 " "						
						" 7 " "						
						" 8 " "						
						" 9 " "						
						" 10 " "						
						" 11 " "						
						" 12 " "						
						" 13 " "						
						" 14 " "						
						Pump room forward						
						" " amidships						
						" " aft						
						Cofferdams						
						Structure around cargo suction pipe strums						

Not applicable

Condition of other items:

Corrosion control:

Anodes and their supports

Coatings



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RPT. 1 (EQ)
RPT. 8 (EQ)

Ship's Name "ASIA ENTERPRISES"
L.R. 532 190

Port of Rot
Rpt. No. 64236

Fee letter if different from equipment letter

Equipment letter C37 533 Equipment numeral CT 6762

When anchors or cables are supplied or retested, the following particulars are required:

ANCHORS

Where and when tested and by whom	Number of Certificate	Anchor	Weight			Approved design	Makers
			Cwt. or kg.	qr.	lb.		
		Bower (1)				If Patent, state name of Patentee	
		Bower (2)					
		Bower (3)					
		Collective Weight					
		Stream					

CHAIN CABLES

Where and when tested and by whom	Number of Certificate	Length and size supplied		Grade and whether stud or short link	Makers
		Length	Diam.		
		Fathoms or Metres	In. or mm.		
Schuidam, 23/9/66 M.B.O.	6168	one	52	grade 42	A.K.S.
			shackle		
Stream, wire or chain			Circ.		

TOWLINES, MOORING ROPES AND CAST STEEL ANCHOR HEADS

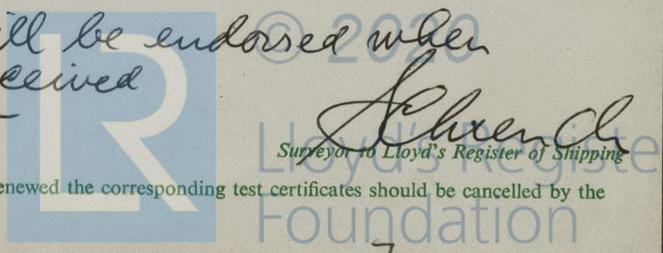
TOWLINE AND MOORING ROPES				CAST STEEL ANCHOR HEAD DROP TEST			
Item	Length	Circ. or Diam.	Material	Maker's Name	Certificate No.	Surveyor's Initials	Date of Test
	Fathoms or Metres	In. or mm.					
Towline				BOWER (1)			
Mooring ropes				BOWER (2)			
				BOWER (3)			
				STREAM			
				KEDGE			

Are weights (including component parts of anchors) & tests of equipment now supplied in accordance with Rule requirements? *yes*

Have test certificates of new or retested equipment (now supplied) been checked and endorsed? *will be endorsed when received*

Are joining shackles of the lugless type fitted? *no*

Note:—Where anchors or chain cables are lost or condemned and renewed the corresponding test certificates should be cancelled by the Surveyors and returned to Head Office.



Rpt. 8 (Rig)

Ship's Name SS/MS

"ASIA ENTERPRISES"
L.R. 532190

Port

of Rattle dan

(Matter above line is completed by Lloyd's Register of Shipping)

Rpt. No. 64236

Port of

Rattle dan

Date

18th October, 1966

REPORT ON MASTS, SPARS AND RIGGING

Dear Sir(s),

~~In accordance with your instructions, I~~

~~examined the Masts, Spars and Standing Rigging, including fittings, of the~~

SS/MS "ASIA ENTERPRISES"

on the (date of examination) during the Modified Special Survey
and found ~~that~~ or placed all in satisfactory condition for 4 months.

Fee

Rigger

To the Surveyor(s),

~~Lloyd's Register of Shipping~~

Surveyor



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