

PORT HONG KONG.

No. F. 610.
F. 628.
F. 629.

LLOYD'S REGISTER OF SHIPPING

UNITED WITH THE BRITISH CORPORATION REGISTER

SHIP OR ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings or ~~Castings~~, as herein described, manufactured
Cheoy Lee Shipyard, of Hong Kong,

~~the Engines No.~~ being constructed by

for the Ship No. 669, being built by Cheoy

Shipyard, of Hong Kong,

have been inspected by me as set forth below, and found to be, so far as can be seen,
and free from defects. These have been ~~despatched to~~ installed in the
Sessel.

ITEM	STERN FRAME		RUDDER MAIN PIECE	RUDDER STOCK
Identification No.	H.Kg. No.610		H.Kg. No.628	H.Kg. No.629.
Surveyor's Initials.	J.A.A.		J.A.A.	J.A.A.
Materials.	Steel		Steel	Steel
How made.	Forged Fabricated		Forged	Forged
Heat treated.	Yes		Yes	Yes
Dimensions.	-		-	-
Weight.	-		-	-
Progress on Insp.	Rough & Machined		Rough & Machined	Rough & Machined
Yield tons per sq. in.	Skeg 22.6	Boss 15.9	18.2	23.0
Ult. tons per sq. in.	32.8	30.0	34.1	36.0
Elong. % on 3"	26.0	34.0	29.2	30.2
Reduc. of Area %	57	50	47	65
Cold Bend.	180°	180°	180°	180°
Brinell.	-	-	-	-
Rockwell.	-	-	-	-
Final date.	21-3-57.		10-4-57.	21-11-57.

Date of approval of chemical analysis, physical properties and heat treatment in the
case of special steels for reduction gearing forgings.

Ver tests :

James A. Anderson
James A. Anderson.
Signature

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Lloyd's Register
Foundation
Date 22-9-58.

*Delete where not applicable.