

REPORT ON ELECTRICAL EQUIPMENT.

(OTHER THAN FOR THE PROPULSION OF THE VESSEL)

Received at London Office

13 JUL 1944

Date of writing Report 23-6-1944 When handed in at Local Office 11-7-1944 Port of Middlesbrough

No. in Survey held at Haverin Hill-on-Sea Date, First Survey 3-8-44 Last Survey 22-6-1944
Reg. Book. (Number of Visits.....)

37443 on the S/S "EMPIRE MILNER" Tons { Gross 8135
Net 4604

Built at Haverin Hill-on-Sea By whom built Furness Shipbuilding Co Ltd Yard No. 358 When built 1944

Owners The Ministry of War Transport Port belonging to Middlesbrough

Electrical Installation fitted by Furness Shipbuilding Co. Ltd Contract No. 358 When fitted 1944

Is vessel fitted for carrying Petroleum in bulk yes Is vessel equipped with D.F. yes E.S.D. yes Gy.C. yes Sub.Sig. No

Have plans been submitted and approved yes System of Distribution Two-Wire insulated Voltage of supply for Lighting 110

Heating Power 110 Direct or Alternating Current, Lighting yes Power yes If Alternating Current state periodicity Prime Movers,

has the governing been tested and found as per Rule when full load is suddenly thrown on and off yes Are turbine emergency governors fitted with a

trip switch as per Rule Generators, are they compound wound yes, are they level compounded under working conditions yes,

if not compound wound state distance between generators and from switchboard Where more than one generator is fitted are they

arranged to run in parallel No, are shunt field regulators provided yes Is the compound winding connected to the negative or positive pole

negative Have machines over 100 kw. been inspected by the Surveyors during manufacture and testing none fitted Have certificates of

test for machines under 100 kw. been supplied yes and the results found as per rule yes Are the lubricating arrangements and the construction

of the generators as per rule yes Position of Generators on generator platform aft of L.P. Boilers

is the ventilation in way of generators satisfactory yes are they clear of inflammable material yes, if situated

near unprotected combustible material state distance from same horizontally and vertically are the generators protected from mechanical

injury and damage from water, steam and oil yes, are the bedplates and frames earthed yes and the prime movers and generators in metallic

contact yes Switchboards, where are main switchboards placed On generator platform adjacent to

generators

are they in accessible positions, free from inflammable gases and acid fumes yes, are they protected from mechanical injury and damage from water, steam

and oil yes, if situated near unprotected combustible material state distance from same horizontally and vertically, what insulation

material is used for the panels Ebony "Sindamyp" if of synthetic insulating material is it an Approved Type yes, if of

semi-insulating material (slate or marble) are all conducting parts insulated therefrom as per Rule Is the frame effectually earthed yes

Is the construction as per Rule yes, including accessibility of parts yes, absence of fuses on the back of the board yes, individual fuses

to pilot and earth lamps, voltmeters, etc. yes, locking of screws and nuts yes, labelling of apparatus and fuses yes, fuses on the "dead"

side of switches yes Description of Main Switchgear for each generator and arrangement of equaliser switches a double-pole single

throw quick-break Knife switch and double pole Cartridge type fuse: a double-pole

double-throw Knife switch for supplying D.C. from either generator.

and for each outgoing circuit a double-pole, double-throw quick-break Knife switch and double-

pole Cartridge type fuse

Are compartments containing switchboards composed of fire-resisting material or lined as per Rule yes Instruments on main switchboard Two

ammeters Two voltmeters synchronising devices. For compound machines in parallel is the ammeter connected on the pole opposite to the

equaliser connection Earth Testing, state means provided E lamps connected to E through bus fuses

Switches, Circuit Breakers and Fuses, are they as per Rule yes, are the fuses an approved type yes, are all fuses labelled as

per Rule yes If circuit breakers are provided for the generators, at what overload current did they open when tested are the reversed current

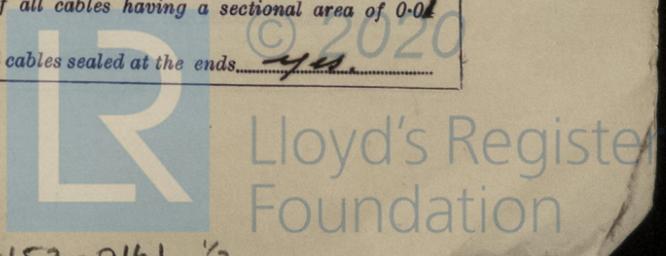
protection devices connected on the pole opposite to the equaliser connection have they been tested under working conditions, and at what current

did they operate Joint Boxes, Section Boards and Distribution Boards, is the construction and position as per Rule yes

Cables, are they insulated and protected as per the appropriate Tables of the Rules yes, if otherwise than as per Rule are they of an approved type

state maximum fall of pressure between bus bars and any point under maximum load 7.6%, are the ends of all cables having a sectional area of 0.04

square inch and above provided with soldering sockets yes Are paper insulated and varnished cambric insulated cables sealed at the ends yes



with insulating compound yes or waterproof insulating tape yes. Are all the cable runs in accessible positions, not exposed to drip or accumulation of water or oil, high temperatures or risk of mechanical damage yes, are cables laid under machines or floorplates no, if so, are they adequately protected no. Are cables in machinery spaces, galleys, laundries, etc., lead covered yes or run in conduit no. State how the cables are supported and protected In machinery spaces, along deck runways etc V.C.L.C.A.T.B cables clipped to metal hanging fastenings to the surface; in accommodation V.C.L.C.L cables clipped to the surface and protected as required by metal shields. Are all lead sheaths, armoring and conduits effectually bonded and earthed yes. Refrigerated chambers, are the cables and fittings as per Rule yes. Are all cables passing through decks and watertight bulkheads provided with deck tubes or watertight glands yes, where unarmoured cables pass through beams, etc., are the holes effectually bushed yes and with what material lead. Alternative Lighting, are the groups of lights in the engine and boiler rooms arranged as per Rule yes. Emergency Supply, state position Battery - pd emergency lanterns fitted and method of control switches on the fittings. Navigation Lamps, are they separately wired yes controlled by separate double pole switches yes and fuses yes. Are the switches and fuses in a position accessible only to the officers on watch yes, is an automatic indicator fitted yes. Secondary Batteries, are they constructed and fitted as per Rule no, are they adequately ventilated no what is the battery capacity in ampere hours no.

Fittings, are all fittings on weather decks, in stokeholds and engine rooms and wherever exposed to drip or condensed moisture, weatherproof yes. Are fittings installed where readily combustible materials or inflammable or explosive dust or gases are likely to be present yes, if so, how are they protected D.P.S. "Disproportion" flameproof lighting fittings as approved installed in Centocastle and where are the controlling switches fitted in officers accommodation, are all fittings suitably ventilated yes, are all fittings and accessories constructed and installed as per Rule yes. Searchlight Lamps, No. of none fitted, whether fixed or portable no, are their fittings as per Rule no. Heating and Cooking, is the general construction as per Rule no. Are the frames effectually earthed no, are heaters in the accommodation of the convection type no. Motors, are all motors constructed and installed as per Rule yes and placed in well-ventilated compartments in which inflammable gases cannot accumulate and free from damage from water, steam and oil yes, if situated near unprotected combustible material state minimum distance from same horizontally no and vertically no. Are motors coupled to oil fuel transfer and unit pressure pumps capable of being stopped from a position accessible in the event of fire in the pump compartment none fitted. Have motors of 100 BHP and over been inspected by the Surveyors during manufacture and testing none fitted. Have certificates of test for motors under 100 BHP intended for essential services been supplied and the results found as per Rule none fitted. Control Gear and Resistances, are they constructed and fitted as per Rule yes. Lightning Conductors, where required are they fitted as per Rule no. Ships carrying Oil having a Flash Point less than 150° F. Have all the special requirements of the Rules for such ships been complied with yes, are all fuses of the cartridge type yes are they of an approved type yes. Are the fittings for pump rooms, 'tween deck spaces, etc., in accordance with the special requirements for such ships yes. Are the cables lead covered as per Rule yes. Spare Gear, if the vessel is for open sea service have spares been provided as per Rule yes, are they suitably stored in dry situations yes. Insulation Tests, has the insulation resistance of all circuits and apparatus been tested and found satisfactory yes.

PARTICULARS OF GENERATING PLANT.

DESCRIPTION OF GENERATOR.	No. of	RATED AT				DRIVEN BY	WHERE DRIVEN BY AN INTERNAL COMBUSTION ENGINE.	
		Kilowatts.	Volts.	Amps.	Revs. per Min.		Fuel Used.	Flash Point of Fuel.
MAIN	2	30	110	273	685	Single Cylinder Vertical Steam Engines		
EMERGENCY								
ROTARY TRANSFORMER								

GENERATOR CABLES.

DESCRIPTION.	KILOWATTS.	CONDUCTORS.		MAXIMUM CURRENT IN AMPERES.		APPROX. LENGTH (lead plus return feet).	INSULATED WITH.	HOW PROTECTED.
		No. in Parallel Per Pole.	Sectional Area or No. and Dia. of Strands. Sq. ins. or sq. mm.	In the Circuit.	Rule.			
MAIN GENERATOR	No. 1	30	1 37/083	273	296	60	V.C.	L.C.A.B.
" " EQUIPMENT	No. 2	30	1 37/083	273	296	80	V.C.	L.C.A.B.
EMERGENCY GENERATOR								
ROTARY TRANSFORMER: MOTOR								
" " GENERATOR								

MAIN DISTRIBUTION CABLES.

DESCRIPTION.	CONDUCTORS.		MAXIMUM CURRENT IN AMPERES.		APPROX. LENGTH (lead plus return feet).	INSULATED WITH.	HOW PROTECTED.
	No. in Parallel Per Pole.	Sectional Area or No. and Dia. of Strands. Sq. ins. or sq. mm.	In the Circuit.	Rule.			
AUX. SWITCHBOARDS AND SECTION BOARDS ...							
Engine Room Machinery S.B.	1	7/064	50	75	180	V.C.	L.C.A.B.
Vent Fans S.B.	1	7/052	42	57	120	"	"
Dist. Switchboard Musterships - Main	1	37/072	90	246	650	"	"
" " - Emergency	1	37/072	90	246	650	"	"
Dist. Connection	1	19/083	-	191	230	"	"

LIGHTING AND HEATING, ETC., CABLES.

WIRELESS ... (off sub-switchboard)	1	7/064	23	75	160	V.C.	L.C.
NAVIGATION LIGHTS	1	7/044	6	42	120	"	"
LIGHTING AND HEATING Emergency	1	7/044	-	42	120	"	" (C.O. in the room)
Engine Room Ltg. DB. "E"	1	7/044	25	42	180	"	L.C.A.B.
" " " " "F"	1	7/044	23	42	30	"	"
Aft Large Ltg. DB. "C"	1	7/029	2	15	120	"	"
Aft Accommodation Ltg. DB. "A"	1	7/052	26	57	200	"	"
" " " " "B"	1	7/052	20	57	300	"	"
Mustership Ltg. DB. "K" (off mt. switchboard)	1	7/044	18	42	105	"	L.C.
Fore Ltg. DB. "J"	1	7/029	8	15	310	"	L.C.A.B.
Pump Room Ltg. (off dist. switchboard)							(Distribution fuses mounted in dist. panel)
Mustership Ltg. " "							"
Fore Ltg. " "							"
Aft Accommodation Ltg. " "							"
Auto Stranding " "	1	7/036	8	28	120	V.C.	L.C.
Hydro Lamps " "	1	7/044	16	42	40	"	"

MOTOR CABLES.

ALL IMPORTANT MOTORS TO BE ENUMERATED.		No.	B.H.P.						
Eng. Room Vent Fan (off Mustership S.B.)	1	3	1	7/044	20	42	310	V.C.	L.C.A.B.
" " " " "S"	1	3	1	7/044	20	42	370	"	"
Wh. Purifier Fan	1	5	1	7/064	5	10	85	"	"
" " " " "R"	1	5	1	7/064	5	10	85	"	"
Surging Yeat	1	8	1	7/064	61	75	330	"	"
Dist. Vent Fan (off Vent Fan S.B.)	1	3	1	7/044	21	42	210	"	L.C.
" " " " "R"	1	3	1	7/044	21	42	130	"	"
Refrig. Circulating Pump (off M. S.B.)	1	1	1	7/029	7	15	140	"	L.C.A.B.
Wind. Res. Vent Fan (off dist. S.B.)	1	3	1	7/044	21	42	145	"	"

The Electrical Equipment is installed in accordance with the approved plans and the requirements of the Rules.
 All Insulated Conductors are guaranteed to have been tested at the maker's works as specified in the Rules.
 The foregoing is a correct description.

FURNERS SHIPBUILDING CO. LIMITED

Whigley

Electrical Engineers

Date 7-7-44

COMPASSES.

Minimum distance between electric generators or motors and standard compass 15'
 Minimum distance between electric generators or motors and steering compass 13'

The nearest cables to the compasses are as follows:—

A cable carrying .14 Ampères 7 feet from standard compass on the feet from steering compass.
 A cable carrying .14 Ampères on the feet from standard compass 7 feet from steering compass.
 A cable carrying Ampères feet from standard compass feet from steering compass.

Have the compasses been adjusted with and without the electric installation at work at full power yes

Has the effect of switching on and off circuits, motors and other electro-magnetic apparatus within the vicinity of the compasses been noted yes

The maximum deviation due to electric currents was found to be nil degrees on every course in the case of the standard compass, and nil degrees on every course in the case of the steering compass.

FURNERS SHIPBUILDING CO. LIMITED

Jas. M. Robertson

Builder's Signature

Date 7-7-44

Is this installation a duplicate of a previous case yes If so, state name of vessel S/S "Empire Bounty"

Plans. Are approved plans forwarded herewith no. If not, state date of approval 28-9-43

Certificates. Are certificates of test for motors engaged on essential services and generators forwarded herewith yes

General Remarks (State quality of workmanship, whether insulation tests, etc., have been made, opinions as to class, etc.)

The electrical equipment of this vessel has been installed under special survey in accordance with the approved plans and the Ministry of Shipping specification and amendments thereto. The materials used are of good quality and design and the workmanship is good; on completion the equipment was operated under load with satisfactory results and the insulation resistance of each circuit was measured and found good. This equipment is in my opinion suitable for a classed vessel.

*Noted
L.Y.
20/7/44*

Total Capacity of Generators (2x30) 60 Kilowatts.

The amount of Fee ... £28.10.0 When applied for, 12-7-1944

Travelling Expenses (if any) £ : : When received, 19

Surveyor to Lloyd's Register of Shipping.

D.D. Kent

TUES. 25 JUL 1944

Committee's Minute

Assigned see minute on 26 Apr.

5m. 4.38.—Transfer. (MADE AND PRINTED IN ENGLAND.) (The Surveyors are requested not to write on or below the space for Committee's Minute.)



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