

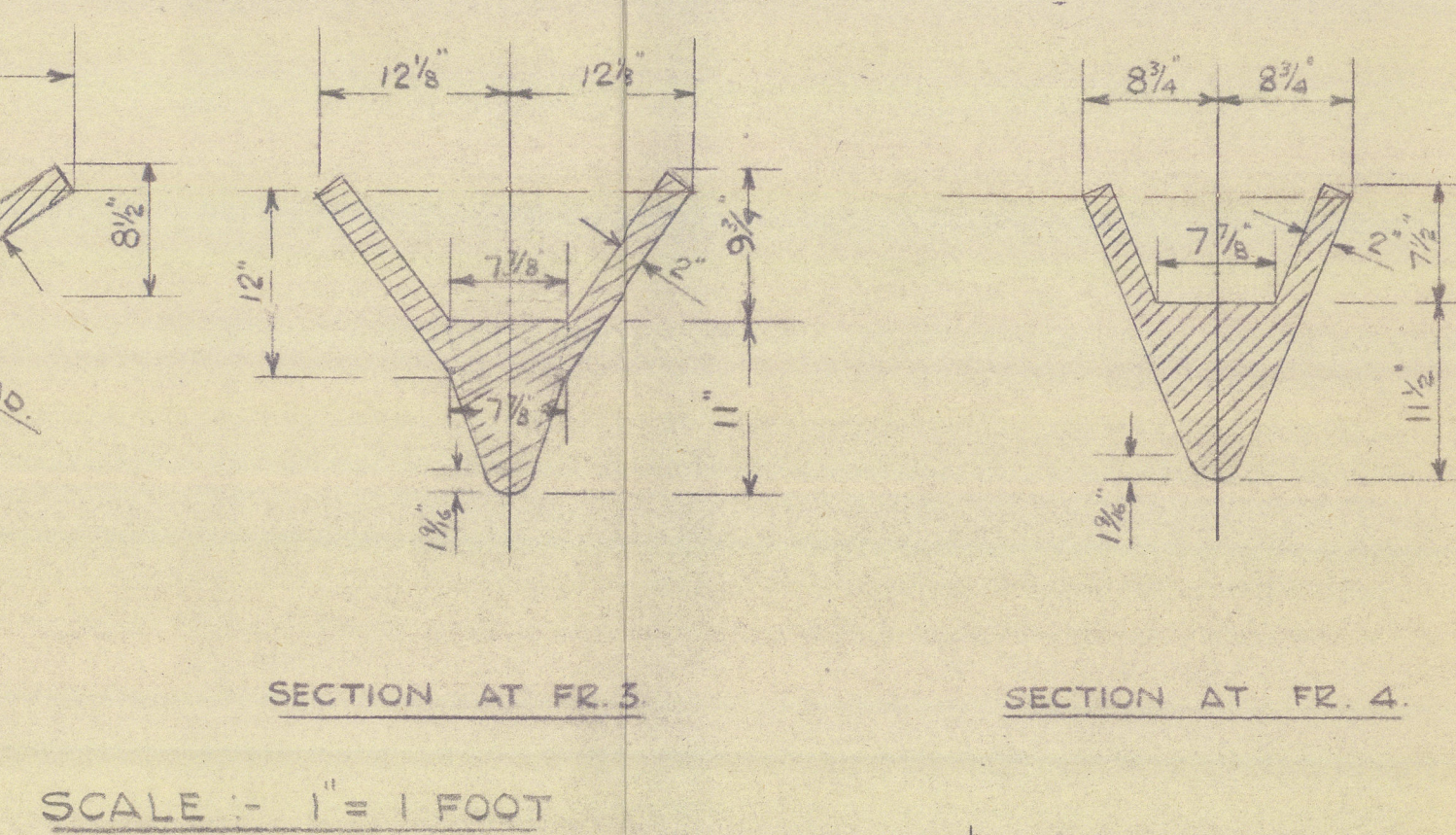
Nº 1436 G.
STERNFRAME.

STEINFRAMES TO BE OF CAST STEEL TO LATEST RULES & TESTS.
Holes to be drilled $\frac{1}{8}$ larger in diameter than diameter of rivet shown
(except in scama)
All rivet holes to be drilled as spaced on full size sections
supplied by shipbuilders.
STEINFRAMES WAKED TO SUPPLY THE FOLLOWING - CYLINDRICAL RUBBER
POST. OF CAST STEEL WITH BRONZE BUSHES TO SUIT RUBBER, & COMPLETE
WITH KEY & ALL SECURING BOLTS & NUTS AS DETAILED ON THIS PLAN.
ALL TO LATEST RULES & TESTS.

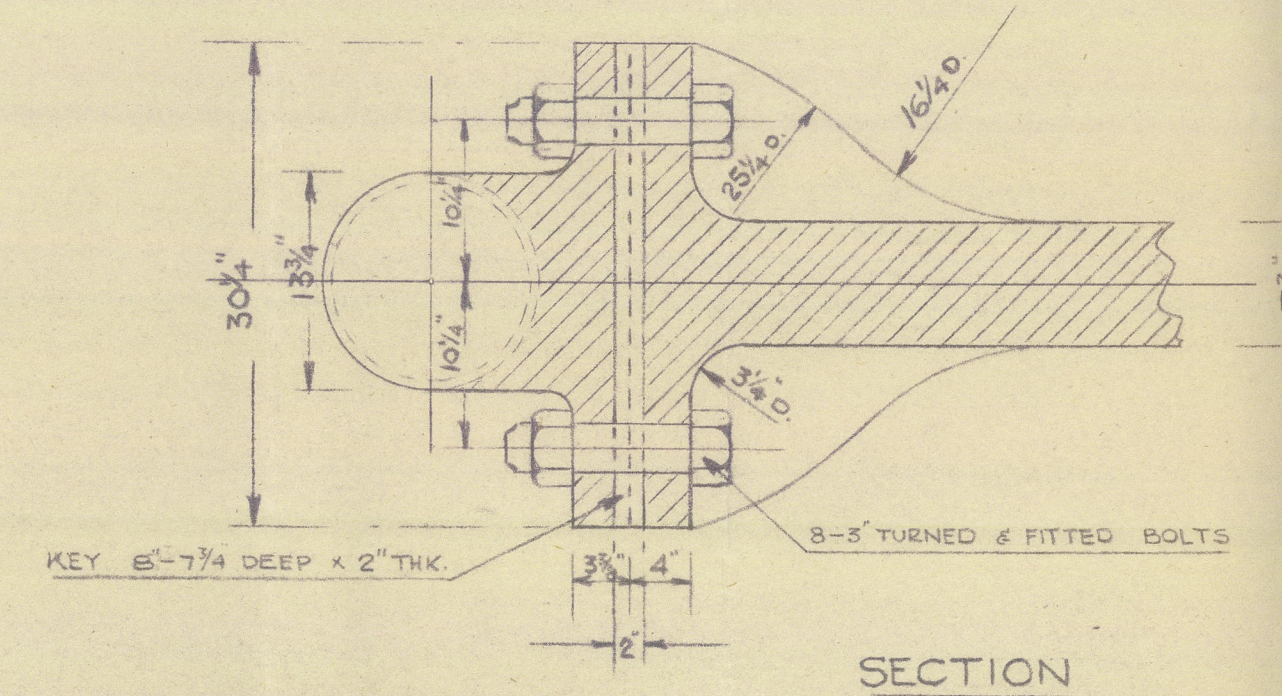
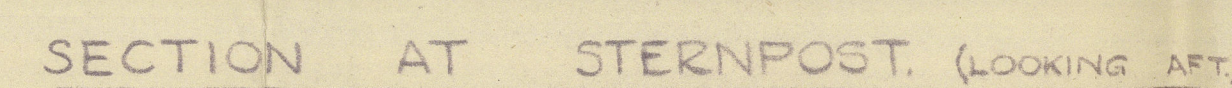
PARTS MARKED IN RED TO BE MACHINED:-
BORE & ENDS OF COSS, FACES OF SCAPPH, HEEL OF STERNFRAME IN WAY
OF KEELPLATE, COUPLING RACKS & BORE OF STERNFRAME IN WAY OF
RUBBER FOOT. BRONZE BUSHES ON RUBBER FOOT.

WHERE MOULDS ARE SUPPLIED BY SHIPBUILDERS, THEY
ARE TO BE WORKED TO IN PREFERENCE TO THIS PLAN.
FULL SIZE SECTIONS MARKED A, B, ETC. TO BE APPLIED
AT POSITIONS MARKED ON THIS PLAN

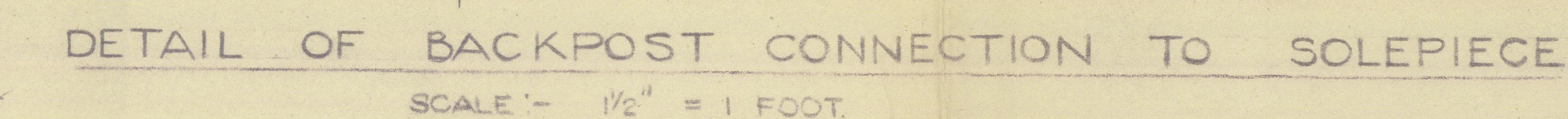
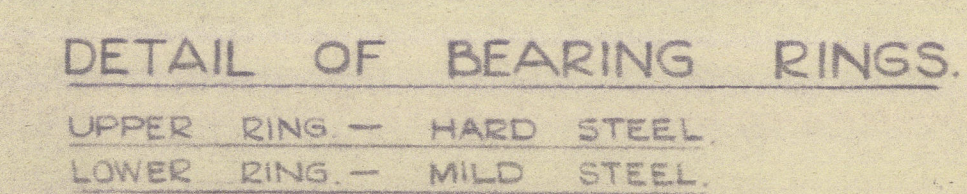
Speed not exceeding $14\frac{1}{2}$ knots



SCALE :- 1" = 1 FOOT



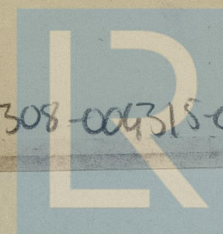
DETAIL AT UPPER END OF BACKPOST



APPROVED
MOVIE REGISTER OF SHIPPING
UNITED WITH
THE BENTLEY CORPORATION REGISTER
James H. Clark 22/6/50

APPROVED
LLOYDS REGISTER OF SHIPPING
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THE BRITISH CORPORATION REGISTER
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HARLAND & WOLFF
LIMITED
7 JUN 1950
Govan Shipbuilding Works
GLASGOW



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004308-004315-0081

Lloyd's Register
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GLASGOW REPORT No. 79856.

Harland & Wolff

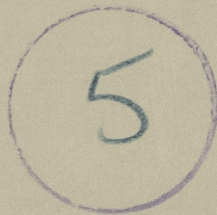
"CLYDEFIELD" ★

STERN FRAME

Nº 1436 G.

checked

RECORDS DEPT.:
LONDON



004308-004815-0081



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