

Lloyd's Register of Shipping.

Order: 851.
7900/7901.

(Report on Vessel No. 11226 Port Bel)

No. 3945 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~xxxxxx~~ Steel ~~xxxxxx~~ Castings, manufactured by Messrs. Ruhrstahl A.G. Stahlwerk Krieger of Düsseldorf for the Vessel No. 530, being built by Messrs. Workmann Clark & Co. Ltd of Belfast have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame and 1 propeller bracket sound and free from surface defects.-

Report on Forgings or Castings.

Lloyd's

Düsseldorf 30th March 1933.

No. 89/90/91.

F.S. 29.3.33.

J. Arnold

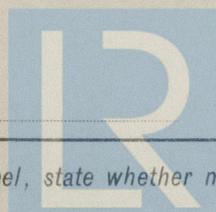
	1 STERN FRAME. lower part		1 stern frame xxxxxx top part		xxxxxx 1 propeller bracket	
Material*	Annealed	Siemens	-	Martin	Cast	Steel
7 made	cast			cast		cast
annealed	Yes			Yes		Yes
ensions						
ress on Inspection	rough turned			rough turned		rough turned
when Inspected	29.3.33.			29.3.33.		29.3.33.
CASTINGS.	.798	3"	.798	3"	.798	3"
its on Standard Test Pieces.						
ile Test—						
ons per square inch	30,5	31,0	30,7	30,3	29,5	29,7
xtension per cent. ...	30,7	28,0	28,0	30,7	32,0	29,3
Bending Test—						
ngle before fracture	120 degr. good			120 degr. good		120 -degr. good
Test—						
eight from ground ...	7 feet			7 feet		7 feet
mering Test—						
made according to Rules and found satisfactory ...	satisfactory.			satisfactory.		satisfactory.

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at **Düsseldorf.**

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



© 2020

Lloyd's Register Foundation

003875-003883-0178