

STEEL STEAMER OR MOTORSHIP.

Received at London Office.

State if Report has been sent on the Freeboard of the Vessel NO (See Original B.C. Report)State if Report is sent on the Machinery of the Vessel Yes, nowDate of completion of report 14th April, 1953 Port of Gothenburg No. 19737Survey held at Gothenburg Date First Survey 7th April Last Survey 13th April 19 53On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) Single Screw Steamer "BOKERFORS"(Full Scantling, Complete Superstructure with or without Tonnage Openings) Complete Superstructure with Tonnage Opening State Type of Erections ---

under deck ...	2265	CLASS <u>100A1 (Contempl.)</u> State if with freeboard as condition of Class <u>Yes</u>	Built at <u>Aalborg</u>
or spaces tonnage Dk. er Dk.	--	Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a) } L <u>332.8</u>	Launched <u>1st June, 1945</u> Yard No. <u>81</u>
	--	Breadth (greatest moulded) B <u>50.8</u>	Builders <u>Aalborg Vaerft A/S</u>
	2944	Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c) } D <u>30.3</u>	Owners <u>A-B. Allhems Förlag</u>
	1557	1st Longitudinal Number (L x D) = <u>10083</u>	Managers <u>Rederi A-B. Clipper</u> (Where necessary to be entered in Reg. Book)
		2nd Numeral L x (B + D) = <u>26990</u>	Residence <u>Malmö</u>
ED DIMENSIONS. FEET		Framing Depth "d," at middle of length. See Sec. 3 (1d) } <u>---</u>	Port of Registry <u>Malmö</u>
	342.8	Proportions—Depth to Length—Uppermost con- tinuous deck to top of keel } <u>11.0</u>	If surveyed while building, afloat, or in dry dock
	51.0	Do. Long Bridge to top of keel } <u>---</u>	Afloat and in dry dock (Docked 20th—23rd March, 1953)
	18.2	Draught Moulded <u>20' - 8"</u>	

FRAMES, DOUBLE BOTTOM AND BEAMS.

	MM. INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		MM. INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
Spacing amidships.....	750	/	Bracket Floors, Frame		
No. 110 - No. 131			" " Reversed Frame.....		
from length amidships to collision bulkhead	700	/	" " Vertical Struts		
fore peak	425	/	Centre Girder, depth and thickness amidships	990 x 11.5	/
in peak after peak	600	/	" " top Angles	Welded	/
MING.			" " bottom Angles.....	Welded	/
midships, XXXXXX	230 90 11	/	Side Girders, No. each side and thickness.....	1 à 9.0	/
" Extends up to.....	2nd deck	/	Margin Plate depth (excl. of flange) and thickness	770 x 11.5	/
Frame Amidships, Angle	---	/	" " Vertical Angle to Tank side Bracket abaft 1/4 len. from stem	Welded	/
" Extends up to	---	/	" " Vertical Angle to Tank side Bracket from forward 1/4 len. from stem to Panting Area	Welded 90 x 10	/
Framing Girder.....	230	/	" " Gussets, spacing and scantling abaft 1/4 len. from stem.....	Every frame 120 x 10	/
in Uppermost Continuous 'tween Decks, XXXXXX	180 90 9	/	" " Gussets, spacing and scantling from forward 1/4 len. from stem to Panting Area	Every frame	/
Second 'tween Decks, Angle, [or]	---	/	Tank Side Brackets, height above base line at toe of Frame and thickness	1535, 10.	/
Third " " " "	---	/	INNER BOTTOM PLATING.		
m 1/2 len. for'd. to 15% len. from Stem [aft.]	250 90 11 230 90 11	/	Breadth and thickness of Middle Line Strake...	1290 x 11.5	/
in Peaks, XXXXXX	180 90 9	/	Thickness of remainder in Holds	10.0	/
eter and Spacing of Rivets through Frame and Shell Plating amid- ships	19 ø 135 spacing	/	Are Rule requirements complied with regard- ing increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?.....	Yes	/
if Frame Joggled.....	No	/	BEAMS.		
he scantlings and arrangements in the Panting Area in accordance with the Rules /or as approved?	Yes	/	Uppermost Continuous Deck, amidships in Wells, XXXXXX	180 x 8 T	/
he scantlings and arrangements in way the Bottom Forward in accordance with Rules and/or as approved?.....	Yes	/	" " in way of Bridge, Angle, [or]	---	/
BOTTOM.			Spacing	750	/
Floors, Depth and thickness at mid-line in Holds.....			Second Deck, amidships, XXXXXX	200 x 9 T	/
Height of Brackets at side above base line at toe of frame.....			Spacing	750	/
Middle Line Keelson, on Floors, Angles, [or]			Third Deck, amidships, Angle, [or]		/
" " " Through Plate or Inter- costal Plate			Spacing.....		/
" " " Foundation Plate on Floors			Fourth Deck, amidships, Angle, [or]		/
" " " Flat Plate Keel Angles			Spacing.....		/
Side Keelsons, No. each side.....			Poop Deck, Angle, [or]		/
" " thickness of Intercostal Plate...			Spacing.....		/
" " Angles			Bridge Deck, Angle, [or]		/
DOUBLE BOTTOM.			Spacing.....		/
Solid Floors, thickness and spacing	10. Ev. frame	/	Forecastle Deck, XXXXXX	200 x 9 T	/
" " Are Frame and Reversed Frame joggled?	No	/	Spacing.....	Every frame	/
Bracket Floors, breadth and thickness at middle line	---	/			
" " breadth and thickness at margin plate.....	---	/			

PILLARS AND DECKS.

PILLARS, No. of Rows		1
in 'tween Decks, Size and Spacing		2 x 180 x 90 x 9
in Holds		120 x 25
Centre Line Bulkhead.		280 x 12.5
Stiffeners and Spacing		180 x 8.5 x 1500
Plating, thickness of		7.5
STRINGERS AND DECKS.		
Uppermost Continuous Deck.		
Stringer Plate, breadth and thickness in Wells		1285 x 11.5
House		15.0
in way of Bridge		Welded
Thickness of Plating abreast Deck openings in way of Wells		9.0
Thickness of Plating abreast Deck openings in way of Bridge		---
Thickness of Plating within line of openings		9.0
If Sheathed, material and thickness		---
Second Deck.		
Stringer Plate, breadth and thickness in Wells		1095 x 9.0

Stringer Plate, breadth and thickness in way of Bridge

Thickness of Plating abreast Deck openings in way of Wells

Thickness of Plating abreast Deck openings in way of Bridge

Thickness of Plating within line of openings

If Sheathed, material and thickness

Third Deck.

Stringer Plate, breadth and thickness

If Plated, state thickness

Fourth Deck.

Stringer Plate, breadth and thickness

If Plated, state thickness

Poop Deck.

Stringer Plate, breadth and thickness

Plating, Sheathing, material and thickness

Bridge Deck.

Stringer Plate, breadth and thickness

Plating, Sheathing, material and thickness

Forecastle Deck.

Stringer Plate, breadth and thickness

Plating, Sheathing, material and thickness

EQUIPMENT No. 27696

LETTER W

ANCHORS.

Power	Weight, Ex. Stock	Weight of Stock	Test, Per Certificate	Weight Required by Table 53	Description of Anchor	Makers	Where and when tested, and Superintendent
1	2525	2525	2525	2525	Union Stockless	Dortmund Union	Tested by Germ. Lloyd
2	2528	2528	2528	2528	Union Stockless	Dortmund Union	Tested by Germ. Lloyd
3	2415	2415	2415	2415	Halls Patent	Kockums, Malmö	3.6.46 - A. Borring
4	7468	7468	7468	7468	Union Stock	Dortmund Union	Tested by Germ. Lloyd
5	632	172	632	632	Union Stock	Dortmund Union	Tested by Germ. Lloyd

CHAIN CABLES.

HAWERS AND WARPS.

Length and size supplied	Test per Certificate	Weight of Chain Cable	Length and size per Table 53	Description	Makers of Cables	Where and when tested, and Superintendent	Material	Length and size supplied	Breaking Test of Steel Wire	Length and size per Table 53
3.7.51	50.8	10243	1735	285	Joto Werk, Stadlink Waxmen	Tested by G.L. 7.44.35354 D	TOWLINE	120	4	120
5.0	50.8	10243	3331	285	Stadlink Rema's Bricks AB	Makers' works 23.5.52 W. Lund	HAWERS & WARPS	6	3	90
5.0	50.8	10243	3331	285	Stadlink Rema's Bricks AB	Makers' works 9.4.53 L.L.		5	2	120

Type (Power or hand) Electric steering gear (T. Thrige) Alternative Means of Steering Hand steering from poop

ns (Size and Test) --- Windlass Steam (T. Thrige) Boats 1 x 8.24 x 2.65 x 1.1 (Motor)

lds, thickness and material 3" wood Cargo Battens, thickness, material and spacing 5 1/2 x 2" spac. 16"

ways—(Upper Deck) Steel coamings, 800 mm. high, Plating 12-13 mm. Thickness of Hatches 2 1/2 wood

ways No. 1 (Fwd.) 9100 x 6000 No. 2 13500 x 6000 No. 3 11250 x 6000 No. 4 8250 x 6000 No. 5 --- No. 6 ---

ifting Beams } 6 9 7 5 --- ---

and Afters }

Builder's Signature

SHELL PLATING.

SCANTLINGS.

RIVETING.

STRAKES.	AS IN VESSEL.				ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.			BUTTS.		
	AMIDSHIPS.		FORWARD.			SINGLE OR DOUBLE.	RIVETS.		No. OF ROWS OF RIVETS.	RIVETS.	
	Breadth.	Thickness.	Thickness.	Thickness.			Diam.	Spacing cr. to cr.		Diam.	Spacing cr. to cr.
Flat Plate Keel.....	1760	18.5	18.5	16.5	Note: These shell thicknesses taken from the plans and unable to be check- ed as ship undocked.	Double	22	90			
„ Dblg. (if any)	--	--	--	--		--	--	--			
Bottom Plating, No. of Strakes3.....	--	13.5	18.5	12.5		Welded	--	--			
Bilge Plating, No. of Strakes1.....	--	13.5	13.0	13.0		Double	22	90			
Side Plating, No. of Strakes2.....	--	12.5	18.5	12.0		Double	19	75			
Upper Deck, Sheer- strake in Wells.....	1206	14.5	10.0	10.0	Double	19	75	All butts welded			
Upper Deck, Sheer- strake in Bridge ...	--	--	--	--	--	--	--				
Strake below Sheer- strake in Wells.....	--	12.5	10.0	10.0	Double	19	75				
Strake below Sheer- strake in Bridge ...	--	--	--	--	--	--	--				
Poop Side Plating.....	--	--	--	--	--	--	--				
Bridge Side Plating.....	--	--	--	--	--	--	--				
Forecastle Side Plating	--	--	9.5	--	Single	19	75				

DECLARATION. It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel Yes after the vessel, not being an oil tanker, is fitted for carrying oil as cargo No The positions in which oil is carried as fuel or cargo should be stated, together with the flash point (where required to be inserted in the Notation).

el was originally built to the Requirements of the Germanischer Lloyd. The scantlings and arrangements have been examined as far as practicable and found to be in accordance with the plans.

1 (Classification) Survey and General Examination, including dry docking, have been carried out as per Rules (Rpt.8 following). The vessel's condition as now seen is considered, in our opinion, to be efficient for service.

l's equipment was examined and photostat copies of the original certificates (Germanischer Lloyd) in respect of chain cables are attached herewith.

as fuel in Nos. 4, 5, 6 and 7 double bottom tanks, deep tanks amidships, and tunnel side tanks.

a 150°F.

rt is submitted for the information of the Committee in connection with the contemplated assignment of the vessel to service.

all with freeboard, subject to annual examination in accordance with the Owners' request.

WATERTIGHT BULKHEADS.

FORGINGS AND CASTINGS.

Total No. of W.T. BULKHEADS in Vessel—																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												</
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KEEL, Bar	Steel plate	Scantlings.	Maker's Name
STEM	Rolled steel plate	---	---
STERN FRAME	Cast. As per Skoda	---	---
Propeller Post	Forg. As per Werk	---	---
Rudder	Forg. As per Werk	---	---
Speed of Vessel	11 knots	---	---
RUDDER—Type	Simplex	---	---
" A x D x L	100	604	---
" Diam. of head	---	198	---
" Mainpiece at top pintle	---	276	---
" " heel	---	270	---
" how constructed	Welded	---	---
" double cross-plate	---	12	---
" coupling, vertical or horizontal	Horizontal	---	---

of Entry Fee..... £ : : Fees applied for, (Special notations, where part of class, to be stated.)

Special Survey Fee..... £ : : Received by me, 19

elling Expenses, if any £ : : 19

I am of opinion the Vessel should be Classed 100A1 with freeboard subject to annual examination

the Vessel has been built under Special Survey No

Signature Hans Albe Surveyor to Lloyd's Register of Shipping.

be sent to Gothenburg Date of issue 1 MAY 1953

ee's Minute

assigned 100 A1 Subject to Annual Examination with freeboard (with endorsement)

Fitted for oil fuel F.P. above 150°F

3.53 Gt 5.5 EB 8.51; BS. 10.52

Annual Examination 4.53 Classed BS Lloyd's 4.53

Under 1st (certs) 58.51 (CL) 2MC 8.51 with 1st class

Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) As far as can be ascertained to the requirements of the Germanischer Lloyd and embodying Improved Thomas Steel as per the letter (Classn.(s)), dated the 2nd April, 1953.

Has the Steel been tested as required by the Rules? No

Under 1st (certs) 58.51 (CL) 2MC 8.51 with 1st class

Annual Examination 4.53 Classed BS Lloyd's 4.53

Fitted for oil fuel F.P. above 150°F

3.53 Gt 5.5 EB 8.51; BS. 10.52

100 A1 Subject to Annual Examination with freeboard (with endorsement)

Fitted for oil fuel F.P. above 150°F

3.53 Gt 5.5 EB 8.51; BS. 10.52

Annual Examination 4.53 Classed BS Lloyd's 4.53

Under 1st (certs) 58.51 (CL) 2MC 8.51 with 1st class

GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded with the Plans should be embodied.)

PARTICULARS OF ELECTRIC WELDING (if employed) Decks, all butts in bottom- and side shell plating, and all bottom shell plating amidships welded. Tanktop plating, floors, centre girder and side girder welded to tank top, bulkheads welded.

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book
LOOAl with freeboard (Contemplated) subject to annual examination, partly electrically welded, Gyro Compass, Radar, Echo sounding device

RADAR Equipment (State if fitted) _____

State Type or Pattern No. _____ Serial No. 5

State Name of } Maker Radiomarine Corp
of } ~~Wing~~
of } ~~Deep~~

Particulars of Drop Test of Cast Steel Anchors, viz.:—
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower See photostat copies attached

2nd „

3rd „

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop _____ ft., R.Q.D. _____ ft., Bridge _____ ft., Fore- (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated.

Official No. 8790 Signal Letters S K G T Extreme Breadth over Belting _____ Over-all Length 3905 (Circ. 1611) (Circ. 1703)

No. and Material of Decks 1 deck (steel) and Shelter deck steel

Parts of Bottom of Vessel coated with cement or approved composition Fore- and after peak tanks, and No.1 double bottom tank bottom fresh water tanks amidships

Particulars of composition (if fitted) and of approval

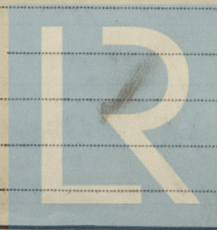
PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284) Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.
Double bottom, aft,			Fore peak tank,	17.7
Double bottom, under Engines and Boilers,			After peak tank,	15.6
Double bottom, if under Engines only,			Deep tank, aft, No.13 - No.29	39.3
Double bottom, if under Boilers only,			Deep tank, forward amidsh. No.63 - No.73	24.6
Double bottom, forward,			Deep tanks, fitted amidsh. No.73-No.77	9.8
Total length (if continuous) and Capacity No.11-132	290.7	810	(If necessary furnish further information by sketch.)	

Order for Special Survey No. —

Date —

Dates of Surveys held while building



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Lloyd's Register Foundation

Total No. of