

452

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

Order: 741
Best: 252 9 P (Report on Machinery, No. 8259 Port Gothenburg)

No. 2538 ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or Castings~~ as herein described, manufactured by Messrs. Borsigwerk, A.G. of Borsigwerk for the Engines No. ¹⁹⁶¹/₁₉₆₂ being constructed by Messrs. Götawerken A.B. of Gothenburg for the Ship No. 452335, being built by Caldon I.B. & Eng Co. Ltd. of Dundee have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Messrs. Götawerken A.B. of Gothenburg

The words FORGINGS or CASTINGS should be struck out as may be required.

work on Forgings ~~or Castings~~.

Vienna, 16th August 1930

W. M. M. M.

Lloyd's
No. 4301
HS. 15. 8. 30

588/89

Port

	FRANKISHASTIX	THROSCHEPASTIX	INTERMEDIATE SHAFT.	TUBE SHAFT.
	1 propell. shaft	1 nut		SCREW SHAFT.
	SCHEMELICSHASTIX			
Material* ...	Siemens Martin Ingot Steel			
How made ...	forged	forged		
annealed ...	annealed			
Dimensions, Forgings	290 ø	375 ø		
Weight, Castings	---	---		
Progress on } Inspection }	finished	finished		
Tests on Standard Test Pieces.	No: 588	No: 589		
Charpy Test— Tons per square inch	30.0	29.7		
Extension per cent	76mm 30.3	33.5		
90° Bending Test— Angle before fracture	180 degrees good,			
Dates when Inspected	8.8.; 15.8.30	8.8.; 15.8.30		

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

(if chargeable) £

To be paid at

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VIENNA

Lloyd's Register Foundation

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

004055-004061-0217