

Lloyd's Register of Shipping.

(Report on Vessel No. 185. Port Glenoch)
 M. V. "Acnity" Link. Report No. 19403.

No. F.20674 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by Emmerson Walker & Co of Dunelm or Tyne for the Vessel No. 185, being built by Geo Brown of Glenoch have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Emmerson Walker & Co

E. W. Walker

on Forgings or Castings.

Lloyd's

No. 8478

PWW. 26/5/33.

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ... Forged & Smithed Iron
 Made ... Forged & Smithed
 Dimensions ... 5 1/2 x 2 3/4 + 2 3/4 x 2 3/4
 Progress on Inspection ... Forging & Smithing
 Date when Inspected ... 27/8. 2. 9. 19. 26/33
 CASTINGS. (3 pieces)

Tests on Standard Test Pieces.

Plate Test—

Tons per square inch

Extension per cent. ...

and Bending Test—

Angle before fracture

Pop Test—

Height from ground ...

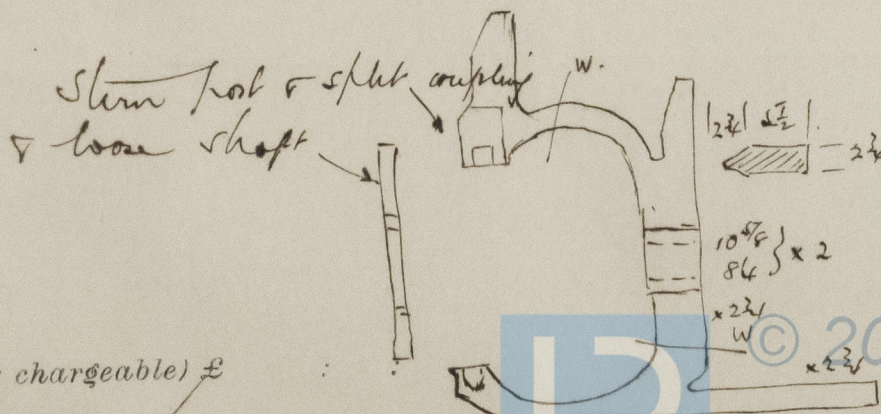
Hammering Test—

If made according to Rules and found satisfactory ...

In absence of any approved plan accepted as a forging only.

Br

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

9.23. T.

† State if annealed

Lloyd's Register Foundation

004009-004018-0013

Po185.
Forging

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