

S.S. "ASIA ENTERPRISES"

List of Repairs

(Frs. from Aft)

Chain locker centre line bulkhead (frames 134-140) cropped out & part renewed, holed & thinned plating 5/16" x 8" x 7'-0" plate.

Ford O.T. Bulkhead of OF Deep Tank No. 3 Hold (P) (Cement Boxes).

Port OF Tank: Cement box fitted between port deep tank & aft bulkhead of engine room now renewed & holed section patched on engine side (3/8" x 10" x 10" & 3" x 10") & doubler fitted (2' x 1' x 3/8") welded on deep tank side; Deep Tank pressure tested & found in order.

No. 1 Hold (Lower)

Badly buckled bulb angle stiffener on after centre bulkhead cropped, faired & re-welded almost whole length.

Three (3) horizontal brackets fitted over on both sides.

Plating adjacent to the bulb angle stiffeners part renewed 1 foot across to almost full height of bulkhead (about 11 ft.).

Cropped & part renewed lower section of aft centre line bulkhead about 2 feet above tank top.

Ford centre line bulkhead part renewed bottom section 1 foot & 3 feet across.

No. 1 Hold Tween Deck

1) Renewed 1 deteriorated bracket on aft transverse bulkhead fr. 133 from ford using 3/8" x 6" x 8".

2) Renewed deteriorated deck margin plate on between frs. 146-147, 140-141 & 134-135 using 3/16" x 13" plate (portside).

No. 2 Hold Tween Deck

1) Cropped out & part renewed deteriorated deck margin plate between frs. Nos. 113-116.

2) Cropped & part renewed deck margin plate at frs. 130-133.

No. 2 Hold

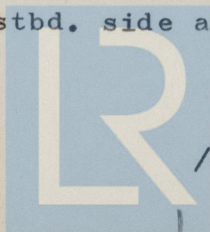
Aft centre line bhd. part renewed 1½ ft. from tank top frs. 105-112.

No. 3 Tween Deck

Cropped & part renewed deck margin plate portside about 7 frame spaces. At stbd. side about 7 frames spaces.

No. 3 Hold

1) Cropped & part renewed bhd. stbd. side aft (3 & 3A) & new plate 3/8" x 10" x 9 ft. fitted.



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2) Doubler fitted aft bulkhead portside $3/8"$ x $8"$ x $8"$ plate due to holed section.

3) Part renewed leaky fuel vent pipe $2\frac{1}{2}"$ dia. at portside.

No. 3A Hold - 3 frame brackets portside adjacent No. 3 A bulkhead deteriorated & cracked. No repairs done this time.

No. 4 Tween Deck

1) Cropped & part renewed deck margin plate about 3 frame spaces.

2) Cropped & part renewed deck margin plate about 6 frame spaces.

No. 5 Tween Deck

Cropped & part renewed deck margin plate portside about 7 frame spaces.

No. 5 Hold

Two buckled bottom brackets faired up frames 13 & 14.(s)

S t e m

Holed section of stem nose plating $30"$ waterline doubled with $3/8"$ x $12"$ x $10"$ plating.

Forepeak Stores (Cond. of Class SRL 263) Shell Plating (Cement Box) in way FP Stores)

Cement box in way of port hawse pipe removed & part renewed plate between frs. 171 & 172.

Doubler fitted inside plating frs. 171, 172 & 173 with $3/8"$ x $22"$ x $24"$ plate.

Fitted additional transverse stiffeners between frs. 171 & 172, 172 & 173 ($3/8"$ x $9"$ x $36"$ with $2"$ & longitudinal stiffeners fitted frs. 171, 172 & 173 with $3/8"$ x $9"$ x $70"$ x $2"$ flat bars).

Examined & found in order.

The above item constitute a condition of class & it is recommended that this be deleted from the ship's class & noted in SRL Appendix.

Renewed 2 brackets stbd. side frs. 162 & 163.

Portable Hatch Beams Tween & Upper Decks

39 hatch beams faired up due to buckled & wavy angle top & bottom sections.

Ceiling under hatchways Nos. 1, 2 & 4 Holds

New ceiling boards fitted in No. 1, 2 & 4 holds square of the hatches.



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Tank Top Plating of Aft Peak Tank

Doubler fitted in way of crew accommodations about 20" x 30" x 3/16".

Standing Rigging of Masts

One fore & aft stays forward mast renewed with ship's spares.

Windlass Cable Lifters

Now reversed in position with worn side of sprockets not bearing on chain. Windlass tested & found in order.

Ventilators

4 holed ventilator cowls patched up.



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