

MOTOR COASTER.

DIMENSIONS.

LENGTH B.P. ----- 140'-0.
BREADTH MLD. ----- 26'-0.
DEPTH MLD. ----- 11'-0.
To Lloyds Class 100 A1.

NUMERALS.

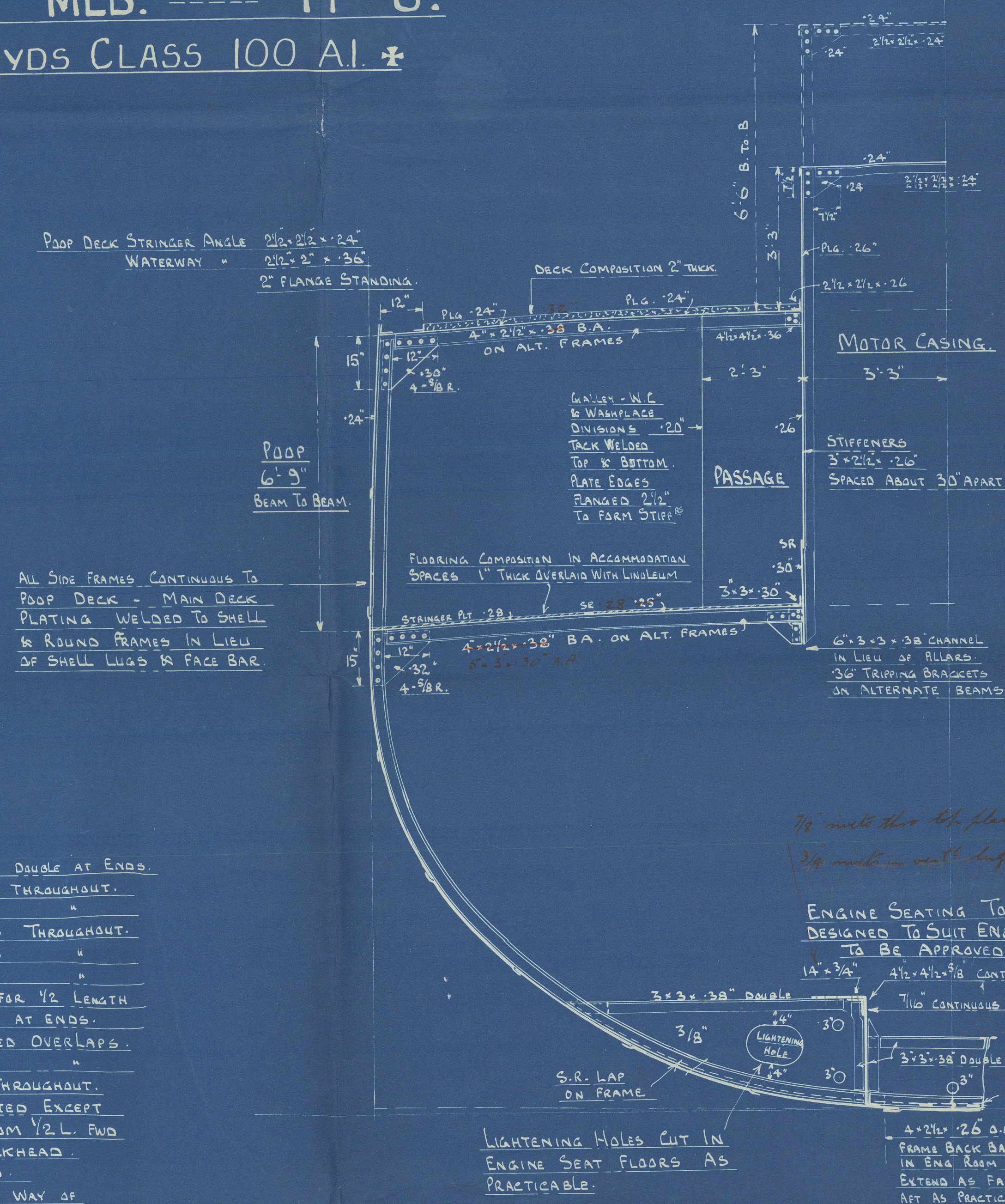
L x D ----- 140 x 11 ----- 1540.
L x (B+D) ----- 140 x (26+11) ----- 5180.
L/D ----- 140/11 ----- 12.72
d ----- 9.84' 10.17

EQUIPMENT.

L x (B+D) ----- 140 x (26+11) ----- 5180
POOP ----- 42.5 x 6.75 x .75 ----- 215.15
FORECASTLE ----- 16.0 x 6 x .75 ----- 72.
CASING ----- 21.0 x 6 x .50 ----- 63.
5530.15

EQUIPMENT LETTER ^{7/2} N° 5400 6000.

1 BOWER ANCHOR 4 8 1/4 CWTs STOCKLESS.
1 STREAM ANCHOR 3 2 3/4 " EX STOCK.
165 FATHOMS 1 15/16" STUD LINK CABLE.
45 FATHOMS 2 1/2" STEEL WIRE - STREAM.
75 FATHOMS 2 1/2" STEEL WIRE - TOWLINE.
90 FATHOMS 5/8" 5" MANILLA HAWSER.



RIVETING.

BUTTS OF KEEL - TREBLE RIVETED BUTTSTRAPS FOR 3/8" L. TO DOUBLE AT ENDS.
" " SHEERSTRAKE - DOUBLE RIVETED OVERLAPS THROUGHOUT.
" " REMAINDER OF SHELL PLATING - DOUBLE RIV. " "
" " BULKHEAD - SINGLE RIVETED BUTTSTRAPS THROUGHOUT.
" " CENTRE KEELSON - DOUBLE RIVETED OVERLAPS " "
" " MAIN DECK STRINGER PL. " " " " " "
" " " PLATING " " " " FOR 1/2 LENGTH
" " IN WAY OF OIL FUEL BUNKER. - SINGLE RIV. AT ENDS.
" " POOP DECK STRINGER PLATE - DOUBLE RIVETED OVERLAPS.
" " " PLATING - SINGLE " "
SEAMS OF KEEL STRAKE - DOUBLE RIVETED THROUGHOUT.
" " SHELL PLATING - ALL SINGLE RIVETED EXCEPT
" " A-B-C ARE TO BE DOUBLE RIVETED FROM 1/2 L. FWD
TO RULE POSITION OF COLLISION BULKHEAD.
" " OF DECK PLATING SINGLE RIVETED.
" " SHELL & DECK TO BE DOUBLE RIVETED IN WAY OF
OIL FUEL BUNKER.

RIVETS THROUGH FRAMES AND KEEL - SHEERSTRAKE - SHELL,
FLOORS AND ENGINE ROOM FLOORS THROUGHOUT - ALL 5/8" DIA.

" THRO' FRAMES AND SHELL AT FORE & AFT PEAK TANKS AND
IN WAY OF PANTING AREA & BOTTOM FWD. SPACED 3 1/2" APART.
" THRO' FRAMES & SHELL IN OIL FUEL BUNKER " " " "
" " " " ELSEWHERE " 4 1/2" "

RIVETING ELSEWHERE TO RULE D.

ALL SHELL PLATE EDGES JOGGLED.

NOTE: WOOD HATCH COVERS TO HAVE A
MILD STEEL FACE PLATE 1/8" THICK
ON UPPER SURFACE.
ENDS OF COVERS TO BE PROTECTED ON
UNDERSIDE WITH STEEL BEARING PL. 3/16" THICK

MINISTRY OF SHIPPING
NOTICE M. 181.

SPACING OF HATCH WEBS.

FORE HATCH 3' 8 5/8"

AFT HATCH 3' 11 1/4"

ALTERNATE WEB PLATED
EXTENDED UP 2"
ABOVE WEB ANGLES

VERTICAL FLANGES OF
WEB ANGLES FLUSHED INTO
SLIDE BARS IN LIEU OF
FITTING DOUBLING PL.

W.W. COVERS 2 3/4" FINISHED THICKNESS

TOP & BOTTOM WEB ANGLES
3 1/2" x 3 1/2" x 42" DOUBLE
3 1/2" FLANGES HORIZONTAL

SLIDE BARS 3 1/2" x 50"
1 BAR ONLY CARRIED
DOWN TO DECK

BEAM CARRIER 6 1/2"

HALF BEAM LUGS 4 1/2" x 36" O.A.
FLANGED UNDER

8' 0" TO HEEL OF
COAMING ANGLE.

STEM 5 1/2" x 1 1/4"
STERN POST 5 1/2" x 2 3/4"
RUDDER POST 5 1/2" x 2 3/4"

FRAMES IN PEAKS - END SPACE
HOLD SPACE & OIL FUEL BUNKER
4" x 2 1/2" x 26" B.A.

PANTING FRAMES 4" x 2 1/2" x 26" B.A.

FLOORS IN HOLD 1 1/4" x 28"

SINGLE REVERSE BARS 2 1/2" x 28"

CENTRE KEELSON.

TOP ANGLES 3 1/2" x 38" DOUBLE - 5" FL. VERT.

VERT. LUGS 3" x 3" x 35" - 29" = 2" x 3/8" RIVETS EACH FLANGE.

RIDER PL. 12" x 35" - 29"

CENTRE THROUGH KEEL
PLATE 13 1/2" x 29"

FLAT PLATE KEEL ANGLES
3 1/2" x 31 1/2" x 34" DOUBLE
CONTINUOUS.

11" x 2 1/2" W.P. CEILING

2" O. SHELL LUG 2 1/2" x 26" SINGLE

5" FLANGE VERT.

INTC. PL. 28"

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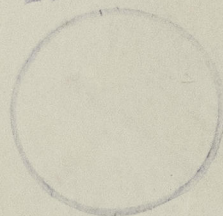
INTC. PL. 28"

2" O. SHELL LUG 2 1/

Rose Julie M.

Profile + Decks

RECORDS DEPT:
LONDON.



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Lloyd's Register

04042-004048-0172