

Rpt. 6. For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 7542. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. Burmeister & Wain of Copenhagen for the Vessel No. Hyddok 187, being built by Messrs. Burmeister & Wain of Copenhagen have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.
One Rudder head, 3 arms.

Mark on Forgings or Castings.

Lloyd's
 No. 9190.
 K 23.28.

Copenhagen, 28th March 1928.

M. Larsen

SURVEYOR TO LLOYD'S REGISTER STEEL SHIPING

	STERN FRAME.	RUDDER FRAME head, 3 arms.	
Material*	/	S. M. J. Steel.	/
How made †		Hydraulic forged.	
Dimensions		Diam. 13 1/2	
Progress on Inspection		Forged & finished.	
Date when Inspected		5/12, 16/12.27 2/3.28.	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		28.5	
Tons per square inch		42.7	
Extension per cent. ... 2		good.	
Cold Bending Test—			
Angle before fracture 180°	✓		
Drop Test—	✓		
Height from ground ...	✓		
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ ✓ :

To be paid at ✓

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed yes.

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