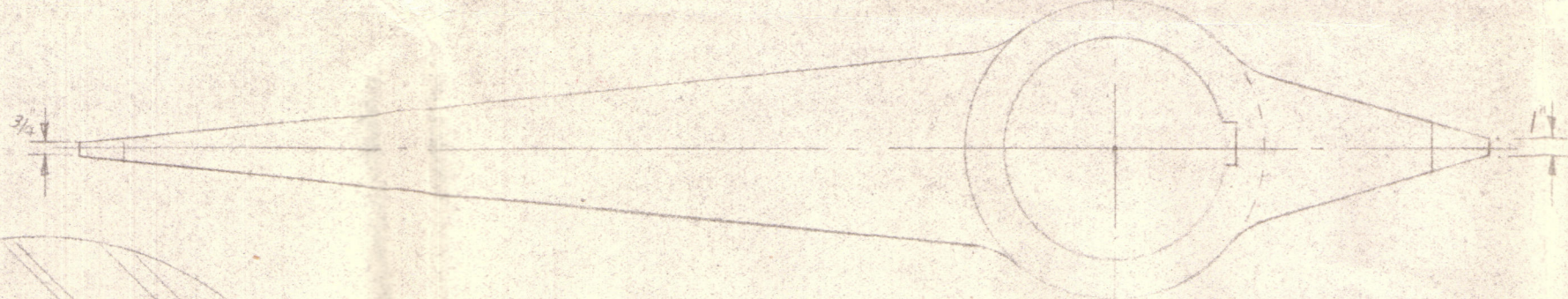
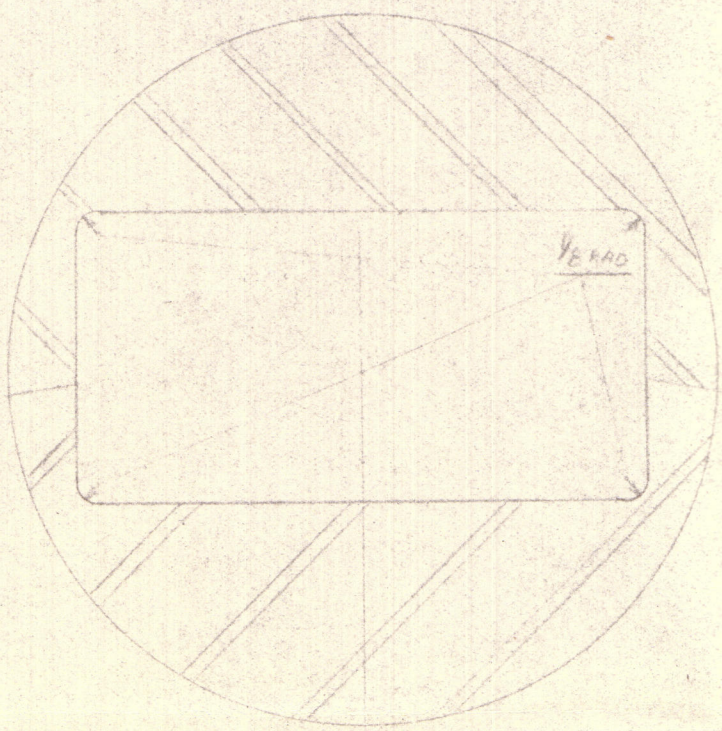


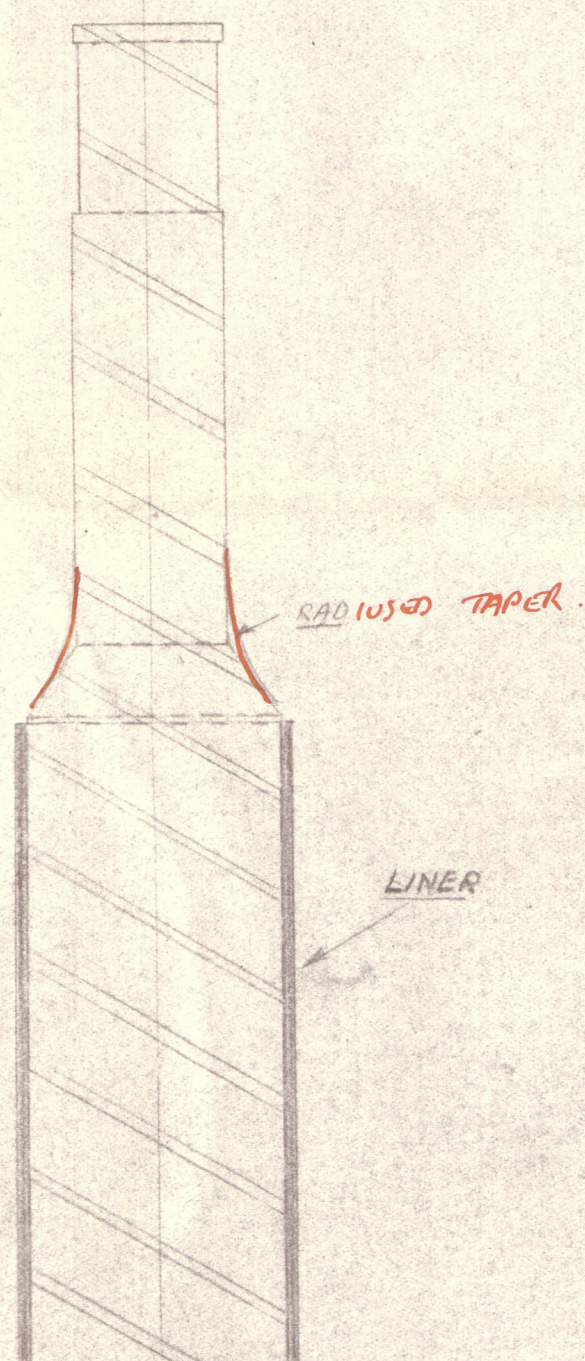
VIEW ON B-B



VIEW ON C-C

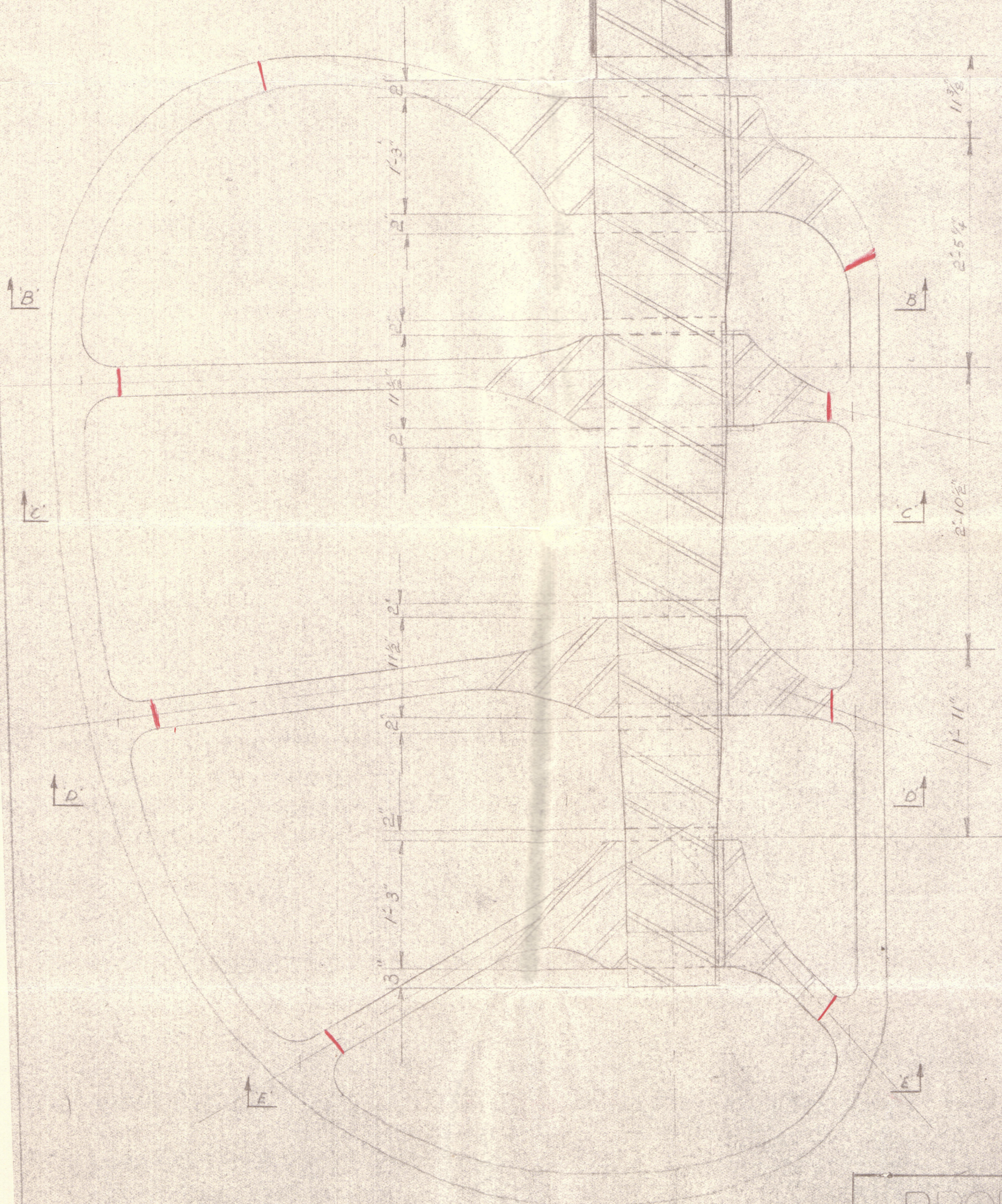


SCRAP SECTION SHOWING
KEYWAY RADII. FULL SIZE

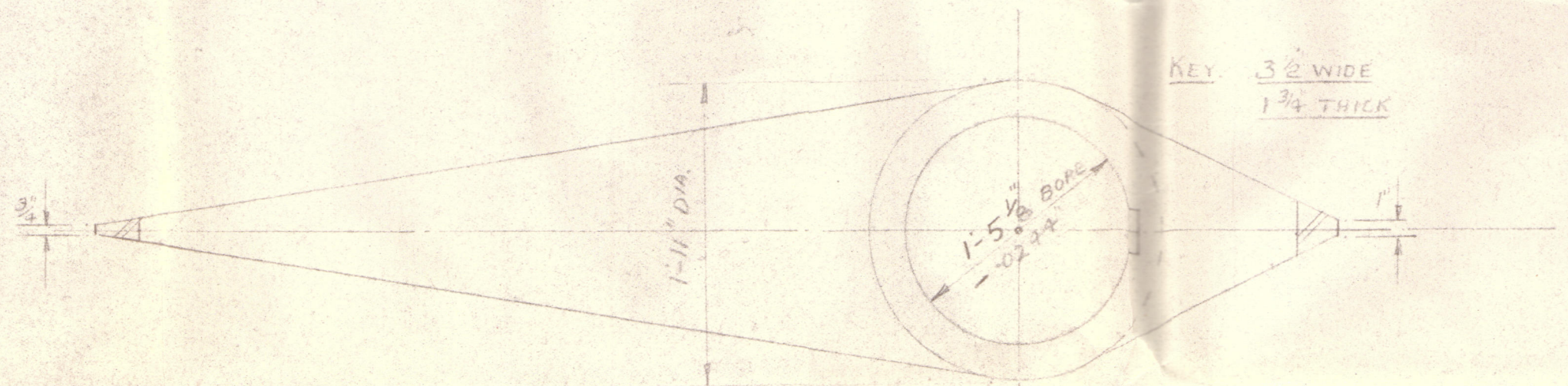


RADIUS TAPER

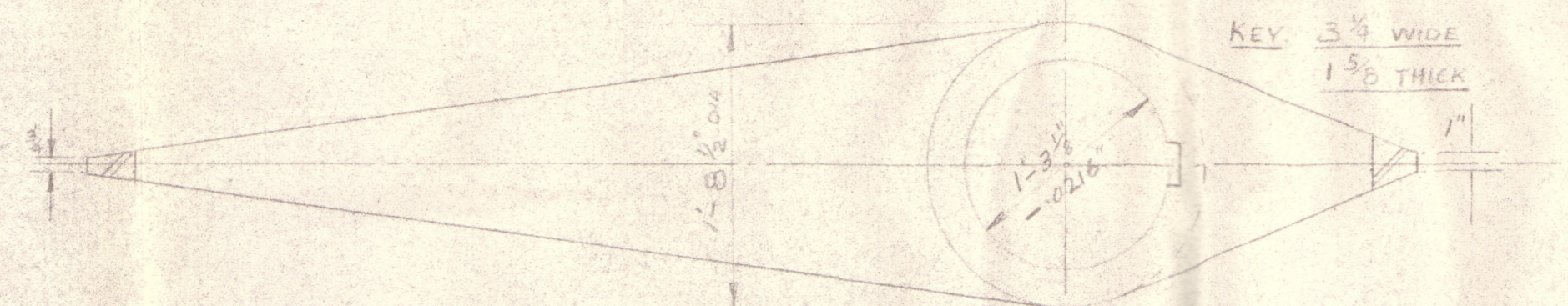
LINEAR



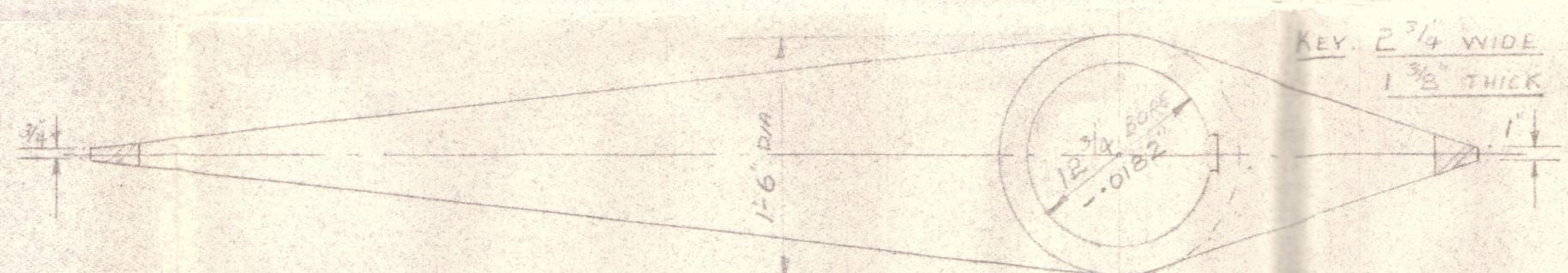
ALTERNATIVE ARMS (BOSS PARTLY OUTSIDE PLATE)



VIEW ON B-B



VIEW ON C-C



VIEW ON D-D



VIEW ON E-E

IN ABOVE VIEWS STOCK OMITTED FOR CLARITY

NOTE! ALL OTHER DIMENSIONS SHOWN ON DRG 469
SHRINKAGE ALLOWANCE BORE = STOCK DIA - 1/16 OF STOCK DIA
BOSS DIAMETERS TAPERED DIAMETERS GIVEN ARE AT
INTERSECTION POINTS AS SHOWN
KEYWAYS: A RADIUS OF AT LEAST 1/8 MUST BE LEFT
IN THE CORNERS OF ALL KEYWAYS. SEE DETAIL.
WHERE THE TAPERED PORTION OF THE STOCK MEETS
THE PARALLEL PART IT MUST NOT BE UNDERLUT

RED LINES INDICATE PROPOSED WELD POSITION.
ARMS & STOCK FORGED STEEL.

See also
21.8.51

PROPOSED ALTERATION TO
RUDDER ON A.M. 10.

GLOBE ENGINEERING WORKS LTD

DESIGNED: ATAR DEBTS
DRAWN: ATAR DEBTS
CHECKED: [blank]
DATE: 20.8.51



Lloyd's Register
Foundation

"Eugene Vire"

Rudder

Eugene Vire



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