

Report on Refrigerating Machinery and Appliances.

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(Number of Visits)

on the Refrigerating Machinery and Appliances of the "TELEMACHUS" Tons Gross

Vessel built at Dundee By whom built Caledon S.B.Co Yard No. 397 When built 1943

Owners A. Holt & Co. Port belonging to Liverpool Voyage

Refrigerating Machinery made by J. & E. Hall Machine Nos. When made

Insulation fitted by When fitted System of Refrigeration C.O₂

Method of cooling Cargo Chambers Brine & Brine & air Insulating Material used Cork

Number of Cargo Chambers insulated 5 ? Total refrigerated cargo capacity 73,720 ? cubic feet

DESCRIPTION OF REFRIGERATING MACHINERY. Where placed

Refrigerating Units, No. of 2 No. of machines 2 Is each machine independent Yes

Total refrigeration or ice-melting capacity in tons per 24 hours 46 Are all the units connected to all the refrigerated chambers

Compressors, driven direct ^{single} ~~through~~ _{double} reduction gearing. Compressors, single or double acting Single If multiple effect compression Yes

Are relief valves or safety discs fitted No. of cylinders to each unit 2 Diameter of cylinders 3 1/2"

Diameter of piston rod Length of stroke 7" No. of revolutions per minute 360/240

Motive Power supplied from (State number of boilers, oil engines or electric generators supplying the motive power.)

Steam Engines, high pressure, compound, or triple expansion, surface condensing. No. of cylinders Diameter

Length of stroke Working pressure Diameter of crank shaft journals and pins

Breadth and thickness of crank webs No. of sections in crank shaft Revolutions of engines per minute

Oil Engines, type 2 or 4 stroke cycle Single or double acting B.H.P.

No. of cylinders Diameter Length of stroke Span of bearings as per Rule

Maximum pressure in cylinders Diameter of crank shaft journals and pins

Breadth and thickness of crank webs No. of sections in crank shaft Revolutions of engine per minute

Air Receivers:—Have they been made under survey State No. of Report or Certificate

Is each receiver, which can be isolated, fitted with a safety valve as per Rule

Can the internal surfaces of the receivers be examined and cleaned Is a drain fitted at the lowest part of each receiver

No. of Receivers Cubic capacity of each Internal diameter thickness

Seamless, lap welded or riveted longitudinal joint Material Range of tensile strength Working pressure by Rules

Electric Motors, type Open 2 pedestal No. of 2 Rated 90 BHP Kilowatts Volts

at 360/240 revolutions per minute Diameter of motor shafts at bearings

Reduction Gearing Pitch circle diameter, pinion Main wheel Width of face

Distance between centres of pinion and wheel faces and the centre of the adjacent bearings, pinion Main wheel

Pinion shafts, diameter at bearings Main wheel shaft, diameter at bearings

Gas Condensers, No. of 2 Cast iron or steel casings C.I. Copper Cylindrical or rectangular cylindrical Are safety valves fitted

to casings No. of coils in each Material of coils Can each coil be readily shut off or disconnected

Water Circulating Pumps, No. and size of pumps available 1-24,000 gph how worked E.E. Motor Gas Separators, No. of

Gas Evaporators, No. of 2 Cast iron or steel casings Steel Pressure or gravity type pressure If pressure type, are safety

valves fitted No. of coils in each casing Material of coils S.D. Steel Can each coil be readily shut off or disconnected

Direct Expansion or Brine Cooled Batteries, No. of 2 ? Are there two separate systems, so that one may be in use while the other is being

cleared of snow No. of coils in each battery Material of coils S.D. Steel Can each coil be readily shut off or

disconnected Total cooling surface of battery coils 3120 ft² ? Is a watertight tray fitted under each battery Yes

Air Circulating Fans, Total No. of 5 ? each of 2,600 - 15,400 cubic feet capacity, at 1550 - 2000 revolutions per minute

Steam or electrically driven Elect. Where spare fans are supplied are these fitted in position ready for coupling up

Brine Circulating Pumps, No. and size of, including the additional pump 3 @ 13,000 gph how worked E.E. Motor

Brine Cooling System, closed or open closed Are the pipes and tanks galvanised on the inside No.

No. of brine sections in each chamber

Can each section be readily shut off or disconnected Are the control valves situated in an easily accessible position

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Are thermometers fitted to the outflow and to each return brine pipe.....Where the tanks are closed are they ventilated as per Rule.....
Where the tanks are not closed is the compartment in which they are situated efficiently ventilated.....
Are the number and capacity of the machines and the number of pumps and sea connections in accordance with Section 2, Clause 1 of the Rules.....
Is the exhaust steam led to the main and auxiliary condensers.....

HYDRAULIC AND OTHER TESTS.

DESCRIPTION.	Date of Test.	Working Pressure.	Hydraulic Test Pressure.	Air Test Pressure.	Stamped.	REMARKS.
Engine Cylinders (if tested)						
Gas Compressors						
„ Separators						
„ Multiple Effect Receivers						
„ Condenser Coils						
„ Evaporator Coils						
„ Condenser Headers and Connections						
„ Condenser Casings						
„ Evaporator Casings						
NH ₃ Condenser, Evaporator and Air Cooler Coils after erection in place						
Brine Piping after erection in place...						

Have important steel castings and forgings been tested in accordance with the Rules.....
Cooling Test. Has the refrigerating machinery been examined under full working conditions, and found satisfactory.....
Dates of test.....Density of Brine.....by.....hydrometer.....
Temperatures (when the cargo chambers are cooled down to the required test temperatures) of delivery and return air at direct expansion or brine cooled batteries&....., outflow and return brine.....&.....
atmosphere.....cooling water inlet and discharge.....&.....gas in condensers.....and evaporators.....
the average temperature of the refrigerated chambers.....and the rise of temperature in these chambers upon the expiration of.....hours
time after the machinery and cooling appliances have been shut off.....

SPARE GEAR.

Are the working parts of the machines, pumps and motors respectively, interchangeable.....
Has the spare gear required by the Rules been supplied.....

Additional Spare Gear Supplied:—.....

The foregoing is a correct description of the Refrigerating Machinery.

Manufacturer.

DESCRIPTION OF INSULATION.

IN LOWER HOLD CHAMBERS.						IN 'TWEEN DECK CHAMBERS.				
	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.	Air Space.	Outer Lining.	Non-conducting Material.	Thickness of ditto.	Inner Lining.
BULKHEADS.	Frame No. (Fore Peak) A									
	Frame No. F									
	Frame No. A									
	Frame No. F									
	Frame No. A									
	Frame No. F									
	Frame No. (Boiler Room) A									
	Frame No. (Engine Room) A									
	Frame No. F									
	Frame No. A									
	Frame No. F									
	Frame No. A									
	Frame No. F									
	Frame No. A									
	Frame No. (After Peak) F									
Sides										
Overheading										
Floors of Chambers										
Trunk Hatchways										
Thrust Recess, Sides and Top										
Tunnel Sides and Top										
Tunnel Recess, Front and Top										

Frames or Reverse Frames, Face.....

Bulkhead Stiffeners, Top.....Bottom.....and Face.....

Ribband on Top of Decks.....

Side Stringers, Top.....Bottom.....and Face.....

Web Frames, Sides.....and Face.....

Brackets, Top.....Bottom.....and Face.....

Insulated Hatches, Main.....Bilge.....Manhole.....

Hatchway Coamings, Main.....Bilge.....

Hold Pillars.....

Masts.....Ventilators.....

Are insulated plugs fitted to provide easy access to bilge suction roses.....tank, air, and sounding pipes.....heels of pillars.....

and manhole doors of tanks.....Are insulated plugs fitted to ventilators.....cargo ports.....and side lights.....

Is the insulation of the lower hold floor and tunnel top in way of the hatchways protected.....if so, how.....

Oil Storage Tanks, where adjacent to the insulated chambers, state what provision has been made for ventilating the air space between the insulation and the bulkhead plating.....

and for draining the tank top.....

Fireproof Insulation. Is the insulation and woodwork fireproof in way of bunkers or any surfaces exposed to excessive heat.....Where.....

Cooling Pipes pass through watertight bulkheads or deck plating, are the fittings and packing of the stuffing boxes both watertight and fireproof.....

Cargo Battens, Dimensions and spacing, sides.....floors.....tunnel top.....

fixed or portable.....Are screens fitted over the brine grids at chamber sides.....hinged or permanently fixed.....

Thermometer Tubes, No. and position in each chamber.....

diameter.....are they fitted in accordance with Section 3, Clause 8.....

Protection of Pipes. Are all pipes, including air and sounding pipes, which pass through or into insulated chambers, well insulated.....

Draining Arrangements. What provision is made for draining the inside of the chambers.....

Where sluices, scupper pipes, and drain pipes are fitted are means provided for blanking them off.....

What provision is made for draining the refrigerating machinery room.....

brine return room.....fan room.....water circulating pump room.....

Are all air spaces behind insulation arranged to drain to the bilges, bilge wells, or gutterways of the respective chambers.....

Sounding Pipes, No. and position in each chamber situated below the load water line.....
Diameter.....Are all sounding pipes in way of insulated chambers fitted in accordance with Section 3, Clause 11.....
Are all wood linings tongued and grooved.....Are cement facings reinforced with expanded steel lattice.....
How is the expanded metal secured in place.....
How are the cork slabs secured to the steel structure of the vessel.....
Air Trunkways in Chambers. Are the arrangements satisfactory and in accordance with the approved plans.....
Are they permanently fixed or collapsible, or portable.....
Where air trunkways pass through watertight bulkheads, are they fitted with watertight doors.....Are the door frames efficiently insulated.....
Are insulated plugs supplied for the doorways.....Where are the doors worked from.....
Cooling Pipes in Chambers, diameter. 12 9/32" Minimum thickness. 7/16". Are they galvanised externally.....
How are they arranged in the chambers.....
Thawing Off, what provision is made for removing the snow from the cooling pipes in the chambers. Brine Heater.
The foregoing is a correct description of the Insulation and Appliances.

Surveyors
Builders.

Plans. Are approved Plans or Specifications forwarded herewith for the Refrigerating Machinery.....and Insulation.....
(If not, state date of approval)
Is the Refrigerating Machinery and Appliances duplicate of a previous case.....If so, state name of vessel.....
If the survey is not complete, state what arrangements have been made for its completion and what remains to be done.....

General Remarks (State quality of workmanship, opinions as to class, &c.) (Give particulars of Survey here)

"To maintain Temp 0° F. in any one T. D. space, & 10° F in all other spaces with
+ sea Temp. 90° F. max."

PARTICULARS TO BE ENTERED IN REGISTER BOOK.

REFRIGERATING MACHINES.					System of (1) Refrigerating (2) Insulating the Chambers.	Ice melting capacity per 24 hours. Tons.	Is Refrigerating Machinery Electrically Driven?	INSULATED CARGO CHAMBERS	
No. of Units.	No. of Compressors.	System.	Makers.	Date of Construction.				No.	Capacity. Cubic ft.
2	4	CO ₂	J. & E. Hall		Brine & air Cork	46	Yes	5	73,720

Fee £ : : { Fee applied for, 19.....
Travelling Expenses £ : : { Received by me, 19.....
Surveyor to Lloyd's Register.

Committee's Minute.....

Assigned.....



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Foundation