

COPY.

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

(Report on Vessel No. 1032 Port DANZIG)

188,190,198 SHIP ~~FORGINGS OR~~ CASTINGS.
ks No.59595 & 60240.I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Messrs. F. Schichau G.m.b.H.

Elbing

for the Vessel No. 65, being built

by Messrs. International S.&E.Co.Ltd of Danzig

have been inspected by me as set forth below and found to be, so far as can
be seen, free from defects.

--- One Rudder Frame, One Sternframe, One Rudder Head. ---

Castings or Castings.

Lloyd's

LLOYDS

DANZIG

12th October 1931.

No.722,723.

No.753
J.C.D.16.9.31

D. 14.11.30

James C. Dykes

	No.723	No.722	No.753
	STERN FRAME.	RUDDER FRAME.	RUDDER HEAD.
...	S.M. Steel	S.M. Steel	S.M. Steel
le ...	Cast	Cast	Cast
led ...	Annealed	Annealed	Annealed
ns ...	To plan	To plan	200 mm dia.
on Inspection ...	Finished	Finished	Finished
en Inspected	14.11.30	14.11.30	16.9.31
ASTINGS.	468	462	479
n Standard Test	20 x 75	20 x 75	20 x 75
Pieces.			
Test—	44.25	45.52	47.43
er square mm	29.30	36.00	33.30
sion per cent. ...			
nding Test—	120° good	120° good	120° good
before fracture			
st—	45°	2 metres	3 metres
t from ground ...			
ring Test—			
de according to Rules	Yes, satisfactory	Yes, satisfactory	Yes, satisfactory
found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

5m.130. T.

margin plate.....)

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Lloyd's Register
Foundation