

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Rottterdam)

No. _____ SHIP FORGINGS ~~OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Darlington Forge Ltd of Darlington for the Vessel No. 140, being built by The Kew Waterway & L^d of Schiedam have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Mark on Forgings or Castings.

Lloyd's
No 5188D
MR

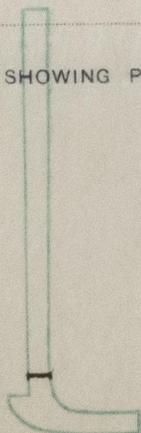
M. Robertson

Darlington 7. 6. 26

	STERN FRAME.	RUBBER FRAME.	2 STEMS.
Material*	<u>S. M. Ingot Steel</u>	<u>S. M. Ingot Steel</u>	<u>S. M. Ingot Steel</u>
How made †	<u>Forged and</u>	<u>Forged and</u>	<u>Forged and</u>
Dimensions	<u>7 1/4 x 2 1/2"</u>	<u>Annualed</u>	<u>Annualed</u>
Progress on Inspection	<u>Forging & Smithing</u>	<u>Forged</u>	<u>Forged & Machined</u>
Date when Inspected	<u>30. 3. 26. 4. 6. 26</u>	<u>18. 5. 26. 4. 6. 26</u>	<u>18. 5. 26. 4. 6. 26</u>
CASTINGS.			
Tests on Standard Test Pieces.	<u>Keelposten</u>	<u>Backpost</u>	
Tensile Test—			
Tons per square inch	<u>26. 0</u>	<u>138. 25. 8</u>	<u>218. 30. 0</u>
Extension per cent.	<u>36. 0</u>	<u>24. 0</u>	<u>30. 0</u>
Cold Bending Test—			
Angle before fracture	<u>180</u>	<u>180</u>	<u>180</u>
Drop Test—			
Height from ground ...			<u>222. 30. 6</u>
Hammering Test—			
If made according to Rules and found satisfactory ...			<u>31. 0</u> <u>180</u>

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Clut heilded



Fee (if any chargeable) £ 5 : 5 : 0

To be paid at Darlington

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

