

Camshafts, pumps, drives and governors.
All connecting rods and top ends.
All bottom ends.
All main bearings.
Scavenge pumps complete.
Attached cooling water pump.
Auxiliaries:-
Steering engine and control.
Windlass.

REPAIRS.

Port No.1. cylinder liner and top piston renewed.
Port No.3. piston rod renewed.

Starboard No.1. top piston renewed.
No.3. bottom piston renewed.
No.4. piston and rod renewed.

All other pistons overhauled and rings renewed.
C.I. wearing rings renewed as required.

Camshafts and drive.

Both measuring shaft ball bearings renewed.
Port camshaft renewed.
Port and starboard coupling faces machined and brass pads renewed.
Port after bearing bracket studs to column renewed.
Shaft journals machined and bushes remetalled.
Other minor repairs and adjustments carried out.

